



Vendo V21

Manual

for

Chameleon

Identified Equipment



SandenVendo America, Inc.

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CHAMELEON

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CHAMELEON

SAFETY SECTION



A COMMITMENT TO SAFETY

SandenVendo America, Inc. is committed to safety in every aspect of our product design. SandenVendo America, Inc. is committed to alerting every user to the possible dangers involved in improper handling or maintenance of our equipment. The servicing of any electrical or mechanical device involves **potential hazards**, both to those servicing the equipment and to users of the equipment. These hazards can arise because of improper maintenance techniques. The purpose of this manual is to alert everyone servicing SandenVendo America, Inc. equipment of potentially hazardous areas, and to provide **basic safety guidelines** for proper maintenance.

This manual contains various **warnings** that should be carefully read to minimize the risk of personal injury to service personnel. This manual also contains service information to insure that proper methods are followed to avoid damaging the vendor or making it unsafe. It is also important to understand these **warnings** are not exhaustive. SandenVendo America, Inc. could not possibly know, evaluate, or advise of all of the conceivable ways in which service might be done. Nor can SandenVendo America, Inc. predict all of the possible hazardous results. The safety precautions outlined in this manual provide the basis for an effective safety program. Use these precautions, along with the service manual, when installing or servicing the vendor.

We strongly recommend a similar commitment to safety by every servicing organization. Only **properly-trained personnel should have access to the interior of the machine**. This will minimize the potential hazards that are inherent in electrical and mechanical devices. SandenVendo America, Inc. has no control over the machine once it leaves the premises. It is the owner or lessor's responsibility to maintain the vendor in a safe condition. See Section I of this manual for proper installation procedures and refer to the appropriate service manual for recommended maintenance procedures. If you have any questions, please contact the Technical Services Department of the SandenVendo America, Inc. office nearest you.

SAFETY RULES

- Read the Safety Manual before installation or service.
- Test for proper grounding before installing to reduce the risk of electrical shock and fire.
- Turn off power switch or disconnect power cord from wall outlet before servicing or clearing product jams. The vending mechanism can trap and pinch hands.
- Use only fully-trained service technicians for Power- On servicing.
- Remove any product prior to moving a vendor.
- Use adequate equipment when moving a vendor.
- Always wear eye protection, and protect your hands, face, and body when working near the refrigeration system.
- Use only authorized replacement parts.
- Be aware of inherent dangers in rocking or tipping a vending machine.
- Always turn power off before plugging or unplugging vendor to wall outlet.



SECTION I: VENDOR INSTALLATION

- A. Vendors are large, bulky machines of significant size and weight. Improper handling can result in injury. When moving a vendor, carefully plan the route to be taken and the people and equipment required to accomplish the task safely.
- B. Remove all tape, shipping sealant, and Styrofoam from the vendor. Loosen any shipping devices used to secure interior parts during shipping. Remove the wooden shipping base attached to the vendor base by the vendor leveling screws. Make certain the leveling screws are in place and functional.
- C. Position the vendor three to four inches (7.6 cm to 10.2 cm) from a well-constructed wall (of a building or otherwise) on a flat, smooth surface.

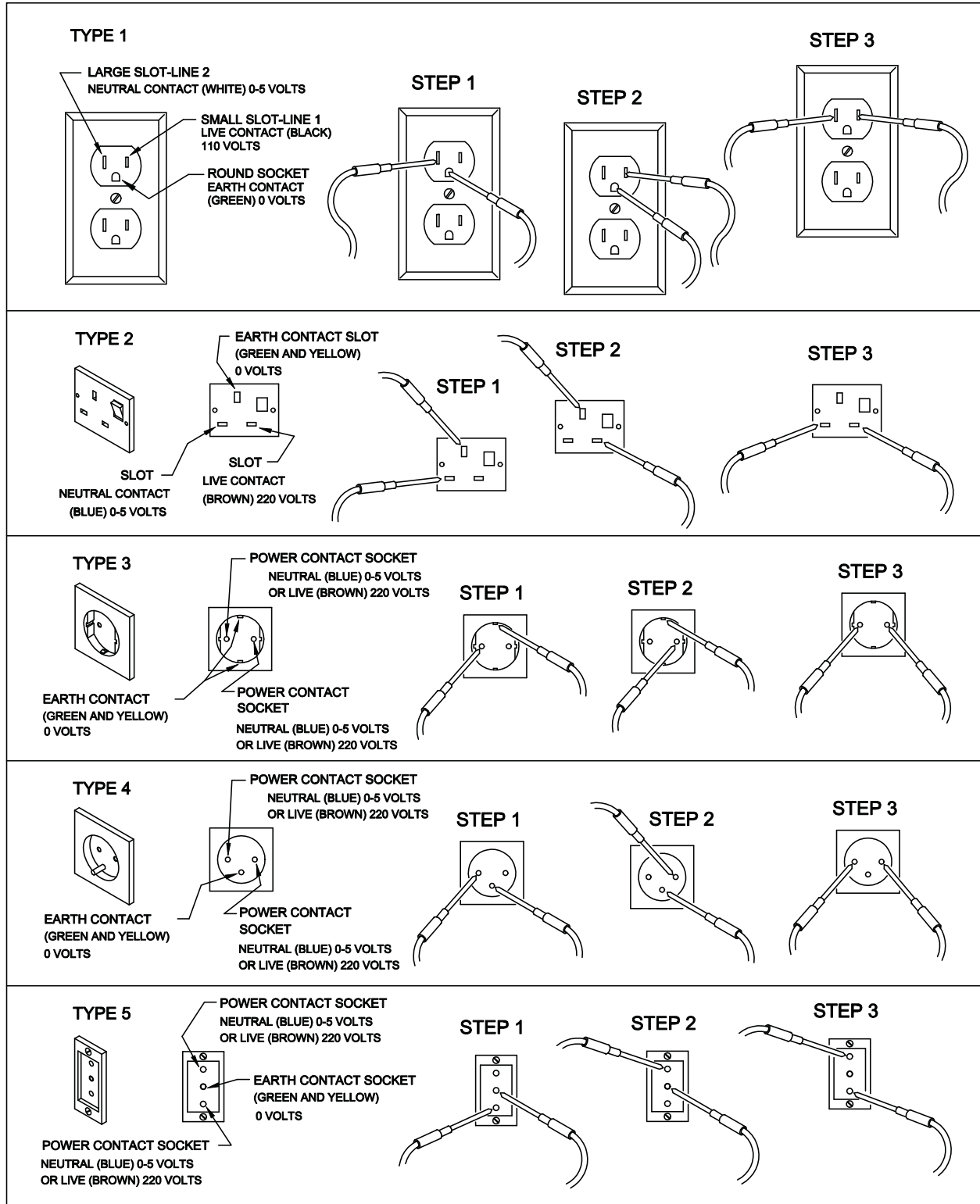
IMPORTANT: *The vendor requires three inches (7.6 cm) of air space from the wall to ensure proper air circulation to cool the refrigeration unit.*

- D. Adjust the leveling screws to compensate for any irregularities on the floor surface. Ideally, no adjustment will be necessary and the leveling legs will be flush with the bottom of the vendor. A spirit level is a useful aid to level the vendor. When the outer door is open, it will remain stationary if the vendor is properly leveled. Vendors must be level to ensure proper operation and to maintain stability characteristics. Do not add legs to the vendor. **The leveling legs shall not raise the vendor more than 1 1/8 inch above the ground.**
- E. Check the manufacturer's nameplate on the left or right side of the vendor's outer door to verify the main power supply requirements of the vendor. Be sure the main power supply matches the requirements of the vendor. To ensure safe operation, plug the vendor only into a properly grounded outlet.
DO NOT USE EXTENSION CORDS.
- F. Recommended voltage specs = 115V \pm 10%
- G. Dedicated 15A service required for 1 machine.

NOTE: Any power supply variance more than \pm 10% may cause the vendor to malfunction.

- * Power outlets must be properly **grounded**.
- * Power outlets must be properly **polarized**, where applicable.

Test the outlets using the following information.
(Refer to Figure 1 on Page S-4.)





SECTION I: VENDOR INSTALLATION (CONTINUED)

For Type 1 and Type 2 outlets, test for Grounding and Polarization as follows:

1. With a test device (volt meter or test light), connect one probe to the receptacle's neutral contact and the other to the live contact. The test device should show a reaction.
2. Connect one probe to the receptacle's earth contact and the other to the live contact. The test device should show a reaction.

For Type 3 through Type 5 outlets, test for Grounding as follows:

1. With a test device (volt meter or test light), determine which of the receptacle's power contacts is the live contact.
 - A. Connect one probe to the receptacle's earth contact.
 - B. Connect the second probe to the left (or upper) power contact. If a reaction occurs, this is the live power contact. If a reaction does not occur, move the second probe to the right (or lower) contact. A reaction should occur, indicating that this is the live power contact.
2. Connect one probe to the receptacle's live power contact (as determined in step 1). Connect the second probe to the other power contact (neutral). The test device should show a reaction.

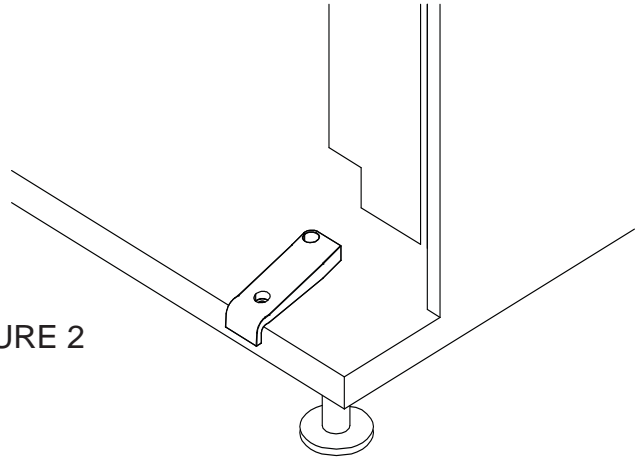
IF THE ABOVE CONDITIONS ARE NOT MET FOR THE GIVEN OUTLET TYPE, CONTACT A LICENSED ELECTRICIAN AND HAVE THE NECESSARY CORRECTIONS MADE.

SECTION I: VENDOR INSTALLATION (CONTINUED)

H. Door Support (Figure 2)

The door support is to ensure that the outer door closes squarely to the cabinet. Raising the door can also ensure proper alignment of the door latch.

FIGURE 2



I. Door Latch Alignment (Figure 3)

After any door adjustment, the floating quicker lock assembly should align itself automatically. The latch assembly is adjustable. To adjust, loosen the latch bracket mounting screws, raise or lower the latch assembly into position, then tighten the mounting screws.

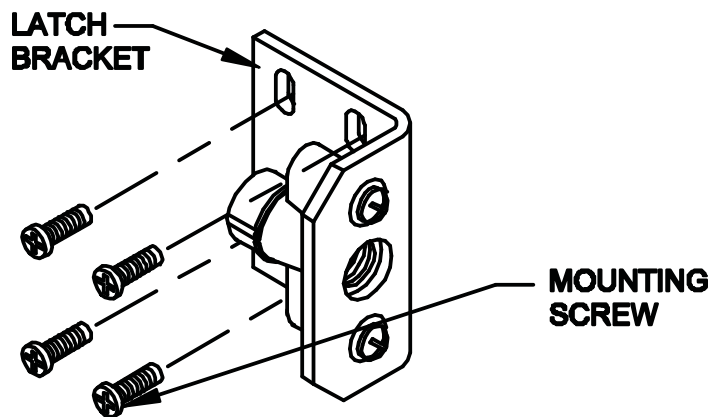
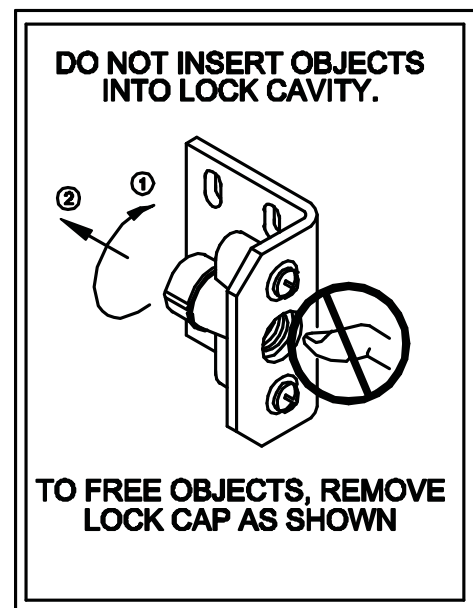


FIGURE 3



WARNING:
KEEP FINGERS AND OTHER OBJECTS OUT OF LOCK CAVITY

NOTE: Refer to the appropriate parts and service manual for detailed instructions, operating principles, and recommended maintenance intervals and procedures.



SECTION II: ELECTRICAL HAZARDS

GENERAL

SandenVendo America, Inc. vending machines are provided with the appropriate power supply setting for your area. Some models are equipped with step-down transformers, as required. This enables the vending machine to operate on different main voltages. Refer to Section I. E. for information to determine the main power requirements. Refer to the appropriate service manual for details of step-down transformer operations.

The power sources just mentioned are standard for both household and commercial lighting and appliances. However, careless or improper handling of electrical circuits can result in injury or death. Anyone installing, repairing, loading, opening, or otherwise servicing a vending machine should be alerted to this point. Apply all of the normal precautions observed in handling electrical circuits, such as:

- Refrigeration servicing to be performed by qualified personnel only.
- Unplug the vendor or move power switch to off position before servicing or clearing product jams.
- Replace electrical cords if there is any evidence of fraying or other damage.
- Keep all protective covers and ground wires in place.
- Plug equipment into outlets that are properly grounded and polarized (where applicable), and protected with fuses or circuit breakers.
- All electrical connections must be dry and free of moisture before applying power.

A. Grounding Systems

SandenVendo America, Inc. vending machines are provided with the appropriate service cord for the power supply in your area. The service cord will connect to the matching electrical outlet. Always ensure that the outlet to be used is properly grounded before plugging in the vendor. (See pages S-3 through S-5.)

WARNING:
ALWAYS TEST TO VERIFY PROPER GROUNDING PRIOR TO
INSTALLATION TO REDUCE THE RISK OF ELECTRICAL
SHOCK AND FIRE

The electrical grounding system also includes the bonding of all metal components within the vendor. This involves a system of bonding wires identified by green or green and yellow marking. The system uses serrated head screws, lock washers, and star washers to ensure the electrical connection between parts. Maintenance of vending equipment may involve disassembly. Include the above items when reassembling, even if the vending machine may appear to function normally without them. Omitting any of these items can compromise a link in the grounding system. See the appropriate service manual or kit instructions for components and assembly instructions.



SECTION II: ELECTRICAL HAZARDS (CONTINUED)

B. Servicing with “Power Off”

For maximum safety, unplug the service cord from the wall outlet before opening the vendor door. This will remove power from the equipment and avoid electrical and mechanical hazards. Service personnel should remain aware of possible hazards from hot components even though electrical power is off. See the appropriate sections of this manual for further information.

C. Servicing with “Power On”

Some service situations may require access with the power on. Power on servicing should be performed **only by fully-qualified service technicians**. Particular caution is required in servicing assemblies that combine electrical power and mechanical movement. Sudden movement (to escape mechanical action) can result in contact with live circuits and vice versa. It is therefore doubly important to maintain maximum clearances from both moving parts and live circuits when servicing.

WARNING:
**“POWER ON” SERVICING SHOULD BE ACCOMPLISHED ONLY BY
FULLY-TRAINED PERSONNEL. SUCH SERVICE BY UNQUALIFIED
INDIVIDUALS CAN BE DANGEROUS.**

Power to lighting and refrigeration system is shut off automatically by the electronic controller when the outer door is opened.

NOTE: For power-on servicing of the vendor’s lighting system, turn lighting power on by accessing the Lights test function of the electronic controller (see programming on inner door).

For power-on servicing of the vendor’s refrigeration system, turn refrigeration power on by accessing the Compressor test function of the electronic controller (see programming on inner door).



SECTION III: MECHANICAL HAZARDS

A. Servicing of Moving Parts and Assemblies

When servicing assemblies involving moving parts, **use extreme caution!!** Keep fingers, hands, loose clothing, hair, tools, or any foreign material clear of entrapment.

As noted before under the electrical hazards section, Power On servicing should **only** be performed by qualified personnel. Refer to and heed the warnings noted in the electrical hazards section. These warnings refer to the potential hazards associated with electrical power and moving parts. Always maintain maximum clearances from electrical and moving parts.

Always install protective covers and guards when reassembling equipment.

WARNING:
THIS VENDING MACHINE INCLUDES MECHANICAL EQUIPMENT WHICH CAN BE HAZARDOUS IF IMPROPERLY HANDLED OR SERVICED. USE CAUTION AND CONSULT THE SandenVendo America, Inc. SAFETY MANUAL AND SandenVendo America, Inc. SERVICE MANUAL FOR ADDITIONAL SAFETY INFORMATION.





SECTION IV: REFRIGERATION HAZARDS

GENERAL

Refrigeration systems involve both electrical power and mechanical action. These systems may present any of the potential dangers shown in the sections on electrical and mechanical hazards contained in this manual. See Sections II and III for further information.

A. **Compressed Refrigerant**

Refrigeration systems involve the compression and evaporation of gases. The pressures contained represent a potential hazard if suddenly released in confined areas. Caution is required when performing maintenance tests or repairs. All testing of sealed refrigeration systems must be done by trained personnel who are familiar with the systems and pressures involved.

B. **Physical Protection**

The accidental release of refrigerant gases can result in physical injuries. Always wear protective glasses and protect your hands, face, and body when working near the refrigeration system.

WARNING:
**ALWAYS WEAR EYE PROTECTION AND PROTECT YOUR HANDS,
FACE, AND BODY WHEN WORKING NEAR THE REFRIGERATION
SYSTEM**

SECTION V: TEMPERATURE HAZARDS

GENERAL

Maintenance personnel should be alerted to the potential hazards from hot metal surfaces. High temperatures may be present throughout the refrigeration system even though electrical power has been removed.



SECTION V: SUBSTITUTIONS AND MODIFICATIONS

GENERAL

Unauthorized changes or the substitution of unauthorized parts can compromise the equipment designs. This can result in unsafe conditions for either the service personnel or the equipment users. Always refer to the appropriate parts and service manual for replacement parts and maintenance instructions. If questions arise, contact the Technical Services Department of the SandenVendo America, Inc. office in your area.

When servicing the vending machine, always reassemble all components to their original location and position. Maintain the correct routing for tubing, electrical wiring, etc.. Replace all clamps, brackets, and guides to their original locations. Replace all tubing, sleeving, insulating material, and protective covers to their original condition

WARNING:

SandenVendo America, Inc. EQUIPMENT HAS BEEN PROVIDED WITH APPROPRIATE PROTECTIVE DEVICES TO PROTECT AGAINST THE POSSIBILITY OF OVERHEATING AND FIRE AS A RESULT OF EQUIPMENT OR COMPONENT FAILURES. SUBSTITUTION, MODIFICATION, OR BYPASSING OF SUCH PROTECTIVE DEVICES CAN CREATE DANGEROUS CONDITIONS. PROTECTIVE CIRCUITS SHOULD NEVER BE BYPASSED, AND FAILED PROTECTIVE DEVICES MUST BE REPLACED ONLY WITH FACTORY-AUTHORIZED PARTS.

A. Service Cord Replacement

SandenVendo America, Inc. vending machines are furnished with unique power supply cords. If replacement becomes necessary, consult the appropriate parts and service manual and order the correct replacement cord for the model of vending machine in question. Do not use substitute replacement cords. Only authorized service personnel with appropriate training should replace the vending machine service cord. If a question should arise concerning which service cord to order, contact the Technical Services Department of the SandenVendo America, Inc. office in your area.



SECTION V: SUBSTITUTIONS AND MODIFICATIONS (CONTINUED)

WARNING:
THIS APPLIANCE MUST BE EARTHED.
IMPORTANT!

The wires in the main leads are colored in accordance with the following code:

110v/120v	220v/240v	
Green	Green and Yellow	Earth
White	Blue	Neutral
Black	Brown.....	Live



SECTION VI: CONSUMER SAFETY WARNING

WARNING:
VENDOR CAN BE OVERTURNED IF SUFFICIENT FORCE IS APPLIED AND MAY RESULT IN SERIOUS INJURY OR DEATH.

GENERAL

There have been incidents, including fatalities, when vending machines have been vandalized by being pulled over in an attempt to obtain free product or money.

To warn of the danger involved in tipping, shaking, or rocking the vending machine, a decal has been designed to be affixed to vending machines. (One such decal is applied on the vending machine.) SandenVendo America, Inc. will supply sufficient decals to be placed on all machines, on request. If you have any questions, contact the Technical Services Department of the SandenVendo America, Inc. office in your area.

