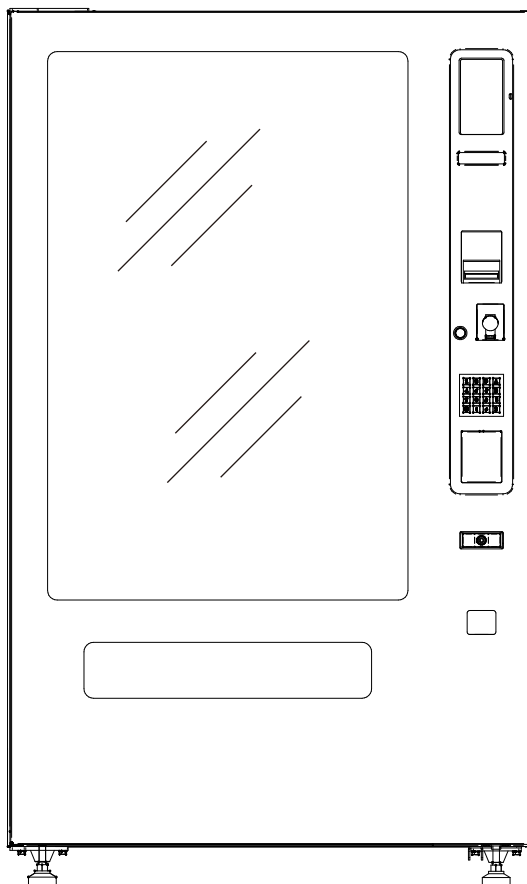


# **GLASS FRONT VERSATILE CASCADE MERCHANDISER**



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## **PARTS      MANUAL**

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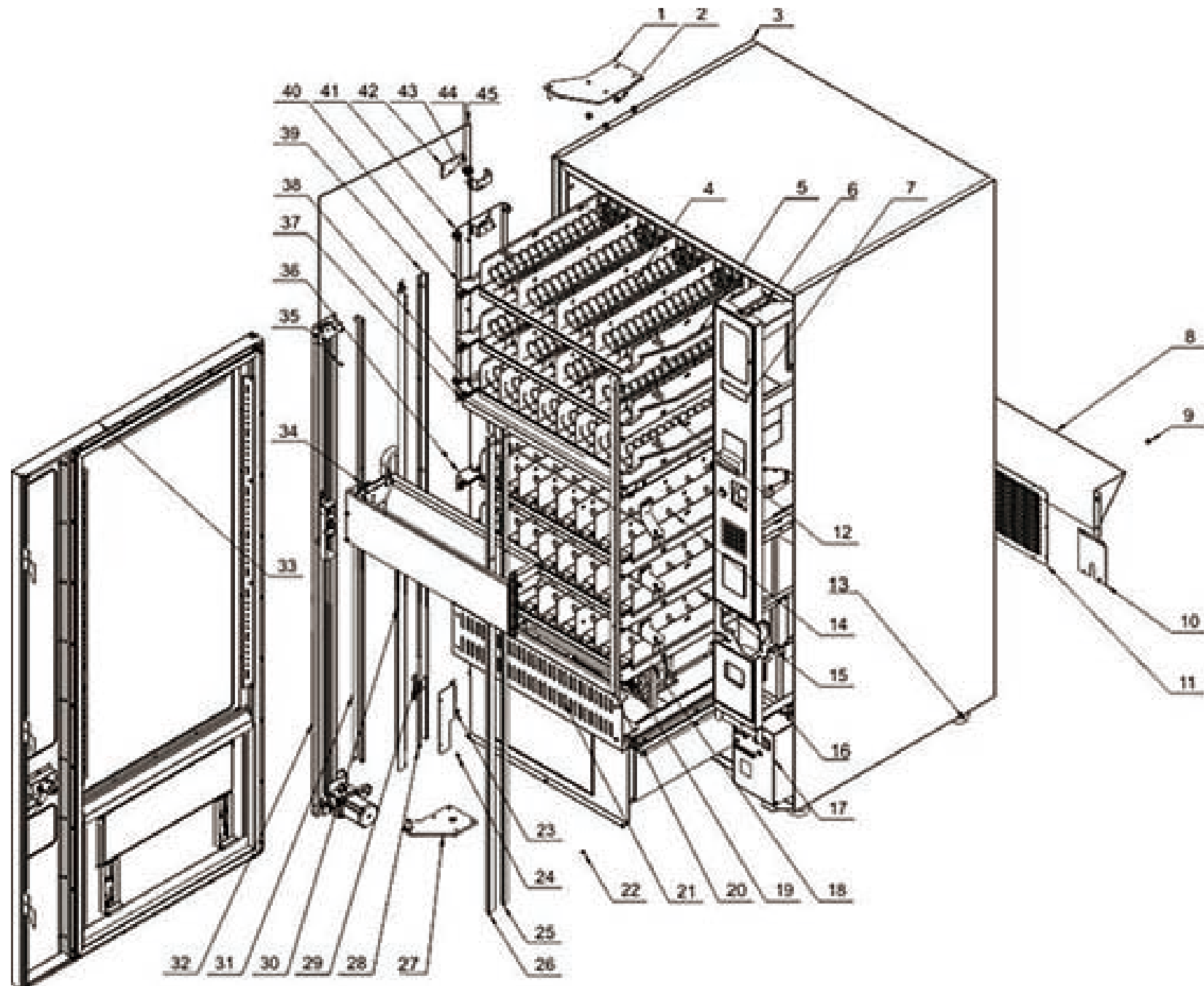
**VCM2-4000S / 5000S**

**JIANGSU BLUE SKY AIRPORT SUPPORT CO.,LTD.**

**[vending@chinabaixue.com](mailto:vending@chinabaixue.com)**

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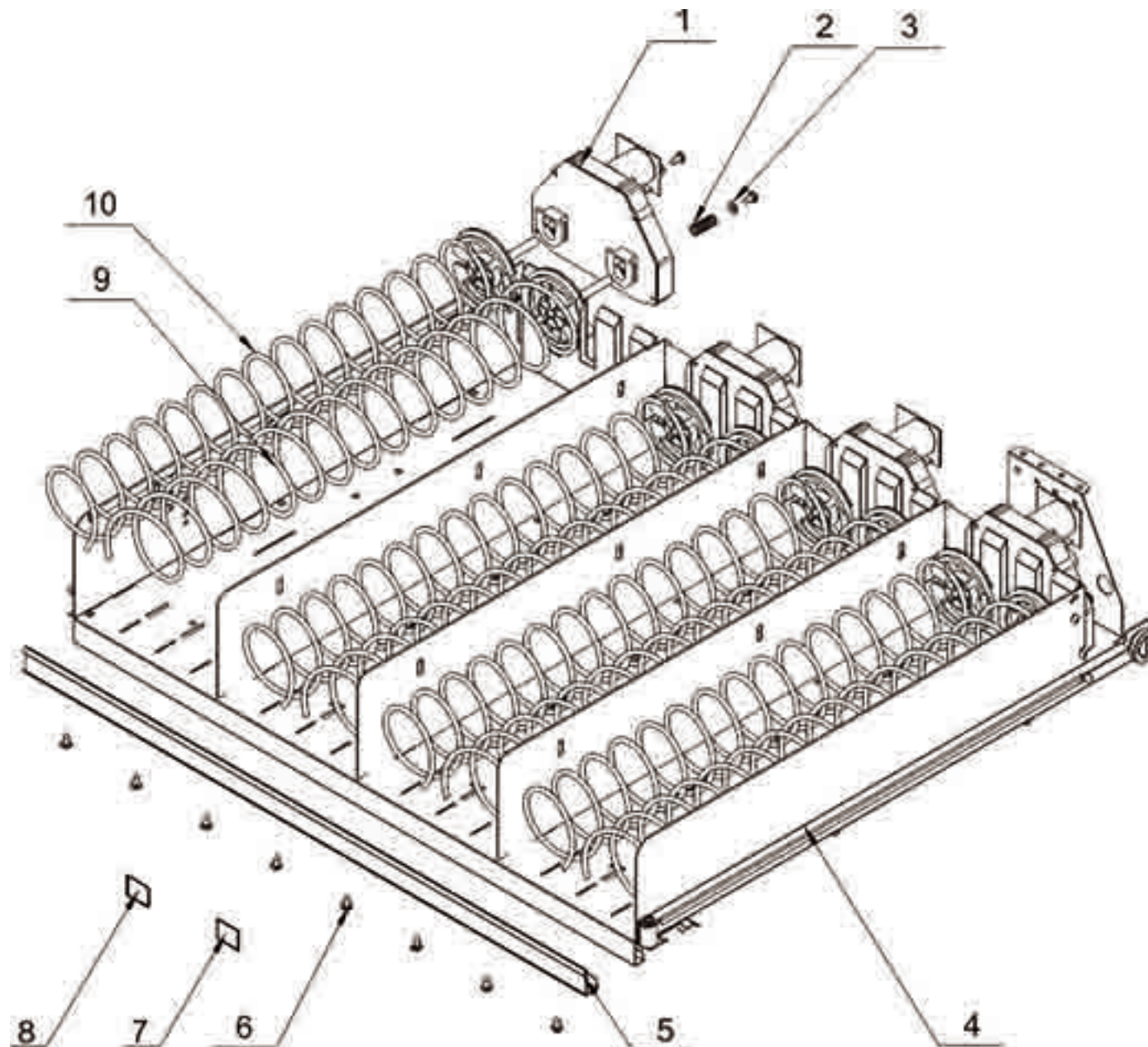
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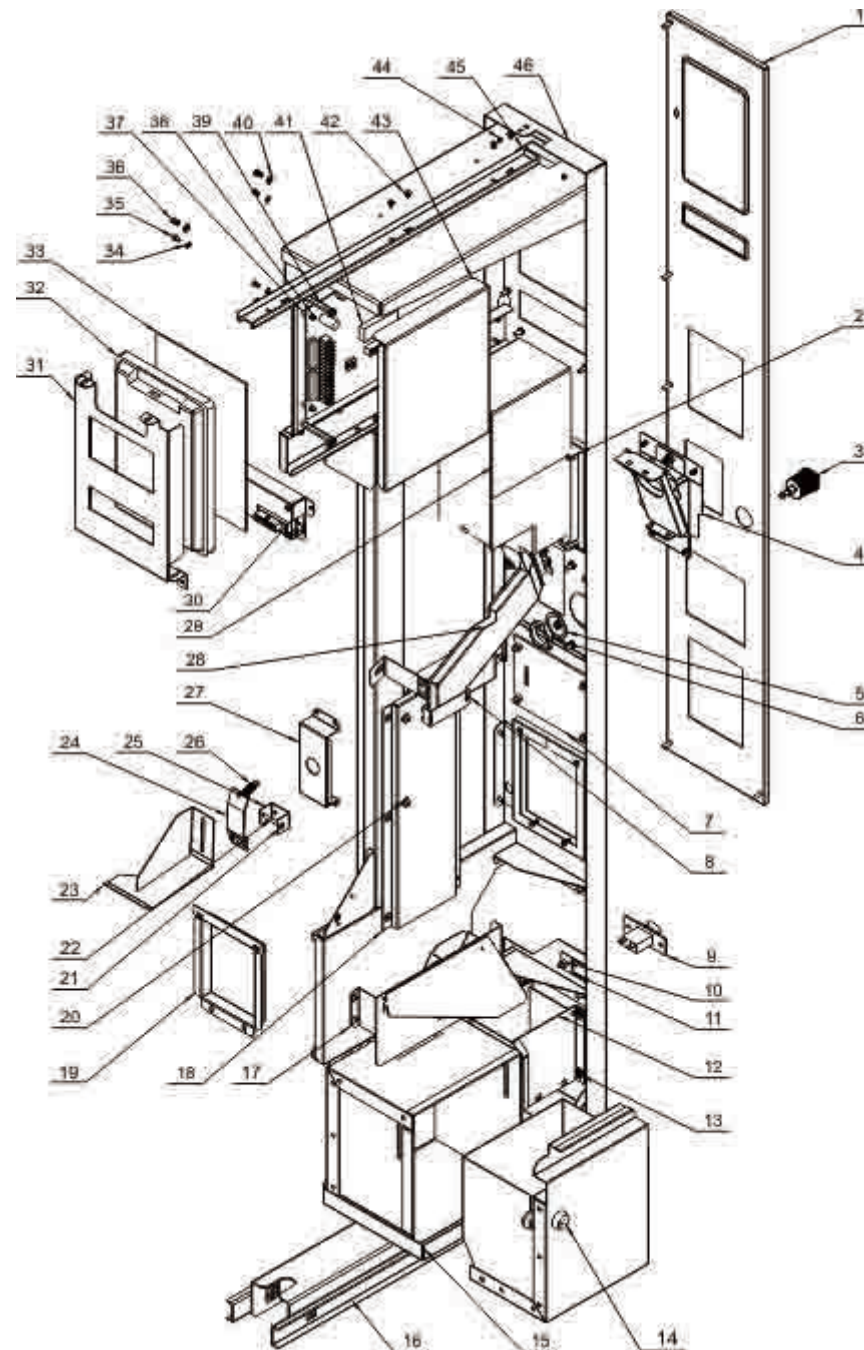
| VCM2 LIFT COMBO VENDING MACHINE |            |            |                                                    |     |
|---------------------------------|------------|------------|----------------------------------------------------|-----|
| ITEM                            | NOTE       | PART NO.   | PART DESCRIPTION                                   | QTY |
| 1                               |            | B205190007 | UPPER HINGE                                        | 1   |
| 2                               |            | B20        | HEXAGON NUT WITH NONMETAL INSERT M8                | 4   |
| 3                               | VCM2-4000S | B205230006 | CABINET ASSEMBLY                                   | 1   |
|                                 | VCM2-5000S | B205230007 |                                                    |     |