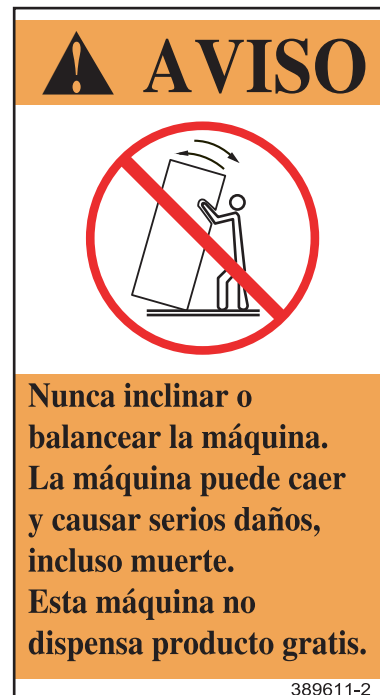
THE FOLLOWING DECAL SHOULD BE PLACED IN A POSITION ON THE VENDOR CONTROL PANEL AT EYE LEVEL



ENGLISH



FRENCH



SPANISH



AREA	ADDRESS	PHONE NUMBERS
United States, Canada	SandenVendo America, Inc. 10710 Sanden Drive Dallas, TX 75238-1335 U.S.A.	Tel: (800) 344-7216 Fax: (800) 541-5684
Japan	Sanden International Corporation 31-7 Taito 1-Chome Taito-ku Tokyo 110, Japan	Tel: (81) 3-3835-1321 Fax: (81) 3-3833-7096
Europe, Mid-East Africa, Mid-Asia	Vendo GMBH Spangerstr. 22, P.O. Box 130940 40599 Dusseldorf Germany	Tel: (49) 211-74-039-0 Fax: (49) 211-7488541
Australia, New Zealand	Sanden International Pty. Ltd. 54 Allingham St., Condell Park N.S.W. 2200 Australia	Tel: 61-2-9791-0999 Fax: 61-2-9791-9029
Singapore, Hong Kong, Indonesia, Phillippines, India	Sanden International (Singapore) Pte., Ltd. Sanden House, 25, Ang Mo Kio St. 65 Singapore 569062 The Republic of Singapore	Tel: 65-482-5500 Fax: 65-482-1697
Taiwan	Sanden International Taiwan Corp. No, 21-6, Sec 1 Tun Hwa S. Rd., Taipei, Taiwan Taiwan, ROC	Tel: 886-2-570-6106 Fax: 886-2-577-1959
Belgium	N.V. Vendo Benelux, S.A. Industrial Research Park N.O.H. 13 Font St. Landry 1120 Brussels Belgium	Tel: 32-2-268-2595 Fax: 32-2-268-2862
England	Vendo UK Ltd. Vendo House Kingsclere Road Basingstoke, Hants RG21, 5GU Great Britain	Tel: 44-1256-479309 Fax: 44-1256-844469
Italy	Vendo Italy S.p.A. Casella Postale 9 1-15033 Casale Monferrato Italy	Tel: 39-142-335111 Fax: 39-142-5623-48
Spain	Vendo Iberia, S.A. C/ Sant Ferran No. 92 Poligono Industrial la Almeda, Sector P-1 08940 Cornellà, (Barcelona), Spain	Tel: 343-474-1555 Fax: 343-474-1842



AREA	ADDRESS	PHONE NUMBERS
Mexico	Vendo de Mexico Carreta Mexico - Tequisquiapan Km 3.2 San Juan del Rio, Queretaro C.P. 76800	Tel: (52) 427 2718096 Fax: (52) 427 2718077
Mexico	IMI Cornelius de Mexico, S.A. de C.V. Manual Dublan No. 35 Col. Tacubaya, Deleg. Miguel Hidalgo C.P. 11870 Mexico	Tel: (52 55) 5272-7904 Fax: (52 55) 5273-5949
Central America	SandenVendo America, Inc. 10710 Sanden Drive Dallas, TX 75238-1335 U.S.A.	Tel: (214) 765-9066 Fax: (214) 221-7010
South America	SandenVendo America, Inc. 10710 Sanden Drive Dallas, TX 75238-1335 U.S.A.	Tel: (214) 765-9066 Fax: (214) 221-7010



NOTES



CHAMELEON

GENERAL INFORMATION



GENERAL INFORMATION

This manual contains programming, operation, and complete parts and electrical wiring diagrams.

The V21 controller is a microprocessor which will permit pricing per selection from 0.00 to 99.99. This machine also has space-to-sales programming as well as energy savings modes.

MODEL		V21 721	V21 821	V21 621
SELECTIONS		10	10	8
DIMENSIONS (HEIGHT X WIDTH X DEPTH)				
CURVED DOOR		72" x 39 1/2" x 35"	79" x 39 1/2" x 35"	~
FLAT DOOR		72" x 39 1/2" x 32 1/2"	~	72" x 32 1/2" x 34 1/2"
SINGLE COLUMNS		10	10	8
CAPACITY PER COLUMN	12 oz. CAN***	68	80	68
	16 oz. GLASS	28	34	28
	20 oz. **	30	36	30
SHIPPING WEIGHT		685 lbs	750 lbs	640 lbs
OPERATION VOTAGE		115V 60Hz.	115V 60Hz.	115V 60Hz.
AMP. RATING		8	8	8
REFRIGERATION VOLTAGE		115V 60Hz.	115V 60Hz.	115V 60Hz.

*Dimensions and shipping weight will vary slightly due to manufacturing tolerances, shipping boards and whether or not coinage is installed.

** 20 oz. PET capacity may vary based on the shape and size of the bottle.

***12 oz. can capacities are listed using a 4-deep set up.



INITIAL SET-UP

A. UNPACKING

Remove all plastic film, cardboard and tape from the outside of the vendor. Loosen any shipping devices used to secure interior parts during shipment (backspacer, shims or spacers).

To remove shipping boards from base, raise vendor on a well-stabilized lifting device. Remove the leveling bolts which hold the boards in place and remove the boards. Replace bolts to equal heights in the threaded holes. Another method to remove shipping boards is to split the boards apart. Using a pinch bar or a heavy screwdriver and hammer, insert tool into the slots and force the boards apart. **The leveling legs shall not raise the vendor more than 1 1/8 inch above the ground.**

B. POSITIONING

IMPORTANT: PLACE THE VENDOR IN DESIRED LOCATION AT LEAST THREE TO FOUR INCHES (7.6CM TO 10.2CM) AWAY FROM ANY REAR OBSTRUCTION. This is for proper air flow through the refrigeration compartment. The refrigeration system requires rear to front air circulation for proper operation.

C. POWER SUPPLY CONNECTION

CAUTION: DO NOT USE AN EXTENSION CORD!

The vendor's power requirements will vary depending upon the country it was purchased for. To verify the power requirements of the vendor, check the serial plate located on the hinged side of the outer door (see Figure 4 on page G-4). The power requirements are listed on the serial plate.

To insure safe operation of the vendor, the vendor's power supply must be a properly grounded and polarized outlet. Before plugging the vendor into the outlet, test the outlet to confirm it will meet the vendor's power requirements. If the power supply of the outlet is different from the power requirements of the vendor, a transformer may be necessary.

If the power requirements are not properly met, contact a licensed electrician and have the necessary correction made.

Should you require additional information, contact the Technical Services Department of the SandenVendo America, Inc. office in your area.





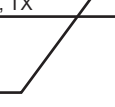
APPROVED FOR OUTDOOR USE			
MODEL	<input type="text"/>	BASIC UNIT	<input type="text"/>
SERIAL NO.	<input type="text"/>		
<input type="radio"/> CHARGE	<input type="text"/>	OZ. R-134a	<input type="text"/> AMPS
DESIGN PRESSURE - PSig LOW SIDE 90 HIGH SIDE 295		REFRIGERATED VENDING MACHINE 239L	<input type="radio"/>
			<input type="text"/> 115 VOLTS <input type="text"/> 60 CYCLE <input type="text"/> 1 PHASE
MFD IN U.S.A. BY SANDENVENDO AMERICA, DALLAS, TX			
POWER REQUIREMENTS 			

FIGURE 1

NOTE: The **Model** number of the vending machine is located on the top, left hand corner of the serial plate. **Do Not use the "BASIC UNIT" number.** The BASIC UNIT number is the cabinet size, which is used on a number of different machines. A typical model number could read "721TDD00029". The 721 is the model number, TDD represents the product line of the vendor, and the remaining digits tell what options are included.

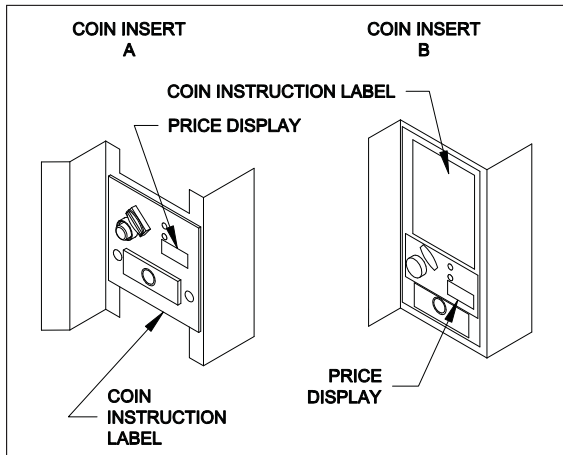


FIGURE 2

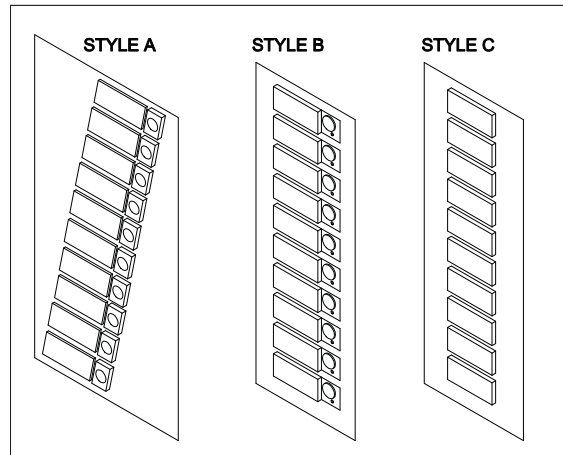


FIGURE 3

LABEL INSTALLATION

COIN INSTRUCTION LABEL & PRICE LABEL APPLICATION:

Apply labels to a clean and dry surface. Peel backing from label and apply with firm, even pressure.

INSTRUCTION LABEL

(Refer to Figure 2 for the following information.)

Coin insert "A" has a separate validator opening, and insert "B" shows the validator opening built into the coin insert. Apply instruction label to area shown (as needed by the vendor).

FLAVOR LABELS INSTALLATION:

In Figures 3 & 4, corresponding styles are indicated by A, B, C, D, or E notations.

Insert flavor labels to the side or top of selection window or button depending on the style. See Figure 3 for selection style. Rear views of windows and buttons are shown in Figure 4. Arrows point the direction to insert labels.

Selection window and selection button labels identify product contained in columns.

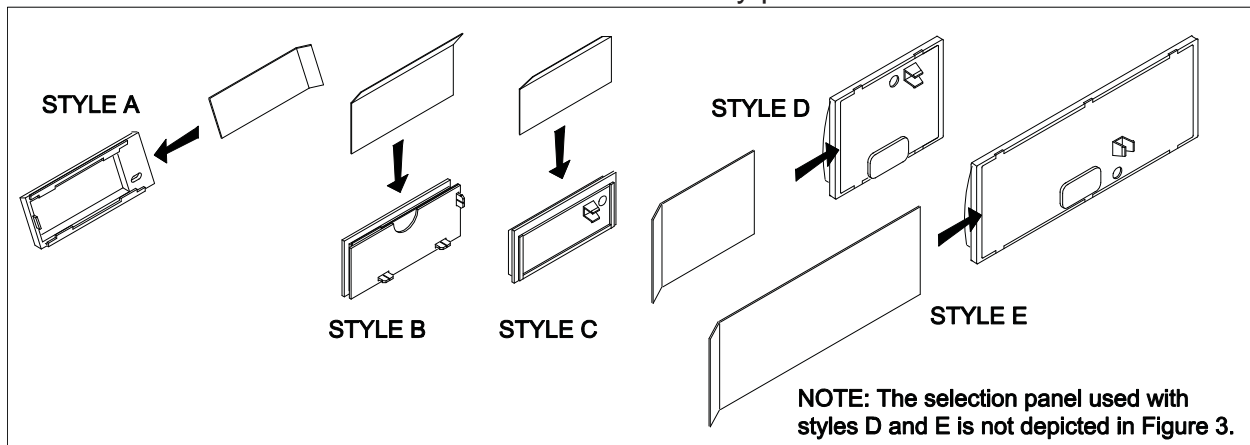


FIGURE 4

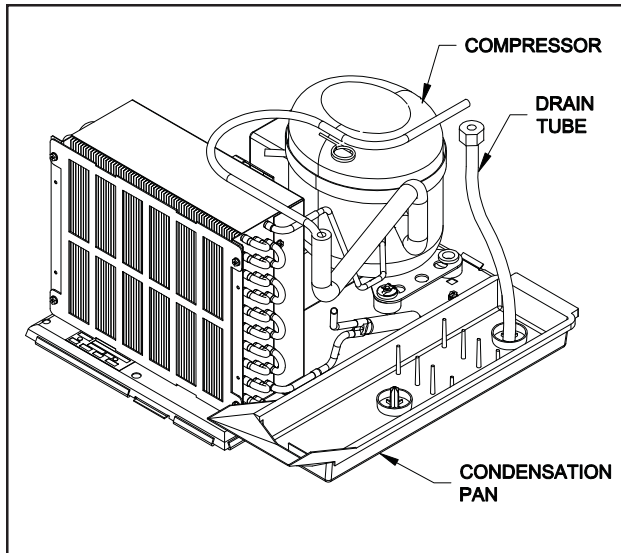


FIGURE 5

ALIGNMENT CHECKS

REFRIGERATION AREA CHECK:

Check the position of the condensation pan (see Figure 5). The correct position of the pan is on the right hand side of the vendor with the ramp of the pan just outside the right hand air dam. Be sure the drain tube is attached to the pan and is free of kinks. A water trap is installed into the condensation pan and will prevent warm, moist air from reaching the evaporator area.

LOADING INSTRUCTIONS

BASIC LOAD SET-UP (see Figure 6 on next page):

The V21 machine is capable of vending a variety of products. For specific information, refer to the product set-up label on the machine inner door or contact the Technical Services Department of the SandenVendo America, Inc. office in your area.

Load product evenly. Product is to be loaded differently depending on the type of product being vended. Use the directions in Figure 6 in the **PRODUCT LOADING** section to determine how to load a specific product.

To maintain the integrity of the stack, never move a vending machine when it is loaded.

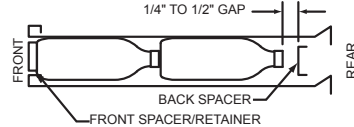
V21 PRODUCT SETUP AND LOADING INSTRUCTIONS

FOLLOW THE 3 STEPS BELOW WHEN SETTING VENDOR UP FOR A PRODUCT

1

BACK SPACER

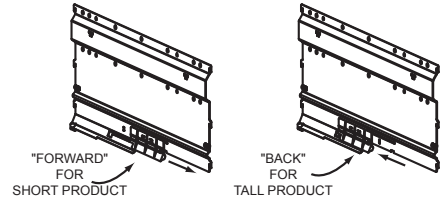
Adjust the back spacer to provide approx. 1/4" to 1/2" gap between the front spacer, product and back spacer.



2

PRODUCT STEP

For short product vending, move the product step to the "FORWARD" position.
For tall product vending, move the product step to the "BACK" position.

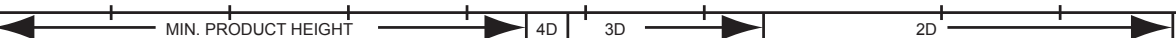


3

DEPTH SETTING (ELECTRONIC CONTROL MODE)

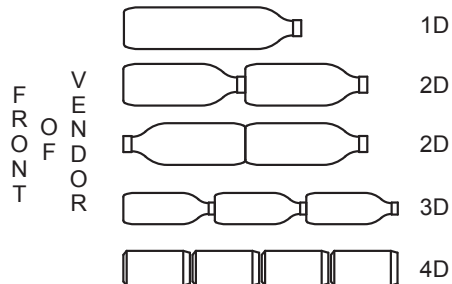
The "DEPTH SETTING" for each column must correspond to the number of products in the column. For example; the depth setting for a column vending double depth bottles must be set to "2", and a column set to vend quadruple depth cans must be set to "4". Refer to the VEC 12 programming instructions for details on how to access and change the depth setting mode.

- 4 Deep: Cans between 4.50" and 4.85" tall.
- 3 Deep: Bottles or cans between 4.85" and 6.50" tall.
- 2 Deep: Bottles between 6.50" and 9.95" tall.
- 1 Deep: Bottles taller than 9.95".



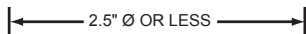
PRODUCT LOADING

- Single depth bottles should be loaded with cap toward the back.
- Double depth bottles may be loaded with caps toward the back, or butt to butt.
- Triple depth bottles must be loaded with caps toward the back.
- Quadruple depth cans may be loaded any direction.

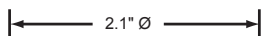


SMALL DIAMETER PRODUCT SETTING

- Small diameter products (less than 2.5" Ø) such as 500 ML water bottles require the use of side spacer PN 1122928.



- Small diameter 250 ML energy drink cans (2.1" Ø) require the use of conversion kit PN 1121638.



NOTES

- Side spacers **ARE NOT** required for 12 oz. can vending.
- Vend mechanism is self priming. No need to manually prime after initial load or reload.
- For questions regarding product settings, contact the Vendo Technical Services Department at 1-800-344-7216 ext.3368 (US/Canada) or 559-439-1770 ext.3368.

1124035



VEND MECHANISM PARTS DESCRIPTION

The parts listed below are part of the vend motor mechanism (refer to Figure 7 on page G-9). One mechanism is required per column, except the drop sensor assembly, which is one assembly per machine. The parts are interchangeable. Setting will differ between single, double, triple, and quadruple depth.

VEND MOTOR ASSEMBLY: P/N 1122820

The motor is attached to the mech plate by two screws.

VEND BUCKET: P/N 1122815

The vend bucket holds the product(s) in a "ready to vend" position at the base of each column.

MOTOR COUPLING CAM: P/N 1122817

The coupling cam couples the motor to the bucket. It is located behind the motor, on the motor shaft. It is also a means to provide feedback to the controller to determine when the motor has reached maximum clockwise and counterclockwise positions.

GATE: P/N 1122871

The gate holds product above the vend bucket.

GATE LINK: P/N 1122819

The rotation of the coupling cam moves the gate link. This opens the gate, allowing one layer of product to drop into the bucket.

CAN STEP: P/N 1122856

The can step is located at the bottom of the stack partition. It is pulled forward when vending cans and is moved back for bottle vending.

REAR BUSHING: P/N 1122816

The rear bushing provides a low friction pivot for the rear of the bucket.

FRONT SPACER: P/N 1122814

The front spacer helps to guide product into the bucket.

DROP SENSOR ASSEMBLY: P/N 1122923

The drop sensor assembly is located below the delivery chute. When a product is vended, the drop sensor senses the impact, and cancels the credit.

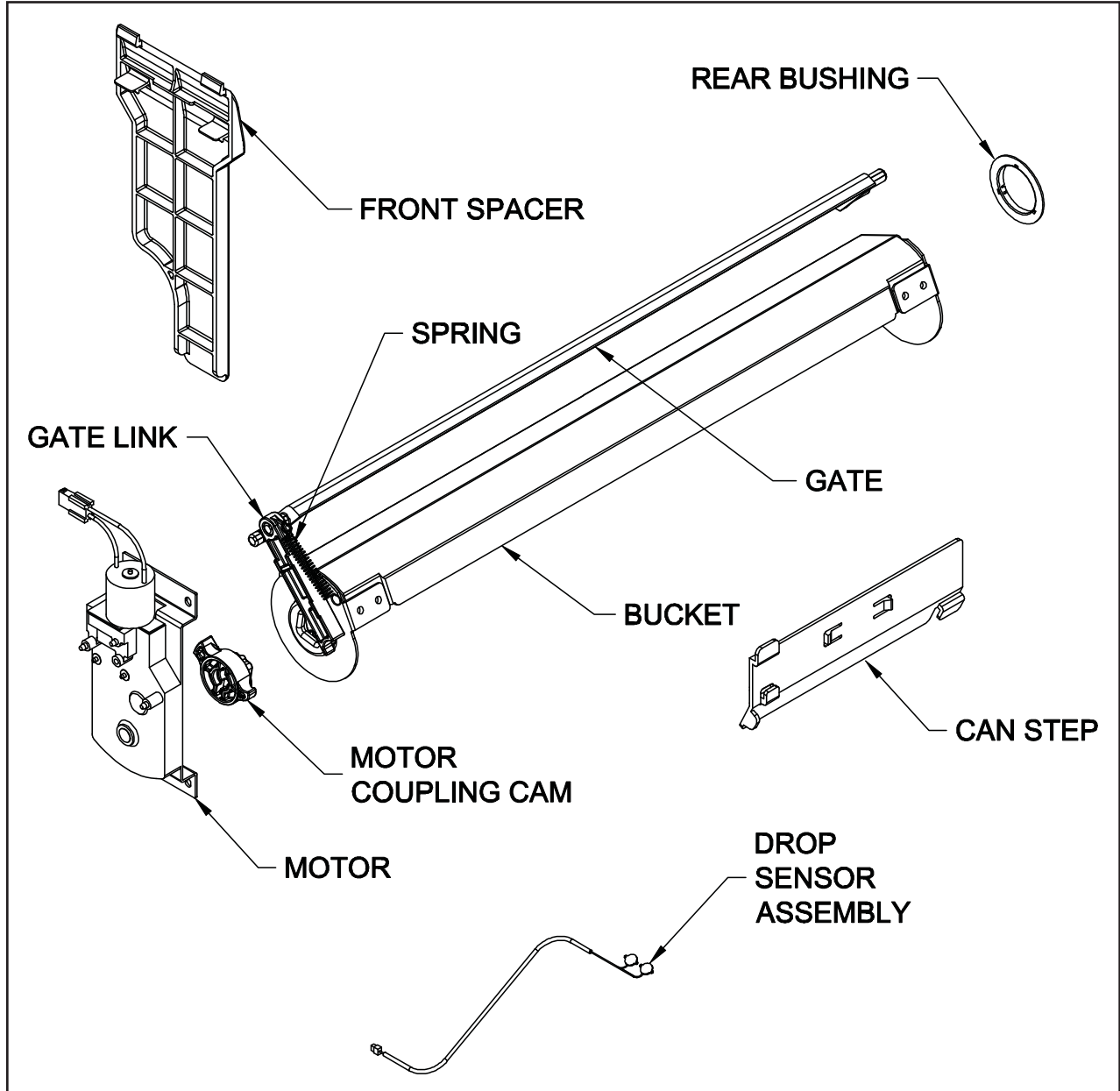


FIGURE 7

VEND CYCLE

Several operations take place during the vend cycle: When a selection is made, the coupler and bucket rotate, product is dispensed and the bucket is then reloaded. The sequence of these operations change slightly when the column's depth setting is changed. With the single depth setting, one purchase is made and the bucket is reloaded. With the double depth setting, two purchases are made before the bucket is reloaded. With the triple depth setting, three purchases are made before the bucket is reloaded. With the quadruple depth setting, four purchases are made before the bucket is reloaded. (See Figures 8 & 9)

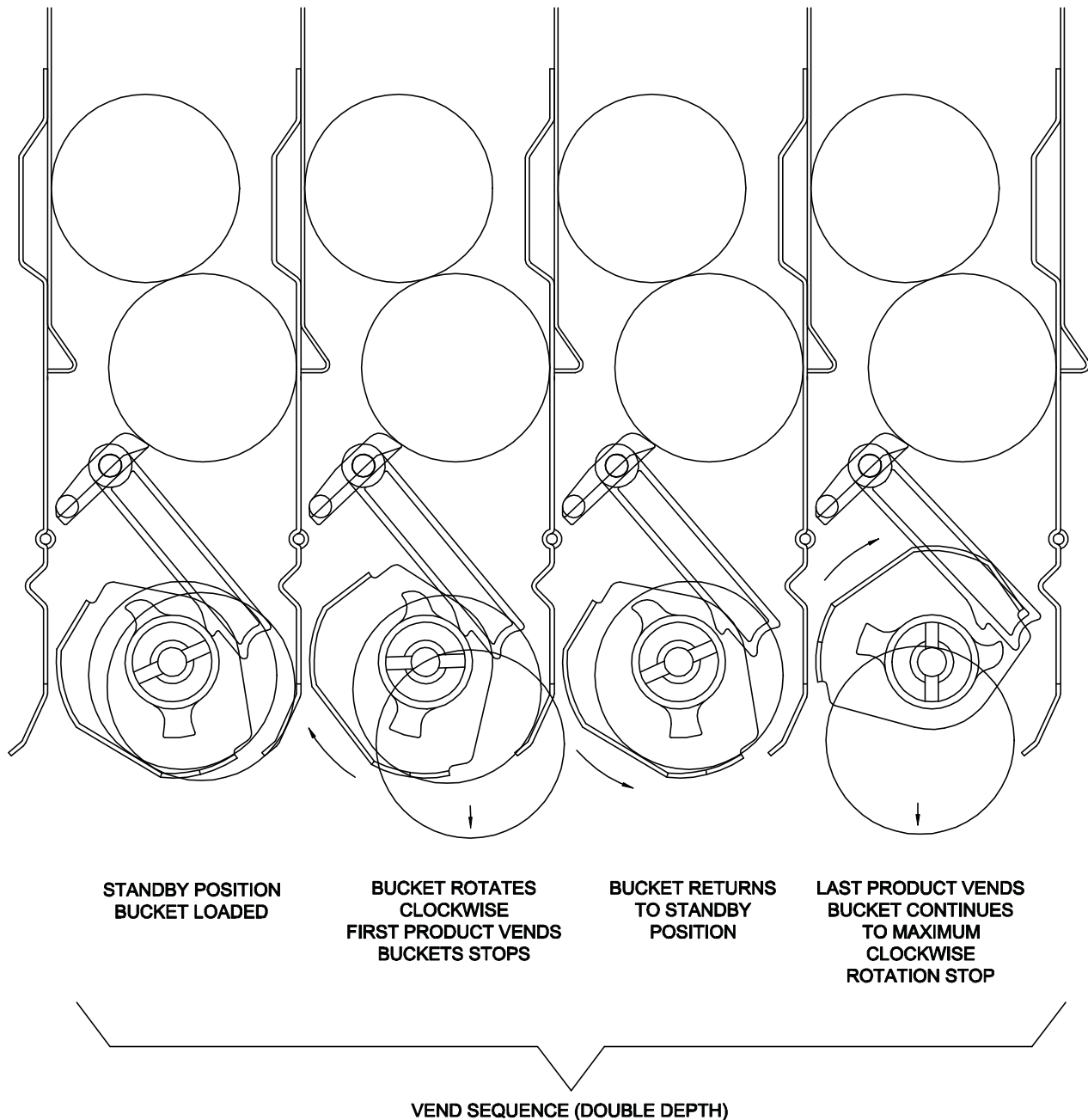


FIGURE 8

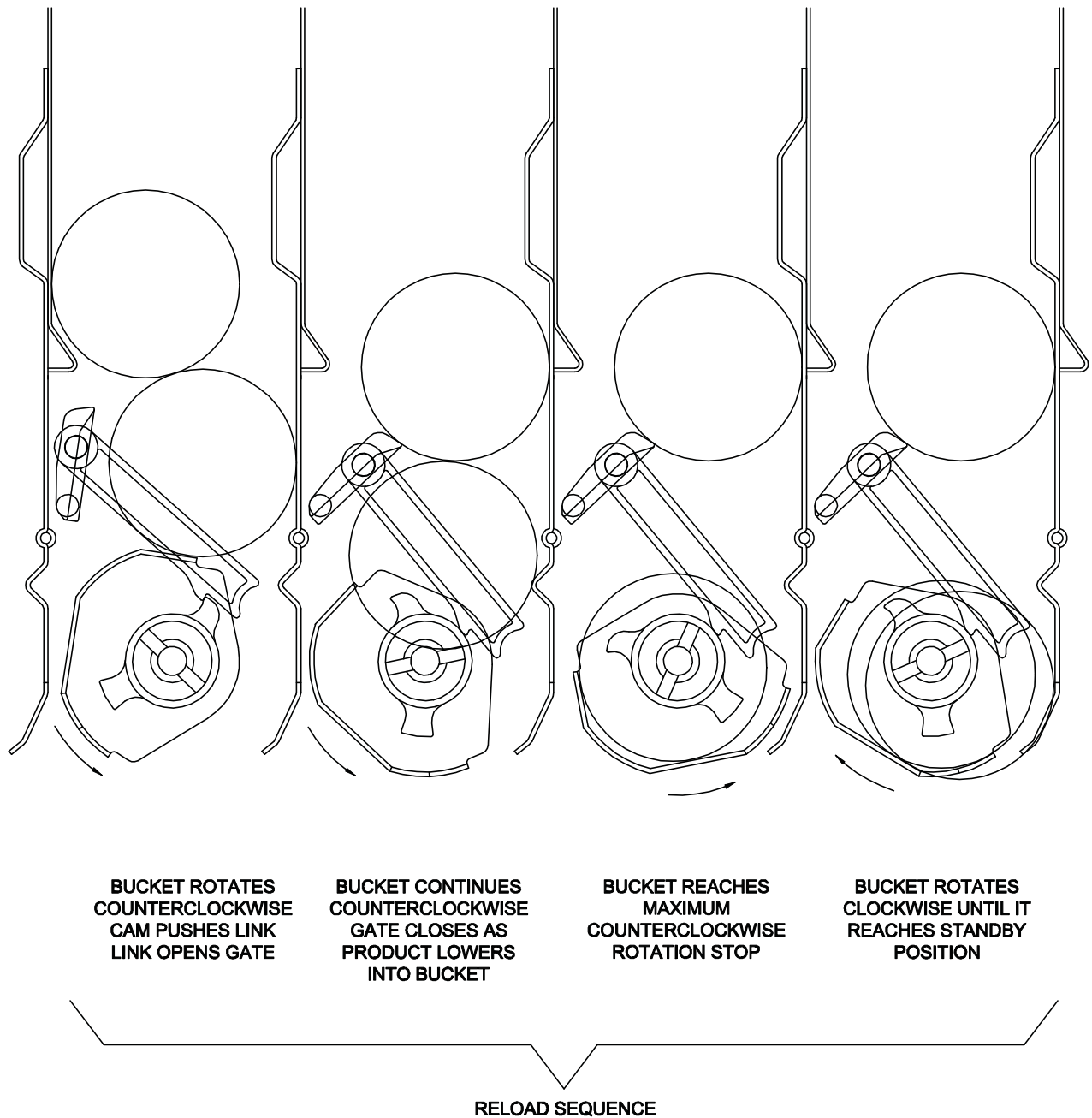


FIGURE 9



NOTES



CHAMELEON

VEC 12.4
Programming Section



VEC 12.4 PROGRAMMING OPERATION

NOTE: Some units may contain a European font display, in which case the “°” symbol will be replaced by the “ß” symbol. Example: 72°F will be 72 ß F.

The VEC 12.4 Controller uses a 4-button programming system:

Programming Buttons: # 1 – Escape/Exit
 # 2 – Decrease/Scroll Down
 # 3 – Increase/Scroll Up
 # 4 – Enter and/or Save

To access Mode functions, open the door. Locate the Mode Button on the Main Control Board and press until Diagnostics appears. Use selection button 2 or 3 to navigate through the modes.

The Modes are as follows:

Diagnostics
Coin Payout
Tube Fill
Test Mode
Cash Data
Sales Data
Set Price
Set Depth
Configuration
Space to Sales
Door Closed Password
Set Language
Set Clock *
Lighting *
Refrigeration **
Sales Block 1 *
Sales Block 2 *
Discount *
Override **
Return

* These modes will only appear when the “Timing Feature” in Configuration is turned On.

** Limited options appear in this mode depending on whether the Timing Feature in Configuration is On/Off.



Diagnostics:

See inner door of vendor or Troubleshooting section for errors and how to clear them.

Coin Payout:

Coin Payout Mode allows the operator to 'test' for proper operation of the changer tubes.

1. Press Button 4 to enter into "Coin Payout" mode.
2. Press Button 2 or 3 to scroll to desired denomination.
3. Press Button 4 to dispense displayed denomination.
4. Press Button 1 to exit mode.

Tube Fill:

Allows you to fill coin tubes via the external coin insert. This is the recommended way to fill the coin tubes because the control board is able to keep an accurate count of the coins.

1. Press Button 4 to enter into "Tube Fill" mode.
2. Insert coins into coin insert slot and the controller will "count" the number of coins going into the coin mechanism.

Test Mode:

Allows you to test vend a column, jog a column, test selection switches, display, refrigeration system, lights, and heater.

1. At "Test Mode" press Button 4. Display will read column X.
2. Press Button 2 or 3 to scroll to desired column.
3. Press Button 4 to vend.
 - a. If motor vends OK, DISPLAY will read "Test Mode - Vending Motor OK"
 - b. If motor does not test OK on one of the following messages will appear:
 - "Test Mode - Vending Fail - Column Jam"
 - "Test Mode - Vending Fail - No Connection"
 - "Test Mode - Vending Fail - High Current"

Jogging a Column:

1. At "Test Mode" press Button 4.
2. At "Test Mode - Vending", press Button 2 or 3 to scroll. Display will read "Test Mode - Jog."
3. Press Button 4 and display will read "Column 1."
4. Press Button 2 or 3 to scroll to desired column.
5. Press Button 4 to enter into column and display will read "Column X Forward" with X being the desired column.
6. Press Button 2 or 3 to scroll between "Forward" or "Reverse."
7. Press Button 4 to move/jog the motor in the desired position.
8. Press Button 1 to exit this mode.



Selection Switch Testing:

1. At "Test Mode" press Button 4.
2. At "Test Mode - Jog" press Button 2 or 3.
3. "Test Mode Switches" will be displayed. Press Button 4.
4. Press desired selection switch to be tested.
5. To exit press Button 1 and hold for 3 seconds.

Test Mode Display:

Allows you to verify that all of the characters on the display illuminate.

1. At "Test Mode" press Button 4.
2. Press Button 2 or 3 to scroll until display reads "Test Mode - Display." Press Button 4.
3. All of the characters on the display should illuminate.
4. Press Button 4 to exit.

Test Mode Relays:

Allows you to test the compressor, evaporator fan, lights and heater.

1. When "Test Mode" is displayed press Button 4.
2. Press Button 2 or 3 to scroll until display reads "Test Mode - Relays" and press Button 4.
3. Press Button 2 or 3 to advance through sub-modes.
4. Press Button 4 at "Compressor" prompt to test compressor.
5. Press Button 4 at "Fan" prompt to test evaporator fan.
6. Press Button 4 at "Light" prompt to test lighting system.
7. Press Button 4 at "Heater" prompt to test optional heater.
8. Press Button 1 to exit sub-modes.

Cash Data:

This Mode allows you to retrieve historical information regarding the money accepted by the vendor. To clear the individual selection cash data, you must have the *MIS Auto Reset* in the "Configuration" mode turned to ON.

1. When "Cash Data" is displayed press Button 4. The non-resettable historical data is displayed.
2. Press Button 2 or 3 to display resettable individual selections.
3. To reset historical data, make sure the *MIS Auto Reset* is turned ON in the configuration mode.
4. Press Button 1 to exit mode.

Sales Data:

This Mode allows you to retrieve historical information regarding the number of units sold by vendor. To clear the individual selection sales data, you must have the *MIS Auto Reset* in the "Configuration" mode turned ON.

1. When "Sales Data" is displayed, press Button 4. The non re-settable historical data is displayed.
2. Press Button 2 or 3 to display resettable individual selections.
3. To reset historical data, make sure the *MIS Auto Reset* is turned ON in the configuration mode.
4. Press Button 1 to exit mode.



Set Price:

This Mode allows you the option to price each selection to the same vend price, or price each selection button independently.

1. When display reads "Set Price" press Button 4.
2. Press Button 2 or 3 to choose selections or "All."
3. Press Button 4 to start the current vend price flashing.
4. Press Button 2 or 3 to increase or decrease price.
5. Press Button 4 to save your new programmed price.
6. Press Button 1 to exit mode.

Set Depth:

This Mode allows you to set the depth of each column. In this mode, you have the option of setting the columns for single, double, triple or quadruple depths.

1. When display reads "Set Depth" press Button 4.
2. Press Button 2 or 3 to choose columns or "All."
3. Press Button 4 to enter into the column and start the depth flashing.
4. Press Button 2 or 3 to scroll through the depth settings (1-4).
5. Press Button 4 to save your new depth setting.
6. Press Button 1 to exit mode.

Configuration:

There are various options that you can turn ON/OFF. The options are:

Multi-Price

- ON - All selections can be programmed individually.
- OFF - All selections will be set to the same price as Selection 1.

Timing Features*

- ON - Gives you access to the "Clock" settings and its associated modes.
- OFF - "Clock" settings and its associated modes are hidden.

Door Summary

- ON - Sales and cash data are displayed as soon as the outer door is opened or by activating the door switch.
- OFF - Sales and cash data are not displayed when the door is opened.

MIS Auto Reset

- ON - Resets if the counter is checked and after the door is closed.
- OFF - Does not reset.

Consumer Overpay

- ON - A dollar bill will be accepted even if the correct change light is on and there is insufficient change in the coin tubes.
- OFF - A vend will not be allowed when the correct change light is on and the consumer attempts to use the dollar bill validator.



Save Credit Timer

- ON - Credit that is established will be displayed for five minutes unless someone either makes a vend or presses the coin return button - whichever comes first.
- OFF - Credit that is established will remain indefinitely unless someone either makes a vend or presses the coin return button.

Force Vend

- ON - The consumer will not be able to insert a dollar into the validator, hit the coin return and receive change without first attempting a vend.
- OFF - The consumer can insert a bill into the validator, press the coin return button and immediately receive change.

Multi-Vend:

- ON - The consumer may insert enough credit to make multiple vends. The credit will remain on the display until an additional vend is made or the coin return button is pressed.
- OFF - The consumer is allowed to make a single vend and the credit (if applicable), will be returned after the completion of the vend.

Deny Escrow

- ON - The validator will stack all bills received.
- OFF - The validator will not stack the bills, rather it will hold them in escrow until a vend is complete.

SO Indicator

- ON - A small symbol will appear in the lower right hand corner of the display when at least one column is sold out or the machine detects an error.
- OFF - The symbol will not appear.

Count by Selection/Price

- COUNT BY SELECTION - Individual sales and cash data will be reported in unit sales.
- COUNT BY PRICE - Individual sales and cash data will be reported by vend price.

MIS Reset W/DEX

- ON - MIS data will be reset with a DEX read.
- OFF - MIS data will not be reset with a DEX read.

Depth Learning

- ON - The control board will "learn" the depth setting after one row of product in the column is vended.
- OFF - The control board will not "learn" the depth setting.



of Selections 8/9/10

Number of Selections: 8 = 6/8 select vendor
Number of Selections: 9 = 9 select vendor
Number of Selections: 10 = 10 select vendor

1. To adjust any of the settings, press Button 4 at "Configuration" mode.
2. Press Button 2 or 3 to scroll through modes.
3. Press Button 4 to change the mode. The current setting will begin to flash.
4. Press Button 2 or 3 to change current setting.
5. Press Button 4 to save change.
6. Press Button 1 to exit sub-mode.

Changing the # of Selection would change the STS Setting to default option for the # of Selection chosen.

Space to Sales:

Allows you to program which column will vend when you choose a desired selection button. There are 6 preset configurations (See inner door label for preset options). You also have the option of doing a custom space to sales. To change current setting:

1. Press Button 4 when "Space to Sales" is displayed.
2. Press Button 4 to change current setting.
3. Press Button 2 or 3 to scroll through available settings.
4. Press Button 4 to save setting.
5. Press Button 1 to exit mode.

To customize your space to sales:

1. Press Button 4 when "Space to Sales" is displayed.
2. Press Button 2 or 3 to scroll until display reads "Space to Sales - Custom."
3. Press Button 4. Display reads "Clear Settings?"
4. Press Button 4 to clear. Display reads "Custom Sel X - None."
5. Press Button 4 to change a selection assignment.
6. Press Button 4 to assign (flashing) or unassign (not flashing or steady) columns.
7. Press Button 1. Display reads "Save?"
8. Press Button 4 to save.
9. Press Button 1 to exit the mode.

Door Closed Password:

Allows the operator to set a password to access Sales Data when the door is closed. Please note that this function will not work if the password is set at 0000.

1. Press Button 4 at "Closed Door Password" mode.
2. The current password will be displayed.
3. Press Button 2 or 3 while each digit is flashing to change current password.
4. Press Button 4 to save and advance to next digit.
5. Press Button 4 after the 4th digit to exit mode.



Set Language:

This Mode allows you to program different languages on the controller. The current languages available are English, Spanish, and French.

1. Press Button 4 at "Set Language" mode. The current language will be displayed.
2. To change current language, press Button 4 to start language flashing.
3. Press Button 2 or 3 to choose a language.
4. Press Button 4 to save the language change.
5. Press Button 1 to exit mode.

Set Clock:

If the "Timing Features" in the "Configuration" mode are turned ON, you will have access to this mode. This mode allows you to set the current month, day, year, hour and minute.