| 4                               | VCM2-4000S | B205270001 | SNACK TRAY-DOUBLE HELIX                            | 2   |
|                                 | VCM2-5000S | B217270001 |                                                    |     |
| 5                               |            | B217330006 | RAIL-RIGHT,UP ASSEMBLY                             | 3   |
| 6                               |            | 4501T      | RAIL                                               | 1   |
| 7                               |            | B205390003 | MONETARY DOOR,ASSEMBLY                             | 1   |
| 8                               |            | L217010145 | WIND DEFLECTOR                                     | 1   |
| 9                               |            | A44        | CROSS RECESSED PAN HEAD TAPPING SCREW<br>ST4.2X9.5 | 68  |
| 10                              |            | L217010143 | POWER CORD COVER-BACK                              | 1   |
| 11                              |            | L217010144 | WIND OUTLET-BACK                                   | 1   |
| 12                              | VCM2-4000S | B205280001 | SNACK TRAY-SINGLE HELIX                            | 1   |
|                                 | VCM2-5000S | B217280001 |                                                    |     |
| 13                              |            | W012080022 | ADJUSTABLE LEG                                     | 4   |
| 14                              | VCM2-4000S | B205250006 | BOTTLED DRINK TRAY,ASSEMBLY                        | 1   |
|                                 | VCM2-5000S | B217250001 |                                                    |     |
| 15                              |            | B217330005 | RAIL-RIGHT,DOWN ASSEMBLY                           | 3   |
| 16                              |            | B205370004 | POWER PANEL,ASSEMBLY                               | 1   |
| 17                              |            | 5302T      | RAIL                                               | 2   |
| 18                              | VCM2-4000S | B205350023 | REFRIGERATION MODULE,ASSEMBLY                      | 1   |
|                                 | VCM2-5000S | B205350028 |                                                    |     |
| 19                              | VCM2-4000S | B205260003 | CANNED DRINK TRAY,ASSEMBLY                         | 2   |
|                                 | VCM2-5000S | B217260001 |                                                    |     |

|    |            |            |                                                            |    |
|----|------------|------------|------------------------------------------------------------|----|
| 20 |            | L205010333 | DRAWER SHELF                                               | 1  |