To set the clock:

1. Press Button 4 at the "Set Clock" prompt. You will be able to scroll through the following options by pressing Button 2 or 3.
 - Enable ON/OFF - This will turn the clock timer on or off.
 - MM/DD/YYYY HH:MM - This is the current time and date.
 - Daylight Savings
2. Press Button 4 to change current setting. The current setting will begin to flash.
3. Press Button 2 or 3 to change current setting.
4. Press Button 4 to save current setting.

Lighting:

If the "Timing Features" in the "Configuration" mode are turned ON, you will have access to this mode. This mode allows you to turn the lights on/off with the internal timer.

1. Press Button 4 when the display reads "Start Time 1" or "Start Time 2."
2. Press Button 4 at "Start Time 1" or "Start Time 2."
3. Press Button 4 at "Start Day 1" or "Start Day 2."
4. Scroll through the days of the week or "all" with Button 2 or 3.
5. Press Button 4 to change current setting.
6. Change setting by pressing Button 2 or 3.
7. Press Button 4 to save changes.
8. Press Button 2 or 3 at "Start 100.00" or "Start 2 00.00"
9. Press Button 4 to change time.
10. Press Button 2 or 3 to set time.
11. Press Button 4 to save.
12. Press Button 1 to exit mode.
13. Repeat process with "Stop Time 1" or "Stop Time 2."

Refrigeration:

If 'Timing Features' in Configuration Mode are 'Off', you will only have access to the following features:



Set Point Temperature

Sensor Reading

Degree Setting

Fan Energy Mode

Periodic Defrost Mode

To change the set point temperature:

1. Press Button 4 when the display reads "Refrigeration."
2. The display will read "Set Point XX" with the current setting displayed.
3. To change the setting press Button 4 and the current set point temperature will begin to flash.
4. Press Button 2 or 3 to increase or decrease the set point.
5. Press Button 4 to save changes.
6. Press Button 1 to exist and return "Refrigeration" on display.

To display the temperature:

1. Press Button 4 when the display reads "Refrigeration."
2. Press Button 2 or 3 until the display reads "Sensor Reading."
3. Press Button 4 and the current temperature will be shown in Fahrenheit or in Celsius.
4. Press Button 1 to exit and return the display to "Refrigeration."

To change the degree scale:

1. Press Button 4 when the display reads "Refrigeration."
2. Press Button 2 or 3 until the display reads "Degree Setting."
3. The display will show the current degree scale (Celsius or Fahrenheit).
4. Press Button 4 and the degree scale will begin to flash.
5. Press Button 2 or 3 to choose setting.
6. Press Button 4 to save setting.
7. Press Button 1 to exit and return the display to "Refrigeration."

To change the Fan Energy Savings mode:

1. Press Button 4 when the display reads "Refrigeration."
2. Press Button 2 or 3 until the display reads "Fan."
3. The display will read "Fan X" with the current setting displayed.
4. To change the setting press Button 4 and the current Fan mode will begin to flash.
5. Press Button 2 or 3 to increase or decrease the Fan mode.
6. Press Button 4 to save changes.
7. Press Button 1 to exit and return the display to "Refrigeration."

To change the Periodic Defrost Mode:

1. Press Button 4 when the display reads "Refrigeration."
2. Press Button 2 or 3 until the display reads "Periodic Defrost."
3. The display will show it on or off.
4. Press Button 4 and the setting value will flash.
5. Press Button 2 or 3 to choose your setting.



6. Press Button 4 to save setting.
7. Press Button 1 to exit and return the display to "Refrigeration."

If the "Timing Features" in the Configuration mode are turned ON, you will have additional access to the following modes:

Enable

Start Time 1 or Start Time 2

Start Day 1 or Start Day 2

Start 100.00 or Start 200.00

Stop Time 1 or Stop Time 2

Stop Day 1 or Stop Day 2

Stop 100.00 or Stop 200.00

Sales Block 1 and 2:

Allows you to program the machine to turn off and on at regular intervals.

To program the blocking feature, you must enter the following information:

Start Time - When the machine turns off

Start Days

Stop Time - When the machine turns back on

Stop Days

Selections

Discount:

Allows you to program the machine to discount beverages at regular intervals.

To program the "Discount" feature, you must enter the following information:

Start Time - When the discounting begins

Start Day

Stop Time - When the discounting ends

Stop Day

Selections

Amount - Amount subtracted/discounted from original vend price

Override:

Allows various items to be enabled or disabled depending on the status of an attached override switch.

Each of the following items can be enabled by setting an *ON* or disabled by setting an *OFF*.

"Override Free Vend"

"Override Sales Blocking"

"Override Discount"

"Override Light Timing"

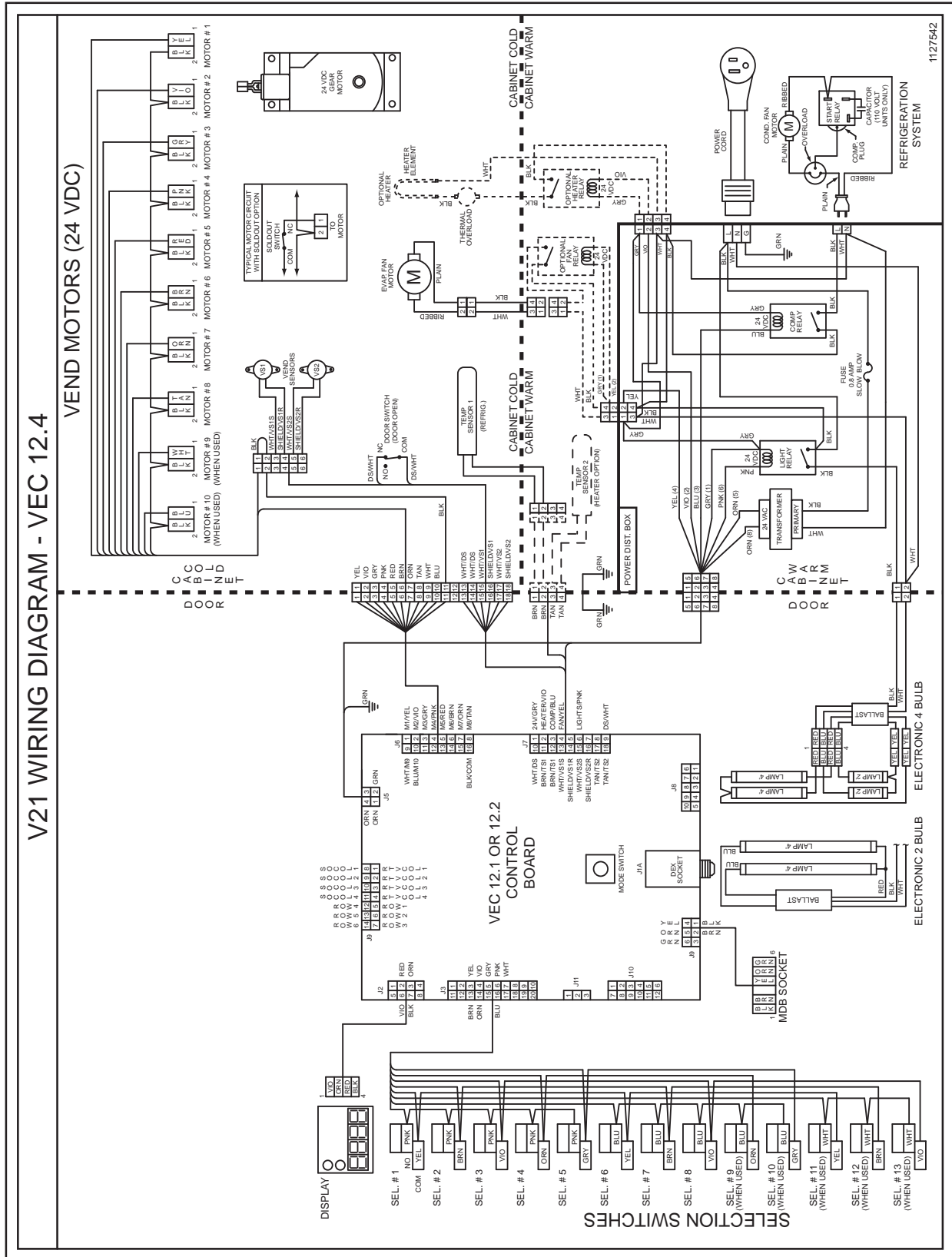
"Override Refrigeration"



Return:

Exits the programming mode and returns the vendor to stand-by.

Wiring Diagram







CHAMELEON

CABINET PARTS



READING A PARTS LIST

- I **ITEM NUMBER** is found in two locations:
 - A. It is on the drawing plate, and identifies the part and its location;
 - B. The same number is in the parts lists and ties the two together.
 - II **PART NUMBER** is the part number that has been assigned to a specific part by SandenVendo America, Inc., for easier identification.
 - III **QUANTITY REQUIRED** relates to the amount required of a part, or will be indicated by "A/R" (as required) to attach it to another part.
 - IV **PART NAME AND DESCRIPTION** is the general description for the part, for easier identification when ordering a like part.
 - V **HARDWARE** is identified by a letter in a hexagon. Refer to hardware list section or description and part numbers. See pages C-4 and C-5.
-

The example below will show how the parts are listed in the parts lists:

- 1. **VEND MOTOR ASSEMBLY:** This is the main assembly name, and any replaceable parts will be indented below the assembly.
- 2. **RETAINER CAM:** This is an individual part, and will be indented. These indented parts can be ordered separately, so you do not need to order the entire assembly.
- 3. Whenever an assembly is ordered, all the parts that are indented will be included in the assembly. Any hardware will be listed next to their corresponding parts.
- 4. Any parts that may be ordered separately will not have any indented parts listed below them.




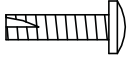



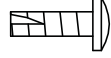

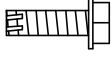







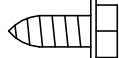

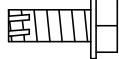

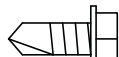

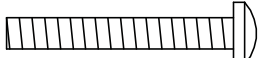

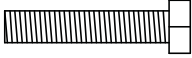







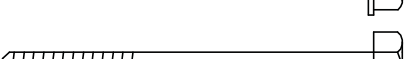

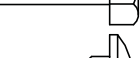



ITEM NO	DESCRIPTION	QTY REQ	PART NO.
1	VEND MOTOR ASSEMBLY	~	1115821
2	RETAINER CAM	1	1113244
3	TIMING CAM	1	1113236















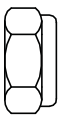
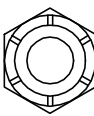



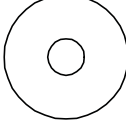

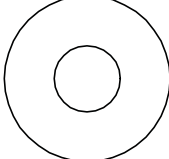
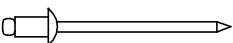
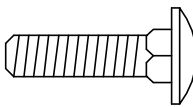

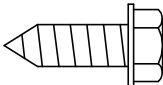



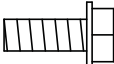

If an asterisk is listed below the parts list, it is an indication that special information is noted. There may be more than one asterisk (*) (**) (***) denoting special notes.

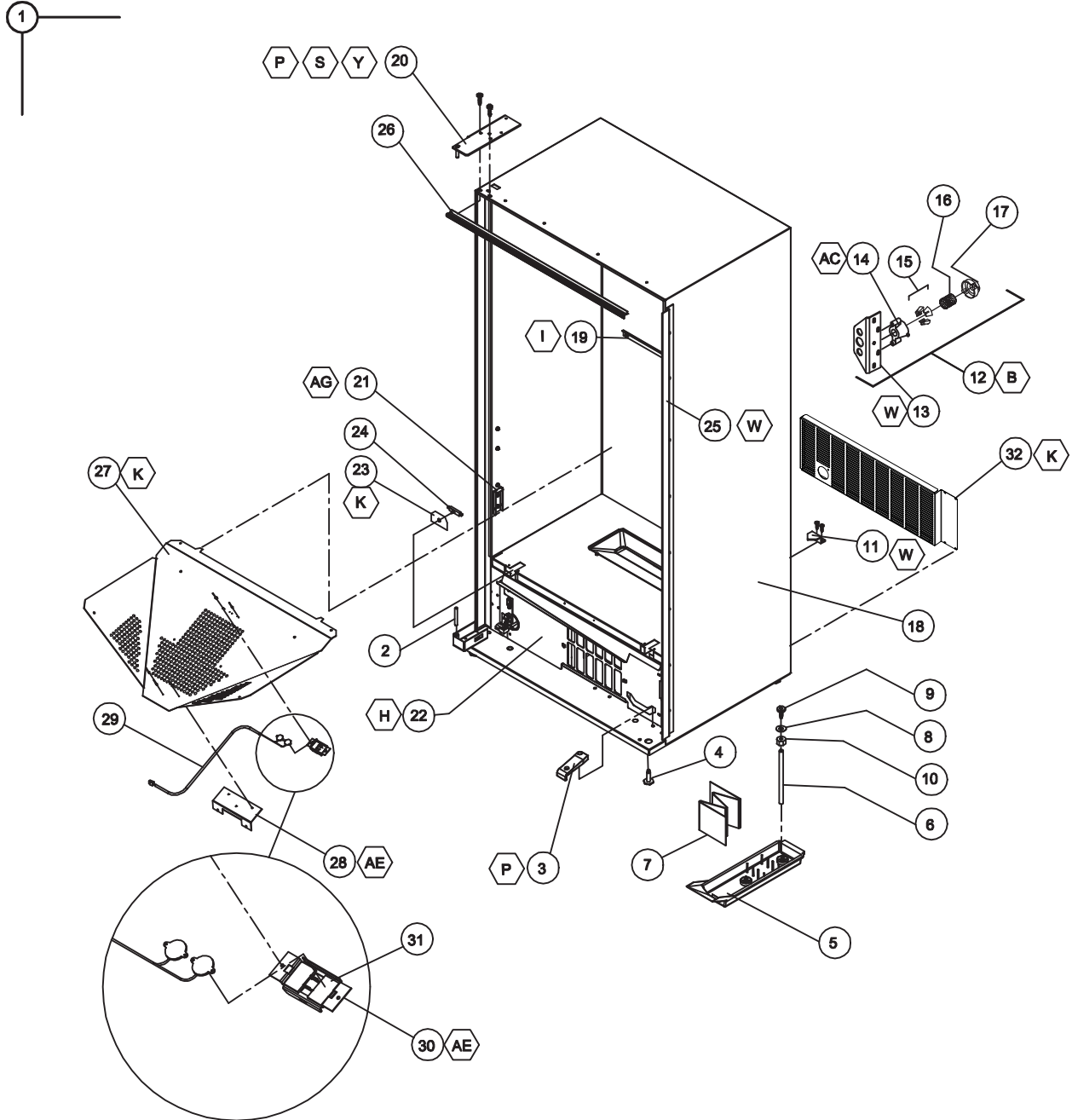


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HARDWARE LIST

	PART NO.	DESCRIPTION		PICTORIAL
A	V800762	#8 X 5/16" TAPPING SCREW		
B	V802139	#8 X 5/8" TAPPING SCREW		
C	V800586	#8 X 3/8" TAPPING SCREW W / LOCK WASHER		
D	V802214	#8 X 1/2" TAPPING SCREW (FOR PLASTIC)		
E	V801475	#8 X 1/2" TAPPING SCREW		
F	V801421	#10 X 5/16" TAPPING SCREW		
G	V802212	#10 X 3/8" TAPPING SCREW		
H	V802047	#10 X 5/16" TAPPING SCREW W / LOCK WASHER		
I	V802141	#10 X 1/2" TAPPING SCREW		
J	V801422	#10 X 1/2" TAPPING SCREW		
K	V801489	#10 X 1/2" SELF DRILLING SCREW		
L	V800512	#10 X 1-3/8" TAPPING SCREW		
M	V802115	#10 X 1" BOLT		
N	V801360	1/4" X 1/2" TAPPING SCREW W / LOCK WASHER		
O	V801343	1/4" X 1" TAPPING SCREW		
P	V801490	1/4" X 1" SELF DRILLING SCREW		
Q	V802053	1/4" X 2-1/4" BOLT		
R	V802069	1/4" X 5/8" CARRIAGE BOLT		
S	V801434	1/4" X 3/4" CARRIAGE BOLT		

T	V800267	1/4" X 3/8" BOLT		
U	V800956	#8 NUT W / LOCK WASHER		
V	V800952	#10 NUT W / LOCK WASHER		
W	V802111	#10 HEX NUT		
X	V802113	#10 LOCK NUT W / NYLON INSERT		
Y	V800959	1/4" NUT W / LOCK WASHER		
Z	387925	1/4" LOCK NUT W / NYLON INSERT		
AA	V802062	3/8" LOCK NUT W / NYLON INSERT		
AB	V801013	#10 FLAT WASHER		
AC	389026	#10 FLAT WASHER, LARGER O.D.		
AD	V801491	3/8" FLAT WASHER		
AE	V801412	1/8" POP RIVET		
AF	V801435	1/4" 20 X 1" CARRIAGE BOLT		
AG	V802220	1/4" X 3/4" TAPPING SCREW		
AH	1123719	SPACER		
AI	V801422	#10 X 1/2" TAPPING SCREW		





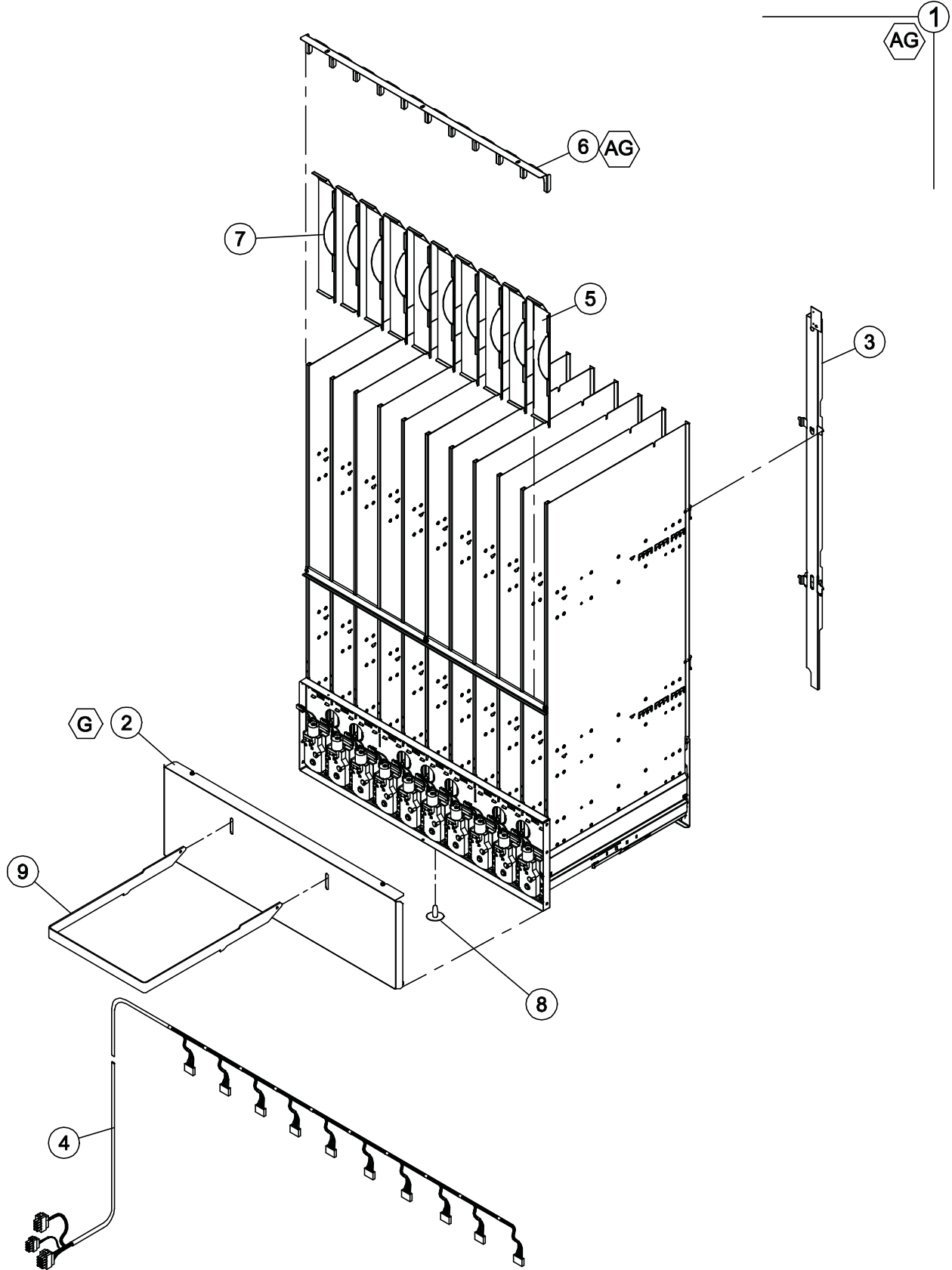
CABINET ASSEMBLY

ITEM NO	DESCRIPTION	QTY REQ	PART NO.
1*	CABINET ASSEMBLY - FOAMED	1	~
2	HINGE PIN	1	389071
3	RAMP	1	1120387
4	LEVELING LEG	1	1059902
5	CONDENSATE PAN	1	1122475
6	DRAIN TUBE	1	1088449-1
7	FIBERGLASS EVAPORATOR BOARD	1	1122728
8	DRAIN TUBE GASKET	1	387837
9	DRAIN TUBE FUNNEL	1	1068678
10	NUT - DRAIN TUBE	1	387925
11	BRACKET - REFRIGERATION	2	1123527
12	QUICKER LOCK ASSEMBLY	1	1123724
13	LATCH BRACKET	1	1123675
14	NUT RETAINER HOUSING	1	1123689
15	NUT SEGMENT	3	1033085
16	SPRING	1	389690
17	CAP	1	1111988
18**	SIDE DECAL	2	**
19	STACK SUPPORT	1	1123018
20	TOP HINGE	1	2000805-03
21	BRACKET STACK SUPPORT	2	1079007
22	AIR DAM/KICK PANEL ASSEMBLY, 39"	1	1123440
	AIR DAM/KICK PANEL ASSEMBLY, 32"	1	1123440-1
23	DOOR SWITCH BRACKET	1	1121043
24	DOOR SWITCH	1	323007
25	OVERLAPPING DOOR GUARD - 72"	1	2001376
	OVERLAPPING DOOR GUARD - 79"	1	2002325
26	SEAL, 39"	1	1122500
27	VEND CHUTE, 39"	1	1123453
	VEND CHUTE, 32"	1	1123451
28	CHUTE BRACKET	1	1077864
29	DROP SENSOR	1	1122923
30	DROP SENSOR MOUNTING BRACKET	1	1123601
31	FOAM PAD, DROP SENSOR	2	1123654
32	SAFETY SCREEN, 39"	1	1128567
	SAFETY SCREEN, 32"	1	1128775

FOR A COMPLETE LIST OF HARNESSSES, PLEASE SEE PAGE C-16

* NOTE: WHEN ORDERING CABINET ASSEMBLY, PLEASE PROVIDE **9-CODE** OR **11-CODE** AND **MANUFACTURER'S DATE CODE**.

NOTE: WHEN ORDERING DECALS, PLEASE PROVIDE **STYLE.

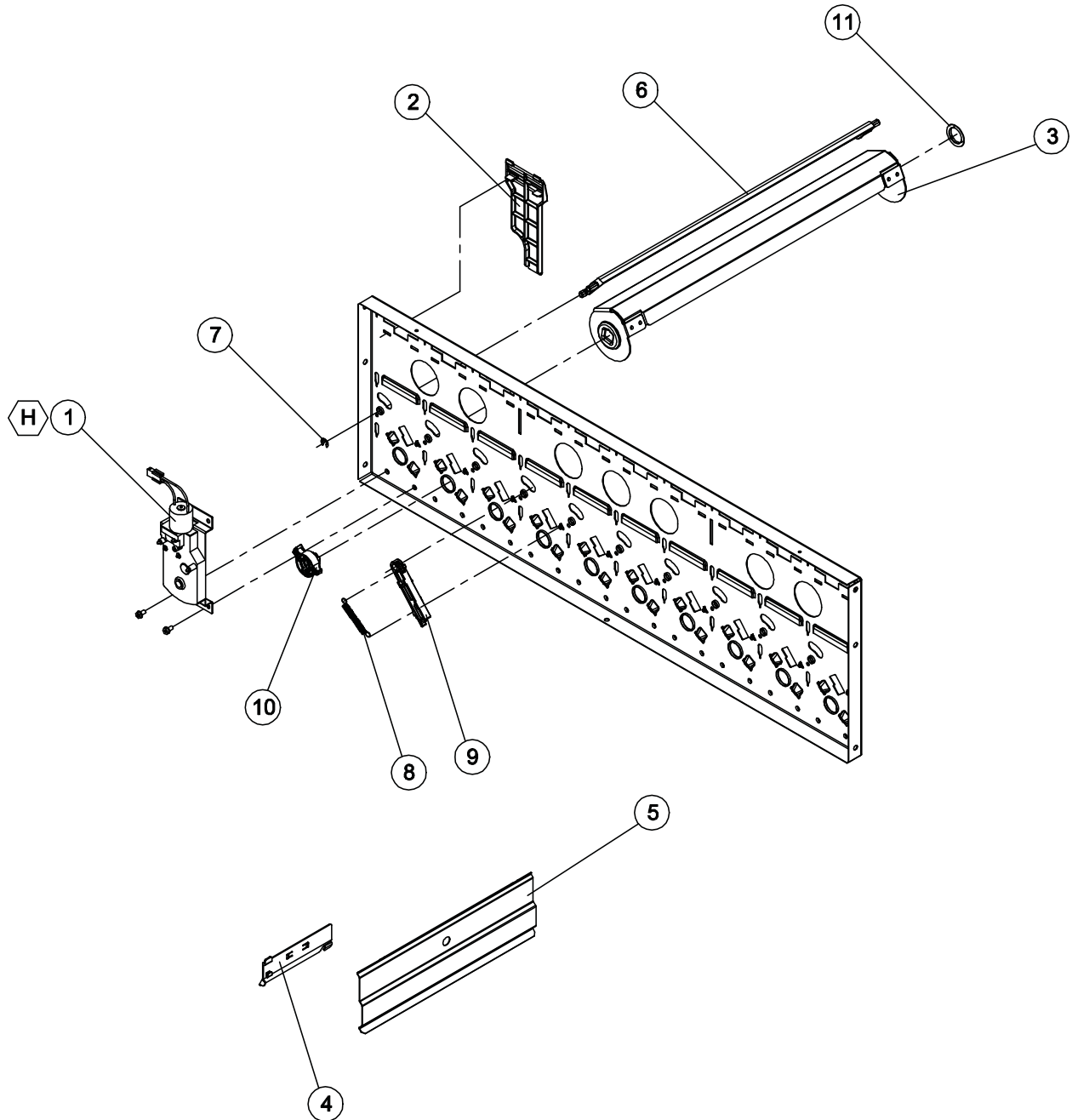




STACK ASSEMBLY

ITEM NO	MODEL NUMBER		721	821
	DESCRIPTION	QTY REQ	PART NO.	PART NO.
1	STACK CHASSIS ASSEMBLY	1	1123591-02	1123591-03
2	MOTOR COVER	1	1123003	1123003
3	BACK SPACER ASSEMBLY	10	1123047-1	1123047
4	MOTOR HARNESS	1	1122918	1122918
~	MOTOR HARNESS W/ PRE-COOL	1	1124065	1124065
5	LOWER RETAINER	10	1124868	1124868
6	TOP STACK STRAP	1	1122809	1122809
7	FRICTION WIRE	10	1123347	1123347
8	SNAP IN PLUG	1	V802043	V802043
9	LOADING RACK	1	1123662	1123662

FOR A COMPLETE LIST OF HARNESSES, PLEASE SEE PAGE C-16



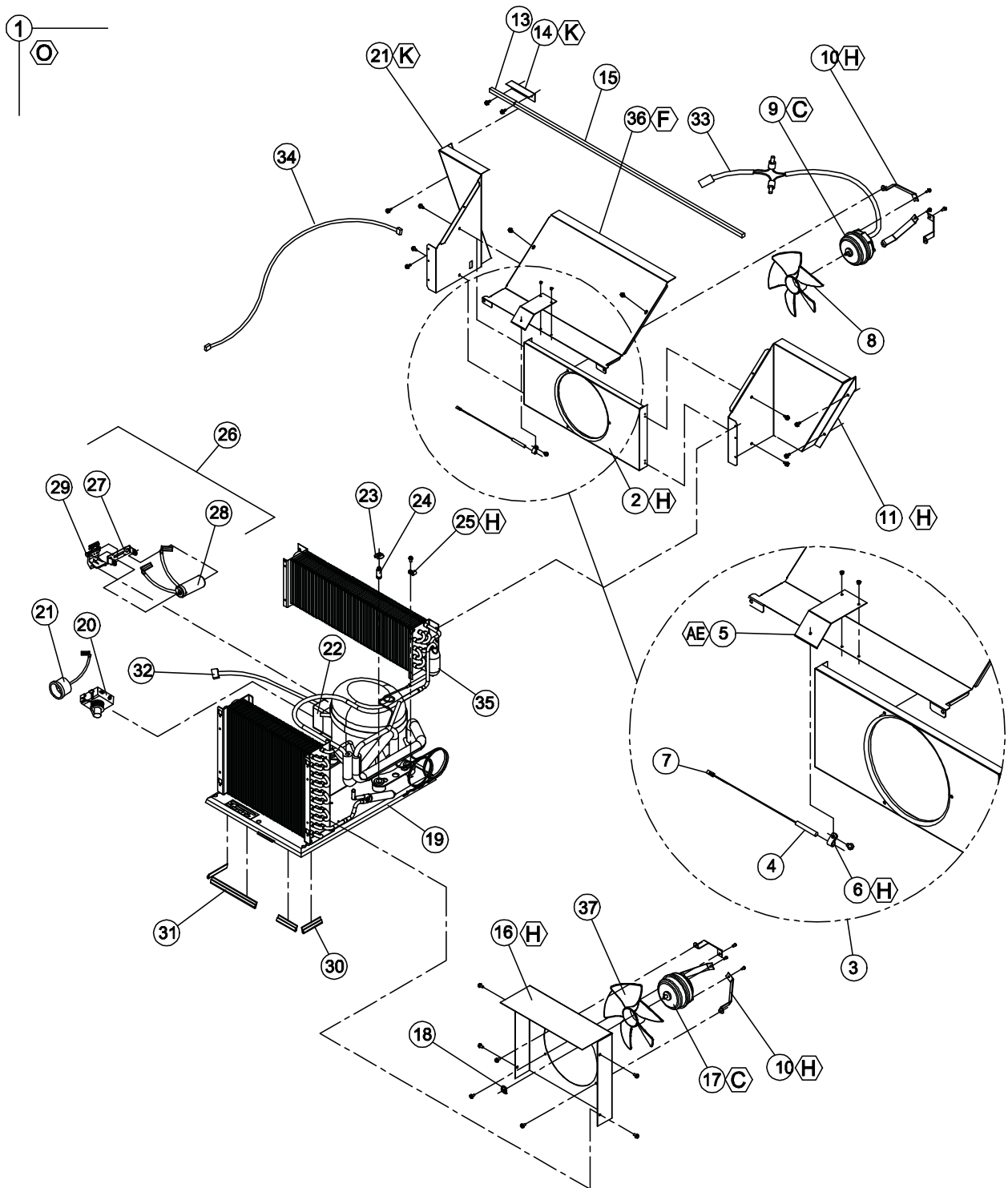


MECH PLATE ASSEMBLY

ITEM NO	MODEL NUMBER	721/821	
	DESCRIPTION	QTY REQ	PART NO.
1	VEND MOTOR ASSEMBLY	10	1122820
2	FRONT SPACER	10	1122814
3	VEND BUCKET	10	1122815
4	CAN CLIP	10	1122856
5	* PRODUCT SPACER, 2.4 DIA	AR	1122928
6	GATE	10	1122818
7	E-CLIP - GATE	10	V801080
8	SPRING	10	390326
9	GATE LINK	10	1122819
10	COUPLING CAM	10	1122817
11	REAR BUSHING	10	1122816

FOR A COMPLETE LIST OF HARNESSSES, PLEASE SEE PAGE C-16

*DEPENDING ON PRODUCT

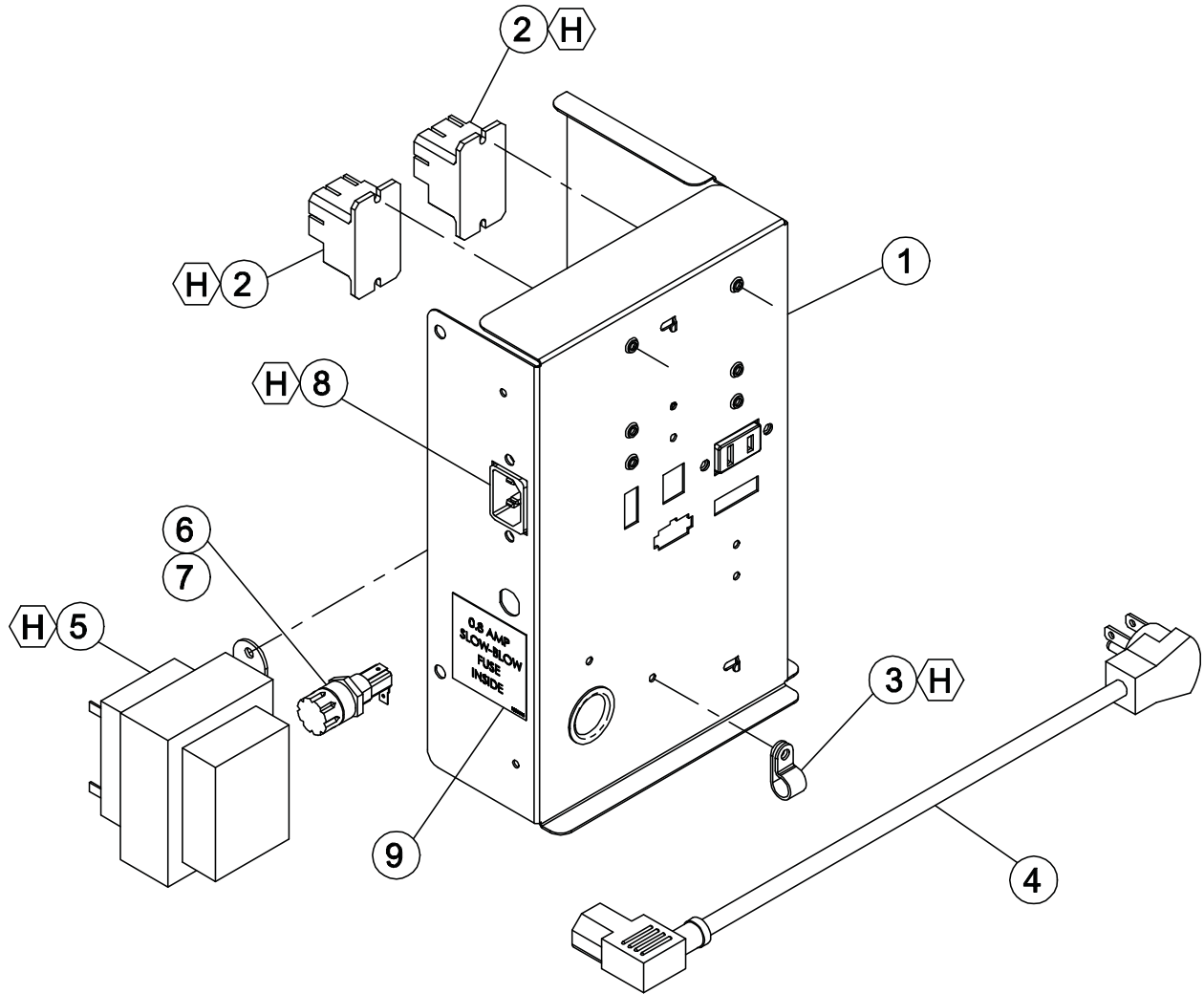




REFRIGERATION ASSEMBLY

ITEM NO	DESCRIPTION	QTY REQ	PART NO.
1	REFRIGERATION ASSEMBLY D90 TE S 1/3 R134a CAP START	1	1123589
2	ORIFICE PLATE, SINGLE FAN	1	390228
3	TEMPERATURE SENSOR ASSEMBLY	1	1124254
4	TEMPERATURE SENSOR	1	1122924
5	TEMPERATURE SENSOR BRACKET	1	1124156
6	CLAMP, 1/4"	1	324099-2
7	PUSH MOUNT CLAMP	1	384692
8	EVAPORATOR FAN BLADE	1	1113562
9	FAN MOTOR - EVAPORATOR	1	42321-17
10	BRACKET - FAN MOTORS	6	1117996
11	RIGHT AIR BAFFLE - EVAPORATOR	1	1123564
12	SMALL AIR DUCT - EVAPORATOR	1	1124097
13	FOAM TAPE, 3.5"	1	1124421-2
14	EVAPORATOR EXTENSION BRACKET	1	1124158
15	FOAM TAPE, 32.5"	1	1124421
16	CONDENSER DUCT	1	1122413
17	FAN MOTOR - CONDENSER, 115V	1	1121770
18	FAN MOTOR CLIP - CONDENSER	1	V42323
19	BASE - REFRIGERATION	1	1122470
20	START RELAY (PART OF ASSY 513506066)	1	--
21	OVERLOAD PROTECTOR (PART OF ASSY 513506066)	1	--
22	COVER - OVERLOAD (PART OF ASSY 513506066)	1	--
23	CLIP - COMPRESSOR MOUNT	2	343874
24	STUD - COMPRESSOR MOUNT	2	390102
25	CLAMP, 5/16"	1	324099-3
26	CAPACITOR ASSEMBLY	1	1112805
27	BRACKET - CAPACITOR	1	1112848
28	CAPACITOR-START/END	1	1122999
29	CAPACITOR CLIP	1	1076481
30	EDGE TRIM - SHORT	3	388304-1
31	EDGE TRIM - LONG	1	388304-3
32	COMPRESSOR POWER HARNESS	1	1121019-1
33	EVAPORATOR FAN HARNESS	1	1122193
34	EVAPORATOR POWER HARNESS	1	1124185
35	EVAPORATOR	1	1122235
36	EVAPORATOR COVER	1	1124099
37	CONDENSER FAN BLADE	1	389614

FOR A COMPLETE LIST OF HARNESSES, PLEASE SEE PAGE C-16





POWER BOX ASSEMBLY

ITEM NO	DESCRIPTION	QTY REQ	PART NO.
1	POWER BOX HOUSING	1	1148515
2	RELAY	2	1128801
3	CLAMP	1	324099-3
4	CORDSET	1	1124281
5	TRANSFORMER	1	1111201
6	FUSEHOLDER	1	387966-50
7	0.8 AMP FUSE (NOT SHOWN)	1	1053864
8	POWER HARNESS	1	1123444
9	FUSE LABEL	1	1126640

FOR A COMPLETE LIST OF HARNESSES, PLEASE SEE PAGE C-16



SandenVendo America, Inc. HARNESS QUICK REFERENCE GUIDE TRADE VENDORS

PART NO.	DESCRIPTION	PURPOSE	721	821	621
1122905	Door Harness	Connects motors, temp. sensors, transformer, drop sensors, and relays to the control board	X	X	X
1111287	Selection Harness - 10 select	Connects the selection buttons to the control board	X	X	N/A
1117872	Selection Harness - 8 select	Connects the selection buttons to the control board	N/A	N/A	X
1111252	Display Harness	Connects the display to the control board	X	X	X
1122918	Motor Harness - 10 select	Connects the vend motors to the door harness	X	X	N/A
1123050	Motor Harness - 8 select	Connects the vend motors to the door harness	N/A	N/A	X
1122193	Evaporator Fan Harness	Connects the evaporator fans to the power distribution box	X	X	X
1123444	Power Distribution Harness	Input for 110v service cord and output to compressor, evaporator, fans, control board, and transformer	X	X	X
1124065	Motor Harness w/ Pre-cool - 10 select	Connects the vend motors to the door harness	X	X	N/A
1124066	Motor Harness w/ Pre-cool - 8 select	Connects the vend motors to the door harness	N/A	N/A	X
1124864	Live Display Lighting Harness	Connects the lights to the control board	X	X	X
1087309	Live Display Selection Harness - 10 select	Connects the selection buttons to the control board	X	N/A	N/A
1124725	Live Display Selection Harness - 8 select	Connect the selection buttons to the control board	N/A	N/A	X
1123909	Live Display Read-to-Vend/ Soldout Harness	Connects the vend motors to the door harness	X	N/A	X
1124570	MDB Harness	Connects the coinage to the control board	X	X	X