| 21 | VCM2-4000S | L205010347 | COVER PLATE                                                | 1  |
|    | VCM2-5000S | L205010346 |                                                            |    |
| 22 |            | A63        | CROSS RECESSED COUNTERSUNK HEAD TAPPING<br>SCREW ST3.5X7   | 17 |
| 23 |            | L205010543 | PANEL-TRAY CORD 1                                          | 1  |
| 24 |            | A44        | CROSS RECESSED PAN HEAD TAPPING SCREW ST4.2X7              | 9  |
| 25 |            | L205010448 | ELEVATOR SLIDE RAIL-RIGHT-INNER                            | 1  |
| 26 |            | L205010447 | ELEVATOR SLIDE RAIL-RIGHT-OUTER                            | 1  |
| 27 |            | B205190008 | BOARD-BOTTOM HINGE                                         | 1  |
| 28 |            | L205010544 | PANEL-TRAY CORD 2                                          | 1  |
| 29 |            | B205050029 | BRACKET-SENSOR SWITCH,ASSEMBLY                             | 1  |
| 30 |            | W045030496 | NYLON CHAIN 10x15x1680                                     | 1  |
| 31 |            | L205010446 | PANEL-CHAIN-FRONT                                          | 1  |
| 32 |            | B205050023 | LIFTING ASSEMBLY                                           | 1  |
| 33 | VCM2-4000S | B205010013 | OUTER DOOR,ASSEMBLY                                        | 1  |