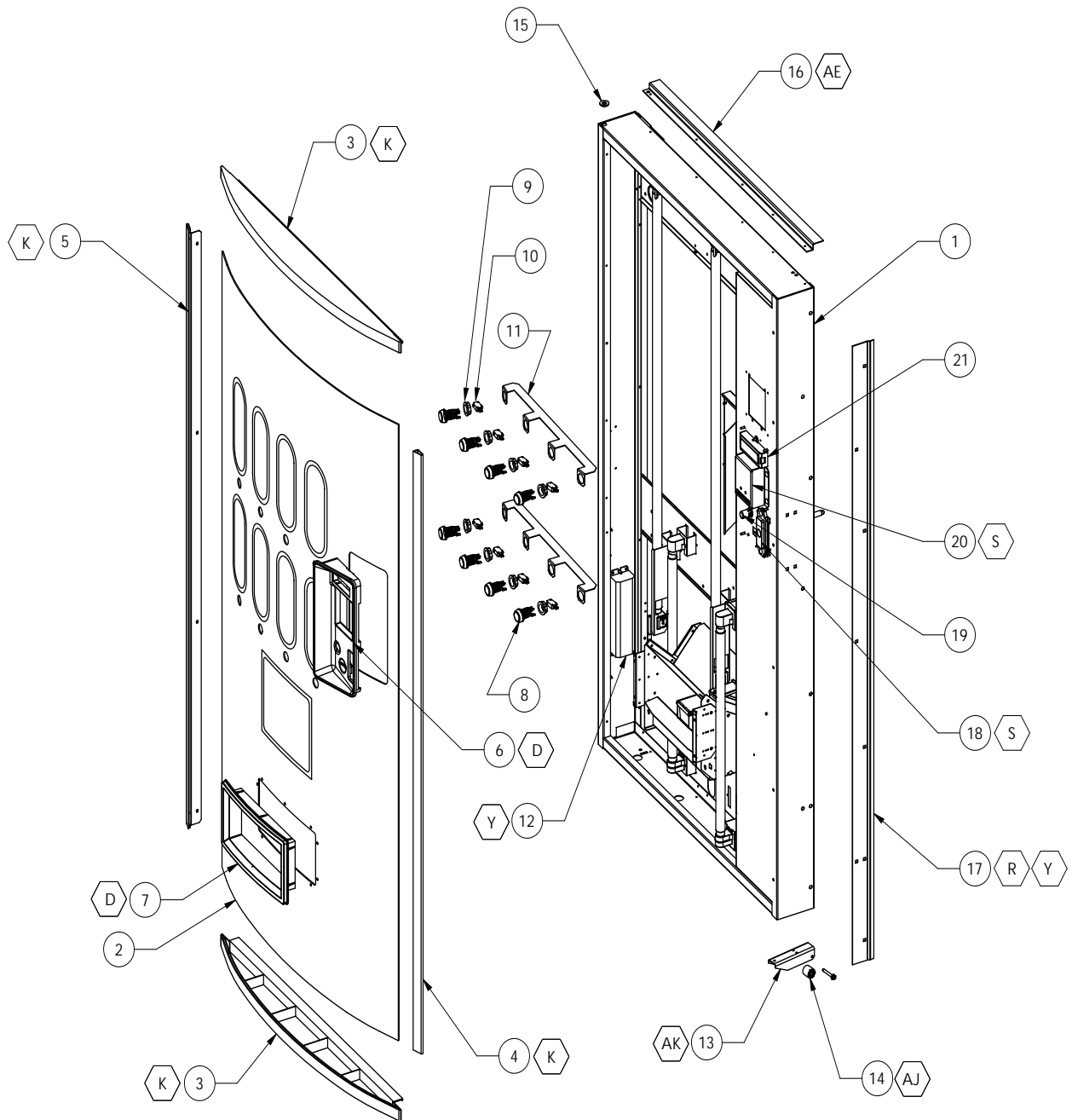


NOTES



CHAMELEON

Door Parts

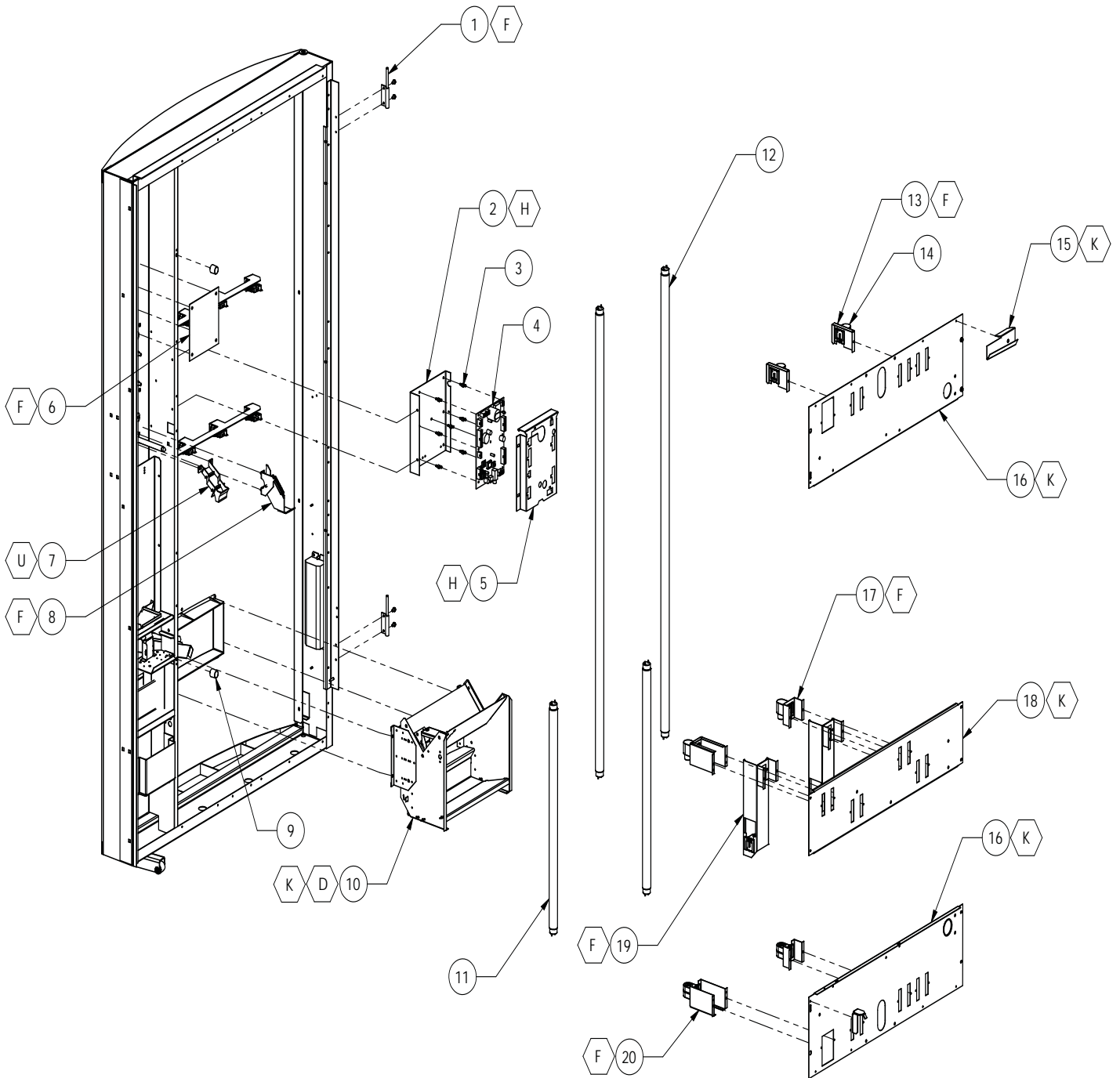


ASSEMBLY INSTRUCTIONS



CHAMELEON TRADE DOOR

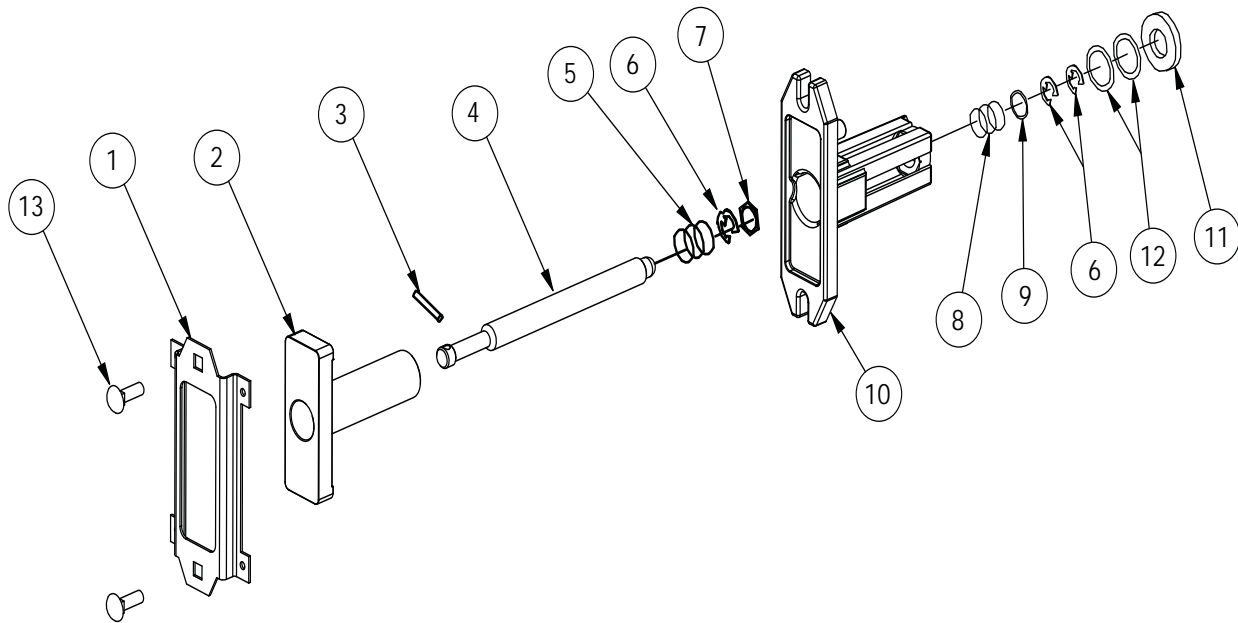
ITEM NO	MODEL NUMBER		721	821	HARDWARE
	DESCRIPTION	QTY REQ	PART NO.	PART NO.	
1	DOOR WELD	1	1123712	1123713	
2	SIGN FACE	1	**	**	
3	SIGN CAP	2	1114341	1114341-1	K
4	SIGN TRIM, VTL, RIGHT, 72"	1	1143505	1143505-1	K
5	SIGN TRIM, VTL, LEFT, 72"	1	1143516	1143516-1	K
6	BEZEL, CONSUMER INTEFACE	1	1143346	1143346	D
7	TRIM EYELET, CURVE	1	388271	388271	D
8	BUTTON ASY, ROUND, CHAMELEON	8	1149374	1149374	
9	PLASTIC NUT	8	1073538	1073538	
10	SELECTION SWITCH	8	368299	368299	
11	BRACKET, SIGN FACE	2	1149404	1149404	
12	BALLAST	1	1127052	1127052	Y
13	DOOR ROLLER BRACKET	1	1120552	1120552	V802196
14	DOOR ROLLER	1	1120388	1120388	V802162
15	BUSHING HINGE	1	388094	388094	
16	RAIN GUARD	1	2000848	2000848	AE
17	DOOR GUARD	1	2010131	2009503	R,Y
18	LOCK ASSEMBLY (SEE PG 8 - PG 9)	1	~	~	
19	COIN RETURN BUTTON	1	1050473	1050473	
20	COVER, DBV (OPTIONAL)	1	1144557	1144557	S
21	LENS, DISPLAY-BLUE	1	1121103	1121103	





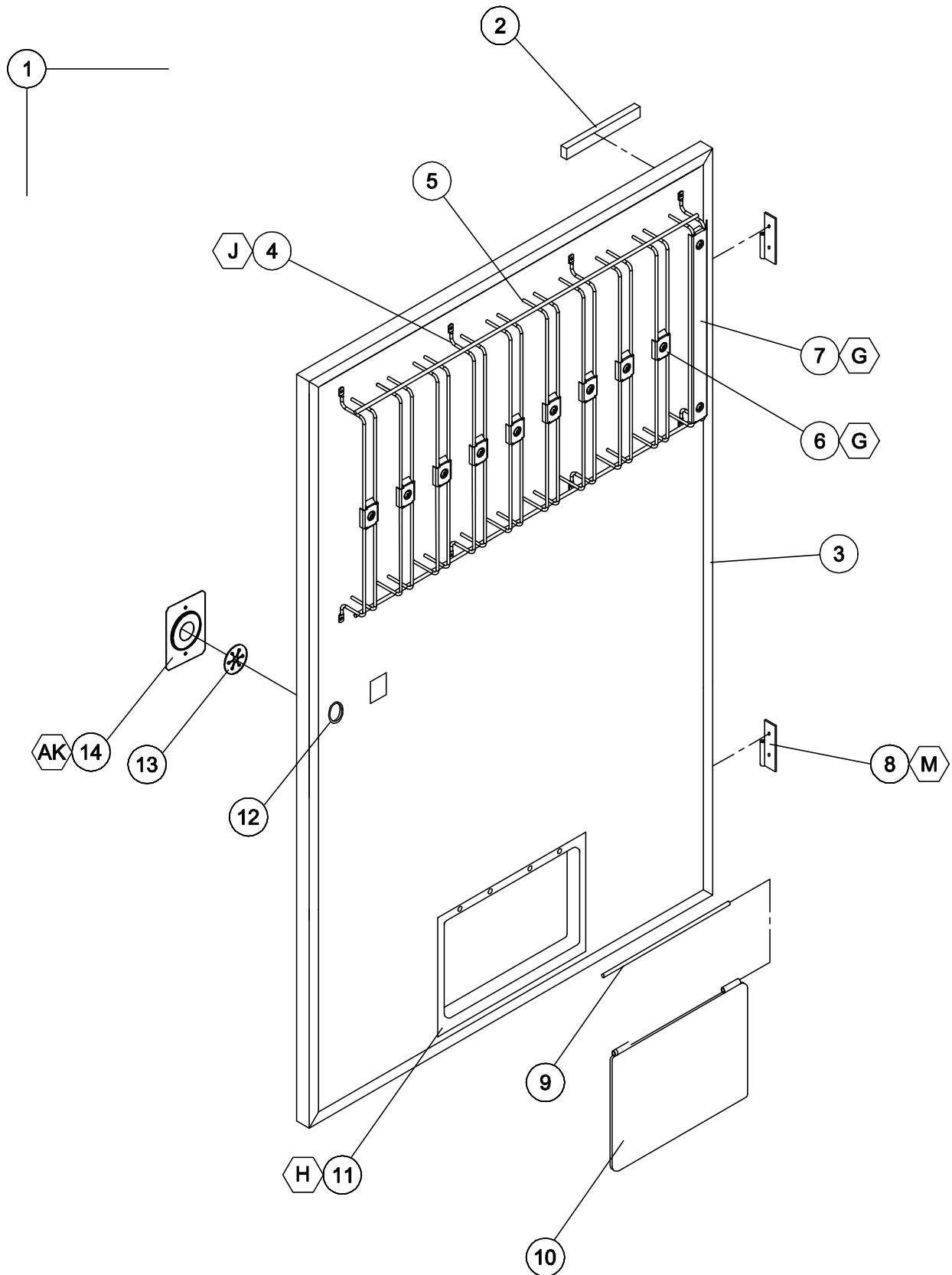
CHAMELEON TRADE DOOR (CONTINUED)

ITEM NO	MODEL NUMBER		721	821	HARDWARE
	DESCRIPTION	QTY REQ	PART NO.	PART NO.	
1	HINGE - INNER DOOR, MALE	2	1121287	1121287	F
2	MOUNTING BRACKET - CONTROLLER	1	1077716	1077716	H
3	STAND OFF	7	1121740	1121740	
4	PCBA VEC 12.1 CONTROLLER	1	1167867	1167867	
5	PCBA COVER PANEL	1	1123049	1123049	H
6	PLATE, DBV PLUG, UPPER	1	1143498	1143498	F
7	COIN INSERT CHUTE	1	1121066	1121066	U
8	ASY, COOIN RETURN LEVER	1	1143372	1143372	F
9	DOOR BUMPER	2	1036912	1036912	
10	DELIVERY HOPPER ASSEMBLY	1	1149325	1149325	D, K
11	LAMP - 17W T-8, 24"	2	1130637	1130637	
12	LAMP - 32W T-8, 48"	2	1130637-2	1130637-2	
13	BKT, LIGHT, UPPER	2	1150387	-	
14	BULB, HOLDER, PLUNGER	4	1151265	1151265	
15	RAIN GUTTER	1	1121204	1121204	K
16	PNL, SHR, UPR/LWR, 39" 4-BLB	2	1123917	1123917	K
17	LAMP BRACKET LOWER PROFILE	4	1151367	1151367	F
18	PNL, SHR, MIDDLE	1	1122308	1122308	
19	LAMP EXTENSION BRACKET	2	1150259	-	
20	BRKT, LAMP, HO, EXT	2	1143528	1143528	



CHAMELEON TRADE LOCK ASSEMBLY

ITEM NO	DESCRIPTION	QTY REQ	PART NO.
1	BRKT, SECURITY, LOCK	1	1143402
2	T-HANDLE	1	1002392
3	PIN - STUD	1	387601
4	LOCK STUD - QUICKER LOCK	1	1049724
5	SPRING	1	389691
6	E-RING RETAINER	3	388589
7	HEX WASHER	1	387600
8	SPRING - HEAVY	1	389691
9	FLAT WASHER	1	387718
10	T-HANDLE - FLANGE	1	1002384
11	VAPOR SEAL	1	388132
12	WASHER 1/2"	2	V801023
13	1/4" X 3/4" CARRIAGE BOLT	1	1052619





V21 TRADE INNER DOOR

ITEM NO	MODEL NUMBER		721	821
	DESCRIPTION	QTY REQ	PART NO.	PART NO.
1	INNER DOOR ASSEMBLY	1	134302-103	134302-104
2	RAIN SEAL, INNER DOOR, 7"	1	1111732-2	1111732-2
3	INNER DOOR SEAL	1	1075678	1075678-1
4	UPPER PRODUCT RETAINER ASSEMBLY	1	1125206-1	1125206-2
5	UPPER PRODUCT RETAINER	1	1124285	1124285-1
6	SHORT CLIP ASSEMBLY	9	1125261	1125261
7	LONG CLIP ASSEMBLY	1	1125262	1125263
8	INNER DOOR HINGE, FEMALE	2	1121286	1121286
9	HINGE PIN	1	389985	389985
10	REVERSABLE VEND FLAP	1	1013076	1013076
11	INNER DOOR EYELET	1	387273	387273
12	GROMMET	1	388090	388090
13	INNER DOOR LATCH	1	1121711	1121711
14	INNER DOOR LATCH BRACKET	1	1121712	1121712

FOR A COMPLETE LIST OF HARNESES, PLEASE SEE PAGE C-16

V21 TRADE INNER DOOR LABELS - NOT SHOWN

DESCRIPTION	QTY REQ	PART NO.
ERROR CODE LABEL, VEC 12.1	1	1123715
PROGRAMMING LABEL, VEC 12.1	1	1123343
WIRING DIAGRAM LABEL, VEC 12.1/12.2	1	1124295
PRODUCT SET UP, V21	1	1124035
SPACE TO SALES, VEC 12.1	1	1122286
INNER DOOR LABEL	1	1008323-1



NOTES



CHAMELEON

MAINTENANCE



MAINTENANCE

The following section is a basic guide for general maintenance and servicing of the vendor. This section is divided into three parts: (I) Preventative Maintenance, (II) Lubrication Guide, and (III) Care and Cleaning.

I. PREVENTATIVE MAINTENANCE SUGGESTIONS:

Whenever a vendor is visited on its site, the following service should be performed. Preventative maintenance will help prevent future problems with the vendor.

- A. Observe the vendor and its surrounding area for any unusual indications of problems (rear of cabinet, obstructions of the air flow, dark spots on the sign face, etc.).
- B. Open the door and visually check the inside of the vendor (water accumulation, rust marks, moisture around the edges of the inner door, etc.).
- C. Check the fluorescent lamps, replace as necessary. Replace all lamps within 24 to 48 hours of burnout. This will prevent damage to the ballast.
- D. Check the product temperature for proper cooling.
- E. Check the evaporator drain for obstruction; water in the evaporator area must drain to the condensation pan.
- F. Empty condensation pan.
- G. Clean the condenser filter.
- H. Check that evaporator fan runs normally.
- I. Check that the compressor and condenser fan run normally.
- J. Investigate any unusual sounds (fan blades hitting something, refrigeration lines rattling, etc.).
- K. Clean coin acceptor.
- L. Check for proper operation of the coinage mechanism by inserting all denominations of coins accepted by the vendor.
- M. Test the vendor and make a report on the problems.

II. LUBRICATION GUIDE:

Lubricate indicated areas as directed on the chart below.

INTERVALS	PARTS	LUBRICANT
Every six months	Top door hinge, hinge pin at the base of cabinet, door latch cam to cabinet strike, T-handle shaft & latch.	Grade two, high low temperature grease
As necessary	Pivot area of bucket and gate	Grade two, high low temperature grease



III. CARE AND CLEANING

DO NOT USE WATER JET FOR CLEANING.

**AVOID USING WATER OR ANY OTHER LIQUIDS NEAR
ELECTRONIC COMPONENTS**

- A. GENERAL PROCEDURE (painted metal areas)
Wash the vendor with soap and water. The exterior may be waxed with any good automobile wax.
- B. FRESH PAINT SPLASHES, GREASE, GLAZING COMPOUND REMOVAL
Before drying, these elements may be removed by rubbing lightly with grade "A" Naptha (or equivalent grade solvent). After removal, use general cleaning procedure (listed above in A).
- C. LABELS AND STICKER REMOVAL
Use any specialized label removal liquid. When the label material does not allow penetration of solvent (such as vinyl), the application of heat (ie – hot air gun) will soften the adhesive and promote removal. **CAUTION:** Excessive heat can cause surface damage. After the label is removed, use the general cleaning procedure (listed above in A).
- D. SCRATCH REMOVAL
Remove or minimize hairline scratches and minor abrasions by using any good quality automobile polish. Test product before using.
- E. LEXAN SIGNS
To clean Lexan sign faces the following procedure is recommended.
 - 1. Wash sign with mild soap or detergent and lukewarm water.
 - 2. Using a soft cloth or sponge, gently wash the sign. **DO NOT SCRUB!**
 - 3. Rinse well with clean lukewarm water.
 - 4. Dry thoroughly with a chamois or cellulose sponge (to prevent water spotting). **DO NOT USE SQUEEGEE!****NOTE:** Most organic solvents, petroleum, spirits, or alcohol are **NOT** compatible cleaning materials for Lexan signs. Usage of those materials could permanently damage the sign.
- F. REFRIGERATION AREA
The condenser and evaporator must be kept clean for efficient operation. Be sure all vanes and tubing are clean and clear of obstruction; this allows free passage of air. Clean with a brush, a vacuum cleaner or compressed air, using extreme caution not to bend the condenser vanes. Keep cabinet drain open; clean as necessary.



REFRIGERATION OPERATION

The refrigeration operation section is divided into three areas: Basic Refrigeration Principle, Detailed Vending Machine Refrigeration Cycle, and Parts Description.

BASIC REFRIGERATION PRINCIPLE

What a refrigeration system really accomplishes is the transfer of heat. A refrigeration system removes the excess heat from a refrigerated area and then transfers it to a condenser where it is dissipated. As heat is removed, the refrigerated area cools.

In vending machines, large quantities of the heat must be transferred rapidly, economically and efficiently. This process must be able to withstand continuous repetition, without loss of refrigerant, over an extended period. The most common system used in the vending industry is the vapor compression (or simple compression) cycle system. It consists of four basic elements: An evaporator, a compressor, a condenser, and a pressure-reducing device (all part of a sealed system).

The compression system operates at two pressure levels: The low evaporating pressure and the high condensing pressure. The refrigerant acts as the transport medium, in which heat is moved from the evaporator to the condenser; at the condenser, the heat is dissipated into the surrounding air.

The liquid refrigerant changes from a liquid to a vapor and back to a liquid again. This change of state allows the refrigerant to absorb, and rapidly discharge, large quantities of heat efficiently.

BASIC VAPOR COMPRESSION SYSTEM CYCLE:

In the evaporator, the liquid refrigerant vaporizes. This change occurs at a temperature low enough to absorb heat from the refrigerated space. The temperature of vaporization is controlled by the pressure maintained in the evaporator (the higher the pressure, the higher the vaporization point).

The compressor pumps the vapor from the evaporator, through the suction line, and to the condenser. The compressor takes the low pressure vapor and compresses it, increasing both the pressure and the temperature. The compressor pumps the vapor at a rate rapid enough to maintain the ideal pressure. The hot, high pressure vapor is forced out of the compressor, into the discharge line and then into the condenser.

Air is blown through the condenser, allowing heat to transfer from the condenser and into the passing air. As the heat is removed, the stored refrigerant is condensed into a liquid. The liquid refrigerant is stored in the lower tube of the condenser. This is where it flows through the capillary tube back into the evaporator, where the refrigeration cycle is repeated.



DETAILED REFRIGERATION CYCLE

The following is a detailed refrigeration cycle as it applies to the refrigeration system installed in SandenVendo America, Inc. equipment. (Refer to the flow chart in Figure 1.)

As the air temperature in the cabinet rises, the electronic temperature sensor reports the air temperature to the electronic controller. The electronic controller actuates the refrigeration control relay, which turns on both the compressor and condenser fan motor.

The evaporator fan pulls air from the front of the refrigerated space of the cabinet. It pulls the air through the evaporator, and blows it up the rear of the vend stack. (The evaporator fan runs continuously.) As the air passes through the evaporator, heat is drawn from the air and transferred to the liquid refrigerant. As the cooled air circulates through the vend stack, heat is drawn from the product and transferred to the circulating air. The heated air is again drawn through the evaporator where the heat is removed.

In the evaporator, the liquid refrigerant draws heat from the circulating air. As refrigerant receives heat, it vaporizes.

The compressor pumps the vapor from the evaporator and compresses it, increasing both pressure and temperature. The compressor forces the compressed vapor out, through the discharge line and into the condenser.

The condenser fan pulls air through the condenser. As the hot refrigerant vapor passes through the condenser tubes, heat is drawn from the vapor. This heat is dissipated into the passing air. The air then exits out the back of the vendor. As the refrigerant vapor in the condenser lines is cooled, it returns to a liquid state.

From the condenser the liquid flows to the drier. The drier removes any water and solid particles from the liquid refrigerant.

The cooled liquid refrigerant continues from the drier, through the capillary tube, to the evaporator. The capillary tube steadies the flow rate of the refrigerant. Its small inside diameter allows the pressure in the evaporator to remain low while the pressure in the condenser is high.

The cool refrigerant in the evaporator draws heat from the circulating air in the cabinet. As the temperature in the cabinet drops, the electronic temperature sensor reports the air temperature to the electronic controller. The electronic controller deactivates the refrigeration control relay, which turns off the compressor and condenser fan motor.

When the air temperature in the cabinet rises above the electronic controller's cut in setting, the compressor and the condenser fan engage again.

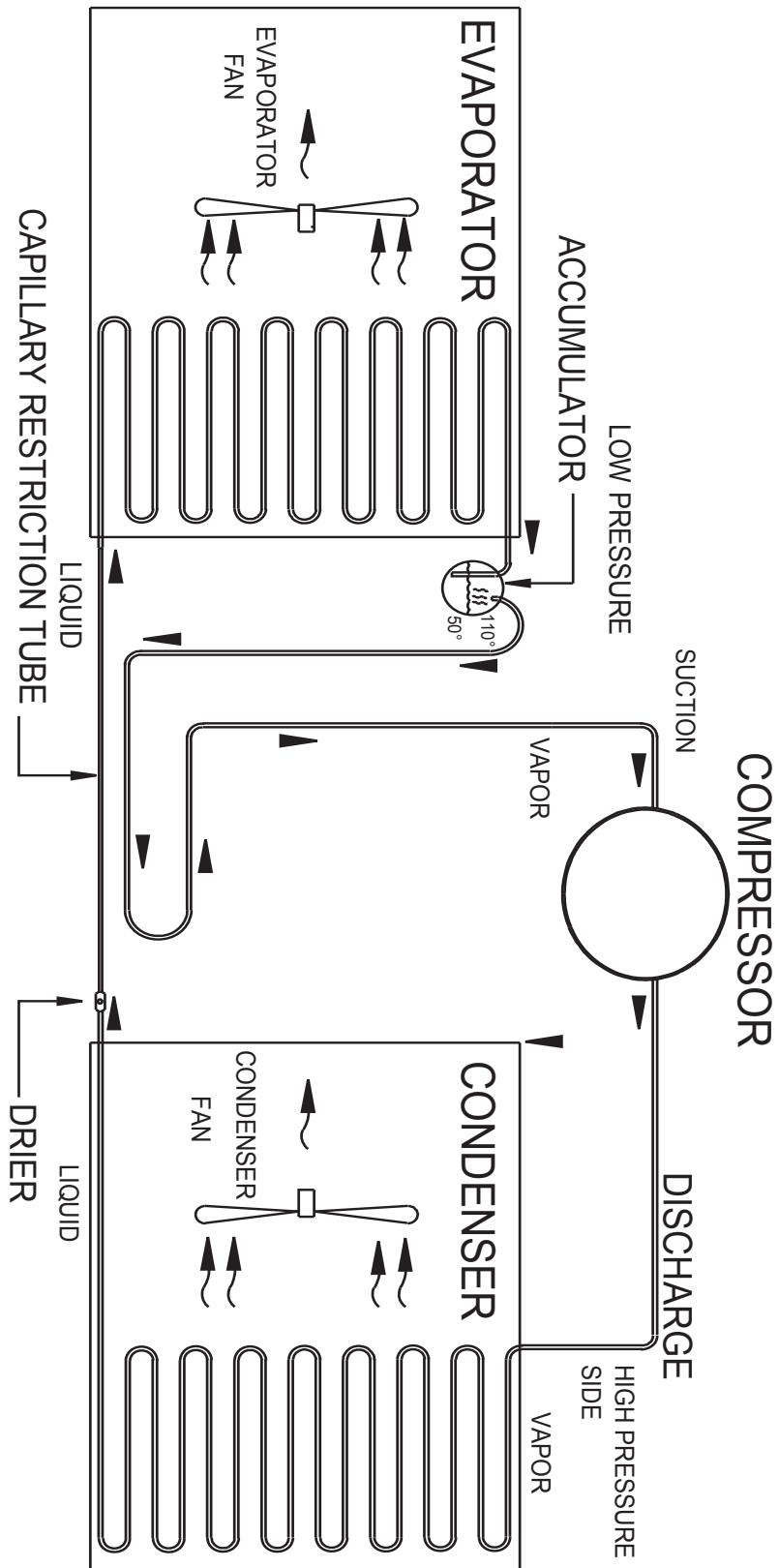


FIGURE 1



REFRIGERATION PARTS DESCRIPTION

The compressor, condenser, drier, capillary tube, evaporator, and accumulator are part of a sealed system (refer to Figure 2). These items are not available separately.

COMPRESSOR

The compressor takes in low pressure vapor and compresses it, increasing both the pressure and the temperature. The hot, high pressure gas is forced out to the condenser. The compressor and the motor that drives the compressor are sealed inside a housing. The compressor, as a unit, is mounted on the refrigeration base. The base is mounted in the bottom of the vendor, outside the sealed refrigeration space.

CONDENSER

The condenser takes heat out of the high pressure vapor that it receives from the compressor. As the vapor passes through the condenser it cools and returns to a liquid state. The condenser is mounted to the refrigeration base near the front of the vendor. It is easily accessible for cleaning.

DRIER

The drier is a molecular sieve strainer drier. It removes water and solid particles from refrigerant liquid. One side of the drier is connected to the outlet line of the condenser; the other side is connected to the capillary tube going to the evaporator.

CAPILLARY TUBE

The capillary tube controls, at a steady rate, the flow of refrigerant liquid to the evaporator. It has a very small inside diameter to keep pressure in the evaporator low while the pressure in the condenser is high. It is the connecting link between the condenser and evaporator.

EVAPORATOR

The evaporator is a heat transference device. It removes the heat from the air in a refrigerated space and transfers it to the refrigerant liquid. This liquid evaporates into a vapor and is removed by the compressor. The evaporator is mounted inside the refrigerated space of the cabinet, directly below the delivery chute.

ACCUMULATOR

The accumulator traps any refrigerant liquid, which did not boil off into a vapor before reaching the compressor. The accumulator allows the refrigerant liquid to boil off as a vapor (preventing damage to the compressor). It also prevents suction line sweating. The accumulator is mounted in the suction line on the outline side of the evaporator.

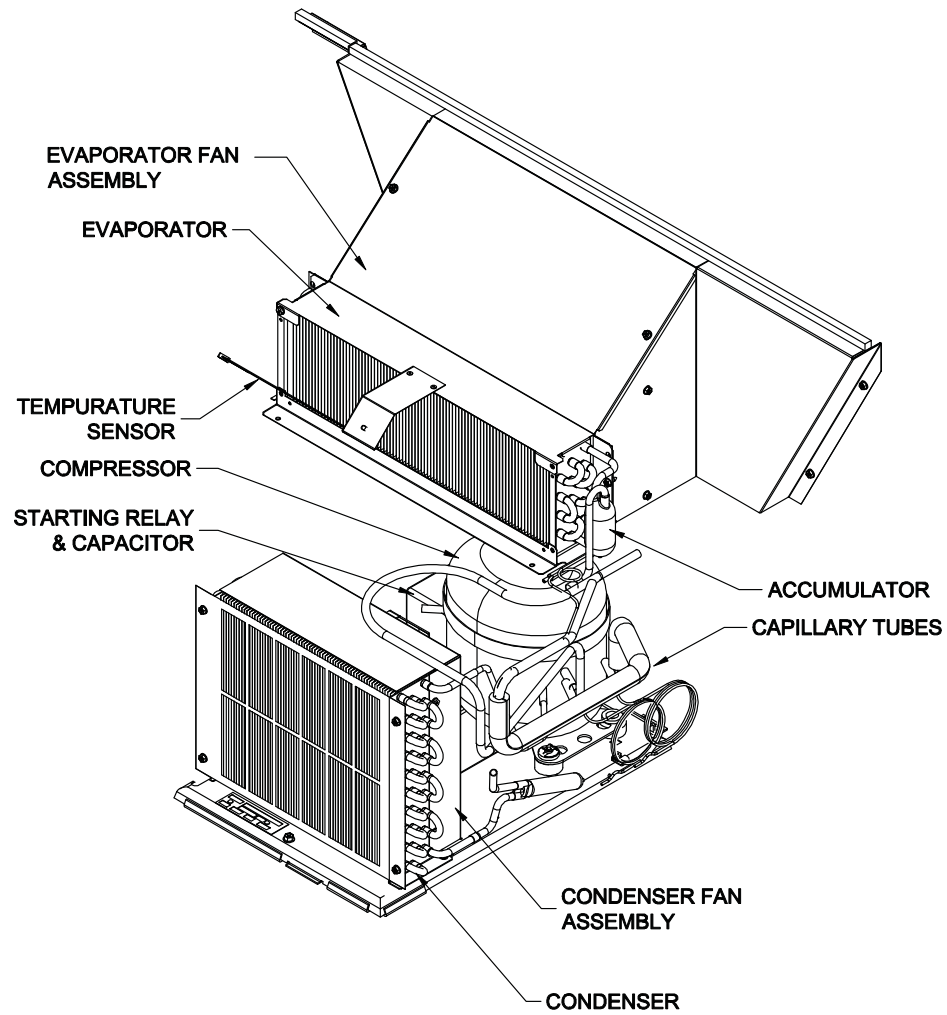


FIGURE 2



The parts listed below are not part of the sealed refrigeration system and are available separately.

START CAPACITOR - P/N: 1112805

The start capacitor is used to increase power during the start. This additional power will help get the compressor running in case there is any back pressure.

STARTING RELAY – INCLUDED IN ASSEMBLY P/N 513506066

The starting relay is mounted in the terminal box on the outside of the compressor under the housing. When the compressor first starts up, the starting relay closes and completes a starting circuit. When the compressor motor reaches operating speed, the starting relay opens and breaks the starting circuit.

THERMAL OVERLOAD SWITCH – INCLUDED IN ASSEMBLY P/N 513506066

The thermal overload switch is mounted in the terminal box on the outside of the compressor under the housing. If the compressor motor gets hot or draws too much current, the thermal overload opens and breaks the starting and running circuit of the motor. As the motor cools, the thermal overload closes, allowing the compressor to restart.

TEMPERATURE SENSOR – P/N 1122924

The temperature sensor is mounted in the inlet airflow of the evaporator. This monitors the air temperature and reports it to the electronic controller so that the controller can operate the refrigeration system via the power box.



NOTES



CHAMELEON

TROUBLESHOOTING



**SandenVendo America, Inc.
NEW EQUIPMENT WARRANTY
V21 VENDING MACHINES
Distributor - United States / Canada / Mexico**

- I. This warranty benefits each current owner of a V21 vending machine, whether that owner is the original purchaser or a transferee.
- II. The SandenVendo America, Inc. Company warrants each part of each new vending machine for a period of fifteen (15) months from the date of shipment, to be free from defects in material and workmanship. This Warranty DOES NOT include light bulbs, fluorescent tubes, fuses, finish or operating supplies.
- III. The hermetically-sealed refrigeration system used in machines designed to vend bottles, cans, and aseptic cartons is warranted to be free from defects in materials and workmanship for six (6) years, provided the hermetically-sealed portion of the system has not been opened or damaged. This six (6) year warranty DOES NOT include fan motors, temperature controls, capacitors, overload switches or starting relays.
- IV. Electronic control boards, LED displays and Vend motors, are warranted against defects in material and workmanship for five (5) years.
- V. Return authorization is required to qualify for warranty replacement. All requests for returns must be in writing or via phone, within the warranty period, and accompanied by a record of the cabinet model and serial number of the machine. Freight carrier return tickets will only be issued to the machine owner for refrigeration system returns. This warranty is voided when the serial number of a machine is missing. If a return is found to be inoperative due to defects in material and/or workmanship, we will, at our option, make necessary repairs or furnish a reconditioned or new replacement part or refrigeration system at no charge.
- VI. "Return Material Tags" indicating cabinet model, machine serial number and explanation of defect must accompany all returned parts or machines. "Return Material Tags" will be furnished upon request. On-site inspection of defective parts, at SandenVendo America, Inc. option, may be used to facilitate credit approval or the replacement of parts.
- VII. SandenVendo America, Inc. will pay normal transportation charges on refrigeration systems and parts replaced under this warranty. If special handling or premium transportation is requested, those charges will be assumed by the machine owner.
- VIII. Any parts and/or refrigeration systems replaced during the warranty period are warranted for the remaining time on the original warranty.
- IX. This warranty DOES NOT apply to machines located outside the United States, Canada, and Mexico, reconditioned equipment, equipment sold "as is", or components designed to work on electric currents other than 110v/120hz 60 cycle, as specified on the serial tag.
- X. Title and risk of loss pass to the machine owner on delivery of the vending machine, replacement parts and/or refrigeration system to the common carrier. All loss and damage claims are the responsibility of the machine owner and must be filed with the delivering carrier.
- XI. This warranty DOES NOT include any service guarantee, either explicit or implied, nor will it extend to cover incidental or consequential damages resulting from purchaser or third party negligence, accident, vandalism, or an act of God.
- XII. SandenVendo America, Inc. reserves the right to make design changes, additions to, and improvements upon any of our product without incurring any obligation to incorporate same on any product previously manufactured.
- XIII. This warranty is in lieu of all other express warranties or other obligations or liabilities on our part, and we neither assume nor authorize any person to assume for us, any other obligation for liability in connection with the sale of said machines or parts thereof. EXCEPT AS SPECIFICALLY PROVIDED HEREIN, THERE ARE NO WARRANTIES GIVEN, EITHER EXPRESS OR IMPLIED, AND ALL OTHER WARRANTIES, INCLUDING SPECIFICALLY BUT WITHOUT LIMITATION WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSE, ARE HEREBY EXPRESSLY DISCLAIMED.



PARTS RETURN PROCEDURES

1. All parts returned must be accompanied by a material return tag (P/N 1122825) Tag must clearly state the reason for the return and the Return Goods Authorization Number received from your SandenVendo America, Inc. Customer Service Rep at 1-800-344-7216. (Return tags are available from our parts department upon request).
2. All parts should be properly wrapped and packed securely to avoid further damage.
3. To replace an inoperative part, please use the following instructions
4. Complete the return tag making sure to fill in ALL requested information to ensure prompt processing. Keep top (white) copy for your records. Attach tag to inoperative part and send it by the most inexpensive method of transportation (Federal Express Ground or Overnight Transportation) **To: SandenVendo America, Inc., 4015 EAST RAINES ROAD, MEMPHIS, TENNESSEE 38118.**
5. Be sure to check the box marked "credit" and to fill in the invoice number covering the part sent to you or check the box marked "replace with like part".
6. If the box is marked for replace with like part, a like part will be shipped at no charge if our inspection shows that the inoperative part became defective during the warranty period.
7. If the box is marked for credit, a credit will be issued to cancel the invoice on which the replacement part was shipped. This credit will include any applicable prepaid transportation charges. To receive credit the inoperative part must be returned within 30 days from the date the replacement was shipped.
8. SandenVendo America, Inc. does not issue cash credit for the return of any part or accessory.

REFRIGERATION UNIT RETURN PROCEDURE

1. All refrigeration units returned must be accompanied by a material return tag (P/N 1122826). Tag must clearly state the reason for the return and the Return Goods Authorization Number received from your SandenVendo America, Inc. Customer Service Rep at 1-800-344-7216. (Return tags are available from our parts department upon request).
2. All refrigeration units should be properly wrapped and packed securely to avoid further damage.
3. To replace an inoperative part, please use the following instructions.
4. Complete the return tag making sure to fill in ALL requested information to ensure prompt processing. Keep top (white) copy for your records. Attach tag to inoperative part and send it by the most inexpensive method of transportation (Federal Express Ground or Overnight Transportation) **To: THE SandenVendo America, Inc. 10710 SANDEN DR., DALLAS, TX. 75238.**
5. Be sure to check the box marked "credit" and to fill in the invoice number covering the part sent to you or check the box marked "replace with like part".
6. If the box is marked for replace with like part, a like part will be shipped at no charge if our inspection shows that the inoperative part became defective during the warranty period.
7. If the box is marked for credit, a credit will be issued to cancel the invoice on which the replacement part was shipped. This credit will include any applicable prepaid transportation charges. To receive credit the inoperative part must be returned within 30 days from the date the replacement was shipped.
8. SandenVendo America, Inc. does not issue cash credit for the return of any refrigeration unit.

***Canadian and International customers please contact your Customer Service Representative for return instructions**



Trouble Shooting Guide

The V21 vendor provides self-diagnostics to aid you in the trouble shooting process. Error codes are stored in the controller's memory when a system error is sensed. These codes can be accessed by following the procedure listed below.

The trouble shooting guide below contains information on how to solve problems with the 1) Vend system; 2) Refrigeration system; 3) Peripherals; 4) Selection switches; and 5) Miscellaneous problems. The guide is divided into subsections with these headers.

1. When the door is opened, the machine goes into "Door Open Data Retrieval" mode.
2. If there are any error states, the display will show "Error". If there are no recorded errors, the display will show "none".
3. If "Error" is displayed, press selection button two to enter the error diagnostics.
4. Pressing selection button one will scroll through the summary error codes (see appendix for detailed list).
5. To get greater detail on a particular error code, press selection button two.
6. While displaying a detailed error code, using selection button one (up/down), the controller shall cycle through all of the active detailed errors for the current summary level error code.
7. If selection button two (Enter) is pressed and held for 2 seconds during the display of any detailed error code, that detailed error code will be reset or cleared.
8. After clearing a displayed error code, either the next existing detailed error code, summary level error code, or the "nonE" message will be displayed, respectively.
9. If selection button three (Return) is pressed, the controller shall return to the summary level error code prompt.

Error	DESCRIPTION OF ERROR CODE	CHECKING METHOD	Corrective Action
Vending Mechanism			
CJnn	Column jam - vend cycle for column "nn" did not start or complete.	Look in column to see if product is jammed against gate or bucket.	Clear jam, complete a test vend cycle.
		Insure can clip is in correct position (reference set-up diagram).	Correct clip position, complete vend test.
		Insure bottles are loaded as shown in the Product Setup and Loading label.	Load bottles correctly.
CSn	Chute sensor error.	No test available.	Replace chute sensor assembly.
Selection Switches			
SSnn	Bad Selection Switch - Selection switch nn is actuated for more than 15 seconds while in the Customer Mode or Door Open Sales Test Mode.	Check the selection switch number shown in the detailed error code "nn" to see if: 1) the button is sticking; 2) the switch is sticking/defective; 3) the harness is wired wrong/shorted.	Try to correct the problem if one of the three items is found. If you can't correct it, then replace the component in question.
Space to Sales			
Ucnn	Column nn is not assigned to a selection.	Access space-to-sales mode and go to custom space-to-sales.	Change space-to-sales setting as required. In some situations, it may be quicker to completely reset all space-to-sales.
		Check all selections for the column shown in the detailed error description (nn).	



Error	DESCRIPTION OF ERROR CODE	CHECKING METHOD	Corrective Action
Usnn	Selection switch skipped - switch nn unassigned and a higher number switch is assigned.		Switch is assigned.
Coin Changer			
CC	Changer communication error - no changer communication for more than 2 seconds.	1) Check that red light is flashing on control board.	If light is not flashing, there is no power to board. Check and replug any unplugged connections.
			If fuse is blown replace it.
			Replace transformer.
		2) Defective acceptor.	Replace acceptor.
TtS	Tube sensor is defective -- reported by changer .	Check changer tubes for blockage.	Clear tube blockage. If no blockage is found, replace changer.
IC	Changer inlet chute blocked - no coins sensed for over 96 hours by the changer.	Check inlet chute for blockage. Drop coins to test acceptance. Manually clear the error.	Clear inlet chute blockage. If no blockage found, replace changer. If acceptance rate is acceptable, system is OK. If acceptance rate is low or changer will not accept coins, replace changer.
tJ	Tube pay out jam -- reported by changer.	Check changer tubes and payout for blockage.	Clear blockage, if found. If no blockage is found, replace changer.
CrCH	Changer check sum incorrect -- reported by changer.	Turn power switch off, wait at least five seconds, then turn on. Manually clear the error.	If error does not clear, replace changer/acceptor.
			Replace changer.
EE	Excessive escrow requests -- more than 255 requests since the last coin was sensed.	Check escrow lever and associated mechanisms.	Manually clear the lever and error.
		Close door then reopen. Check to see if error still occurs.	Replace changer/acceptor.
nJ	Coin jam - reported by changer.	Check changer/acceptor for jammed coins or other obstructions.	If no obstructions are apparent, replace changer/acceptor.
LA	Low acceptance rate -- coin acceptance has fallen below 80%.	Check changer/acceptor for obstructions or dirt.	If no obstructions are apparent, and acceptance appears to be OK, this may be an indication of cheating attempts.
		Drop coins to test acceptance.	If no obstructions are apparent and coins do not accept, or acceptance rate is poor, replace changer/acceptor.
diS	Disconnected acceptor -- indicates that an acceptor is unplugged.	Check coin mechanism plugs. Check for faulty harness wiring (see wiring diagram for circuit).	Correct connections.
rout	Coin routing - indicates a coin was routed incorrectly.	Verify changer set-up using manufacturer's recommendations.	If acceptor was set up correctly, replace changer.



Error	DESCRIPTION OF ERROR CODE	CHECKING METHOD	Corrective Action
Dollar Bill Validator			
bC	Bill validator communications - No bill validator communication for 5 seconds.	If changer or card reader is being used, check for "CC" or "rC" errors. Turn off door switch and wait at least five seconds. Turn on door switch.	If there are no "CC" or "rC" errors: 1) Check bill validator harness; 2) Replace bill validator. If there is a "C" or "rC" error: 1) Check control board MDB harness.
bFUL	Bill validator full - reported by validator (STACKER command).	Insure bill cashbox is empty and that the cashbox is properly closed and in place.	If cashbox appears to be OK, replace bill validator.
biLL	Bill validator motor is reported as defective by validator.	No test available.	Replace bill validator.
bJ	Bill jammed -- reported by validator.	Check bill validator for obstructions or dirt.	If no obstructions are apparent, replace bill validator.
brCH	Bill validator check sum is incorrect.	Turn power switch off. Wait at least five seconds. Turn power switch on. Manually clear the error.	If error does not clear, replace bill validator.
bOPn	Bill validator is open.	Check that bill cashbox is closed and in correct position.	If cashbox appears to be OK, replace bill validator.
bS	Bill validator sensor is not functioning.	Check bill validator for obstructions or dirt.	If no obstructions are apparent, replace bill validator.
Card Reader			
CrC	There is no card reader communication for 5 seconds.	If card reader/bill acceptor is being used, check for "rC" or "bC" errors. Turn power switch off. Wait at least five seconds. Turn power switch on.	If there is no "rC" or "bC" error: 1) Check changer harness. 2) Replace changer. If there is a "rC" or "bC" error: 3) Check control board MDB harness.
CrXY	Most recent "non-transient error" from the card reader.	No test available.	Refer to card reader manual for corrective action.
Refrigeration			
SEnS	The temperature sensor is defective or unplugged.	Check to see that temperature sensor harness is plugged into door harness at air dam area. Check for temperature sensor connection J7 on control board is plugged in.	If the sensor is unplugged, replug it.
CnPr	System has failed to decrease temperature 1° per hour while the compressor is running.	Access relay mode (refer to programming manual). Check refrigeration settings (refer to refrigeration section of programming manual).	Refer to the refrigeration section on the following pages. Change settings as required.
Htr	Heater system has failed to increase temperature 1° per hour while heater is on.	Heater circuit not properly wired. Bad sensor on heater circuit. Defective heating element.	Check electrical connections. Replace sensor. Replace heating element.
Miscellaneous Problems			
ds	Door has been open for more than one hour.	Check the vendor's door switch to see if it's sticking or miswired.	Replace the door switch, if defective.
Ran	Ram check sum for service mode settings stored in non-volatile memory has been corrupted.	No test available.	If error shows up frequently, replace the control board.
ACLO	AC voltage to the controller is low for more than 30 seconds.	Check for low voltage at the wall outlet at unit start-up.	Contact a qualified electrician.



Error	DESCRIPTION OF ERROR CODE	CHECKING METHOD	Corrective Action
SF	Scaling Factor error - one of the credit peripherals has introduced a scaling factor that is not compatible with the current configuration.	Check the connections of changer harness; make sure changer is plugged in and working.	Make corrections to harness or replace the changer if necessary.
IS	Machine's coin inlet sensor is blocked for more than 1 minute.	Check changer harnessing for cut, pinched or crimped wires.	Replace harnesses or changer.
Ib	3 successive coins are detected at the inlet but do not make it into the changer in 10 seconds.	Check inlet for blockage. If nothing is found, check changer harnessing for cut, pinched or crimped wires.	Clear blockage or replace harness or changer.
ERROR	PROBABLE CAUSE	CORRECTIVE ACTION	
Coin Acceptance/Payout (Record all errors for reference if SandenVendo America, Inc. Technical Service is required)			
Coin mechanism will not accept coins.	No power to control board.	Check to make sure the red LED on the control board is flashing red. If flashing, check MDB harness connections. If connections are good, replace changer.	
	Harness from coin mech to board is cut or disconnected.	Use a meter and check each wire for continuity and ground.	
	Short in coin mechanism.	Replace coin changer/acceptor.	
	Acceptor is dirty or other problem may exist (not tuned).	Clean acceptor or contact your local coin mech dealer.	
	Defective control board.	Replace control board.	
No acceptance or rejects a percentage of good coins.	Coin return lever pressing down on acceptor's coin plunger.	Make sure changer is mounted correctly and the coin return lever is in the proper position.	
	Acceptor is dirty or foreign matter is in the path.	Clean acceptor or contact dealer.	
	Coin changer is improperly tuned (if tunable).	Contact manufacturer for tuning.	
	Defective control board.	Replace/test control board.	
Always accepts coins but gives erratic/no credit.	If NO CREDIT: Defective harness between coin mech and control board (will have "CC" error).	Check harness for cut wires or wrong/bad connections. Test each wire for continuity or test to ground. If found to be defective, replace.	
	If ERRATIC OR NO CREDIT: Acceptor or coin mech.	Replace coin mech and test.	
	If NO CREDIT: Defective control board.	Replace/test control board.	
Changer will not payout coins.	Defective harness between coin mech and control board.	Test vendor's manual coin payout. If vendor won't pay out using the COIN mode or during sales, check harness for cuts, bad continuity or wrong connections. If defective, replace and test.	
	Defective coin mech.	Replace coin mech and test.	
	Defective controller board.	If coin mech won't payout coins manually in the COIN mode or during the Sales Mode and the above two procedures have failed, replace the control board and test payout both in the COIN mode and during a sale.	
	Changer payout buttons are disabled while door is closed or while in Open-Door Sales Mode.	Enter the Service Mode or access the Coin Payout Mode ("COIN").	
BILL ACCEPTANCE			
Bill validator will not pull bill in.	No power to validator.	Turn off power switch. Wait for 10 seconds. Turn on power switch and see if bill validator cycles. If not, check validator harnessing or replace the bill validator.	
	Acceptance disabled by coin mech (if present), or bad harnessing.	Make sure that the coin mech is plugged in (accepts coins) and that the coin tubes have enough coins to enable bill acceptance.	
	Coin mech is not operative.	Make sure that the changer harnessing is correctly connected and has continuity. Repair or replace if necessary.	
	Replace validator and test.	If validator accepts, bill validator was defective.	



ERROR	PROBABLE CAUSE	CORRECTIVE ACTION
Bill validator takes a bill but does not establish credit.	Defective validator harness (credit not getting from validator to control board through the harness).	Make sure that the validator and harnessing is correct for your style of validator and it is plugged in and wired properly.
	Defective validator.	Replace/test validator.
	Defective control board.	Replace/test control board.
Bill validator takes a bill and credits but not erasing credit.	Defective bill validator.	Replace validator and test acceptance and erasure of credit.
	Defective control board.	Replace/test control board for erasure of credit.
	Both vend sensors are defective.	Replace vend sensor.
Validator takes a bill and allows payback of coins without a selection.	Configurations not set properly in control board.	Access vendor configuration mode and check the "Force Vend" setting.
VENDING PROBLEMS		
Multiple vending (not canceling credit).	If multiple vending is from all selections, delivery sensor is cut, improperly grounded, or defective.	Replace sensors and test.
	NOTE: If both sensors are not present or are defective, the V21 will allow up to four products from each column to be vended before the column is determined to be sold out.	Replace sensors and test.
	Depth setting on partition not adjusted correctly.	Move can clip to proper position (refer to loading diagram on machine).
	Mechanical Error.	Check for correct operation of the motor, gate link, bucket and gate.
Wrong product vending upon selection.	Misload by vendor loader.	Ensure that all product within each column is the same.
	Space-to sales not set properly.	Look for StS error. Check or reset space-to-sales.
	Miswired selection.	Check the wiring from the controller to the selection switches. Test selection switches.
No vend upon selection.	Delivery sensor is malfunctioning or a column is jammed or sold out.	Check to see if the delivery chute sensor LED is constantly on. If so, replace vend sensor.
	Defective controller board.	Unplug the sensors connection from the control board. Watch LED. If the sensor LED stays on, replace the defective control board.
Dry Vend (No refund).	Premature vend detection.	Tap on chute and check for a green flashing light on the control board. If no light is flashing or light is constantly on, replace sensors.
Completely sold out.	Check to see if blocking is enabled.	Change time or turn off blocking.
	Check if vend sensor is unplugged.	Plug back in.
	Space to sales has been cleared.	Reinitiate space to sales.
MISCELLANEOUS PROBLEMS		
Display shows sold out immediately upon pressing selection button of full column (sold out not clearing).	Door switch wired incorrectly or cut/pinched.	Manually press door switch. If lights and fan don't come on, check wiring or replace door switch.
	Control board.	If door switch is replaced and still reading sold out, replace control board.
Vendor appears dead; no digital display and no lights.	Defective main harness or secondary power harness to the transformer.	Check transformer.



ERROR	PROBABLE CAUSE	CORRECTIVE ACTION
No digital display; vendor lights on.	Defective display or display harness.	Check display and display harness. Replace if necessary.
	Check for a flashing red light on control board.	If no light, replace control board.
Vendor scrolls message on display but does not accept money.	Changer out of tune.	See "Tuning Changer".
	Defective changer.	Replace changer.
	Defective control board.	Replace control board.
Vendor accepts money but does not credit.	Defective changer.	Replace changer.
	Defective control board.	Replace control board.
Vendor accepts and credits money but does not vend (does not indicate a sold-out).	Defective selection switch	Replace switch
	Defective selection switch harness	Repair or replace harness.
	Defective control board.	Replace control board.
Vendor delivers wrong product.	Vendor loaded wrong.	Correct loading.
	Vendor space-to-sales set wrong.	See "StS".
	Defective control board.	Replace control board.
Flashing 8888's on the LED.	Chips on control board not seated properly.	Seat the chips down properly
	Bad LED connection.	Replace LED and/or harness.
	Defective control board.	Unplug everything from the board except the LED and power in. If the 8888's remain then replace the control board.
	Defective components.	If the 8888's have disappeared from the previous step, then begin plugging in harnesses one at a time. Replace whatever causes the 8888's to reappear. Be sure to power down each time you plug in a harness.
Solid 8888's on the LED.	Defective LED.	Replace LED and/or harness.
	Defective control board.	Replace control board.
Refrigeration		
Refrigeration unit will not run even at the specific temperature	No power or insufficient to refrigeration unit	Check power supply and connection to see if each component gets the specific voltage of power. Replace parts and line if necessary.
	Defective temperature sensor	Replace temperature sensor
	Defective relay	Replace the refrigeration relay
	Defective control board	Replace board
Unit will only run in the compressor test mode. (Located under tEST)	Defective door switch.	Open and close the door to make sure lights and fan come on. If not, then check the door switch.
	Defective temperature sensor	Follow the same steps detailed above about the temperature sensor.
	Wait the 3 minute delay once the door is closed	Wait to see if unit comes on.
	Defective control board	If unit still does not come on, then replace the control board
Unit will not run even in the compressor test mode. **NOTE: Leave the compressor test mode on in order to check for voltage.	Defective door switch.	Upon opening the door, the lights and condenser fan motors should shut off. If they don't replace the door switch.
	Defective control board	Replace the board.
Refrigeration unit runs constantly.	Defective door switch.	Upon opening the door, the lights and compressor should shut off. If they don't replace the door switch.
	Defective control board	Replace the board.
	Defective relay	Replace the refrigeration relay
Condenser fan motor doesn't run.	Defective condenser fan motor	Replace the motor
	Bad connection	Check the connection and lines
	Defective relay	Replace the condenser motor relay



ERROR	PROBABLE CAUSE	CORRECTIVE ACTION
Compressor will not start, condenser fan motor running - unit hot (power to compressor)	Defective overload relay	Replace the overload relay.
	Compressor motor rocked	Replace the refer unit.
	Defective capacitor	Replace the capacitor.
	Defective PTC relay	Replace the PTC relay.
Compressor starts but doesn't run.	Loss of refrigerant	Replace the refrigeration unit.
	Smashed tubings and capillary	Replace the refrigeration unit.
	Defective overload relay	Replace the overload relay.
Compressor runs but cabinet temperature warm.	Loss of refrigerant	Replace the refrigeration unit.
	Smashed tubings	Replace the refrigeration unit.
	Defective drainage	Make sure the drain hose is not kinked or clogged.
	Defective temperature sensor	Replace the temperature sensor.
	Poor air flow	Make sure nothing is sitting in front of the evaporator.
	Defective control board	Replace the control board.
	Defective door seal	Make sure the vend flap and gasket are not open or damaged.
	Defective heat exchange on condenser/ Blocking air flow by dust, lint or fin damage	Clean the surface of the condenser fins or straighten the bent fins.
Evaporator frosted over	Loss of refrigerant	Replace the refrigeration unit.
	Smashed tubings	Replace the refer unit.
	Defective drainage	Make sure the drain hose is not kinked or clogged. Re-install hose correctly if kinked or clogged.
	Defective temperature sensor	Replace the temperature sensor.
	Defective control board	Replace the board.
	Poor sealing	Check gasket, vend flap, and permagum on the bulkhead.
Product freezing up (too cold)	Temperature setting too low.	Adjust set point in control board.
	Defective temperature sensor	Replace the temperature sensor.
	Defective control board	Replace the board.
Excessive noise	Fan blade hitting shroud or loose fitting	Replace the fan blade or re-install correctly.
	Defective fan motor	Re-install or replace the motor.
	Defective compressor	Replace the refrigeration unit.
	Refrigeration base deformed	Re-install or replace the base and plastic trim.
Drain pan over flow	Poor sealing	Make sure the vend flap closes correctly and the gasket is sealing.
	Evaporation board (wick) dirty	Clean or exchange the evaporation board.
	Drain hose falls out from the stud of drain pan.	Install hose correctly .
	Defective condenser fan motor	Replace the motor.
	Abnormal amount of water goes into the pan at one time	Throw out the water and check periodically to make sure the problem is not still occurring.
Heater		
Heater will not run even at the specific ambient temperature	No power to refrigeration unit	Check power supply and connection. Replace if necessary.
	Defective temperature sensor	Replace temperature sensor.
	Defective relay	Replace the heater relay.
	Defective control board	Replace the control board
Refrigeration unit will not run even at the specific cabinet temperature	No power to refrigeration unit	Check power supply and connection. Replace if necessary.
	Defective temperature sensor	Replace temperature sensor.
	Defective control board	Replace the control board
Unit will only run in the heater test mode. (Located under tEST)	Defective door switch.	Open and close the door to make sure lights and fan come on. If not, then check the door switch.
	Defective temperature sensor	Follow the same steps detailed above about the temperature sensor.
	Defective control board	Replace the control board.



ERROR	PROBABLE CAUSE	CORRECTIVE ACTION
Unit will not run even in the heater test mode. **NOTE: Leave the compressor test mode on in order to check for voltage.	Defective door switch.	Upon opening the door, the lights and compressor should shut off. If they don't replace the door switch.
	Defective control board	Replace the board.
Heater runs but product freezing up.	Defective heater	Replace the heater assembly.
	Poor air flow	Make sure that nothing is sitting in front of the heater.
	Defective evap fan motor	Check the connection and installation of fan blade. Replace the motor if necessary.
	Defective temperature sensor	Replace the temperature sensor.
	Defective control board	Replace the board.
	Defective door seal	Make sure the vend flap and gasket are not open or damaged.



NOTES