|    | VCM2-5000S | B205010022 |                                                            |    |
| 34 | VCM2-4000S | B205050030 | LIFTING DELIVERY BOX,ASSEMBLY                              | 1  |
|    | VCM2-5000S | B205050034 |                                                            |    |
| 35 |            | A44        | CROSS RECESSED COUNTERSUNK HEAD TAPPING<br>SCREW ST4.2X9.5 | 2  |
| 36 |            | B217330004 | RAIL-LEFT,DOWN ASSEMBLY                                    | 3  |
| 37 | VCM2-4000S | B205290004 | INSULATION ASSEMBLY                                        | 1  |
|    | VCM2-5000S | B205270003 |                                                            |    |
| 38 |            | L205010337 | BRACKET-INSULATION,LEFT AND RIGHT                          | 2  |
| 39 |            | L205010449 | COVER PLATE-HARNESS HOLE-FRONT                             | 1  |
| 40 |            | B217330007 | RAIL-LEFT,UP ASSEMBLY                                      | 3  |
| 41 |            | B205050035 | BOARD-BALANCE                                              | 1  |

|    |  |            |                                |   |
|----|--|------------|--------------------------------|---|
| 42 |  | L205010467 | BRACKET-FIXED PULLEY           | 1 |
| 43 |  | L205010466 | BRACKET-FIXED PULLEY           | 1 |
| 44 |  | B205050022 | PULLEY ASSEMBLY                | 1 |
| 45 |  | W045030499 | STAINLESS STEEL WIRE ROPE 2060 | 1 |

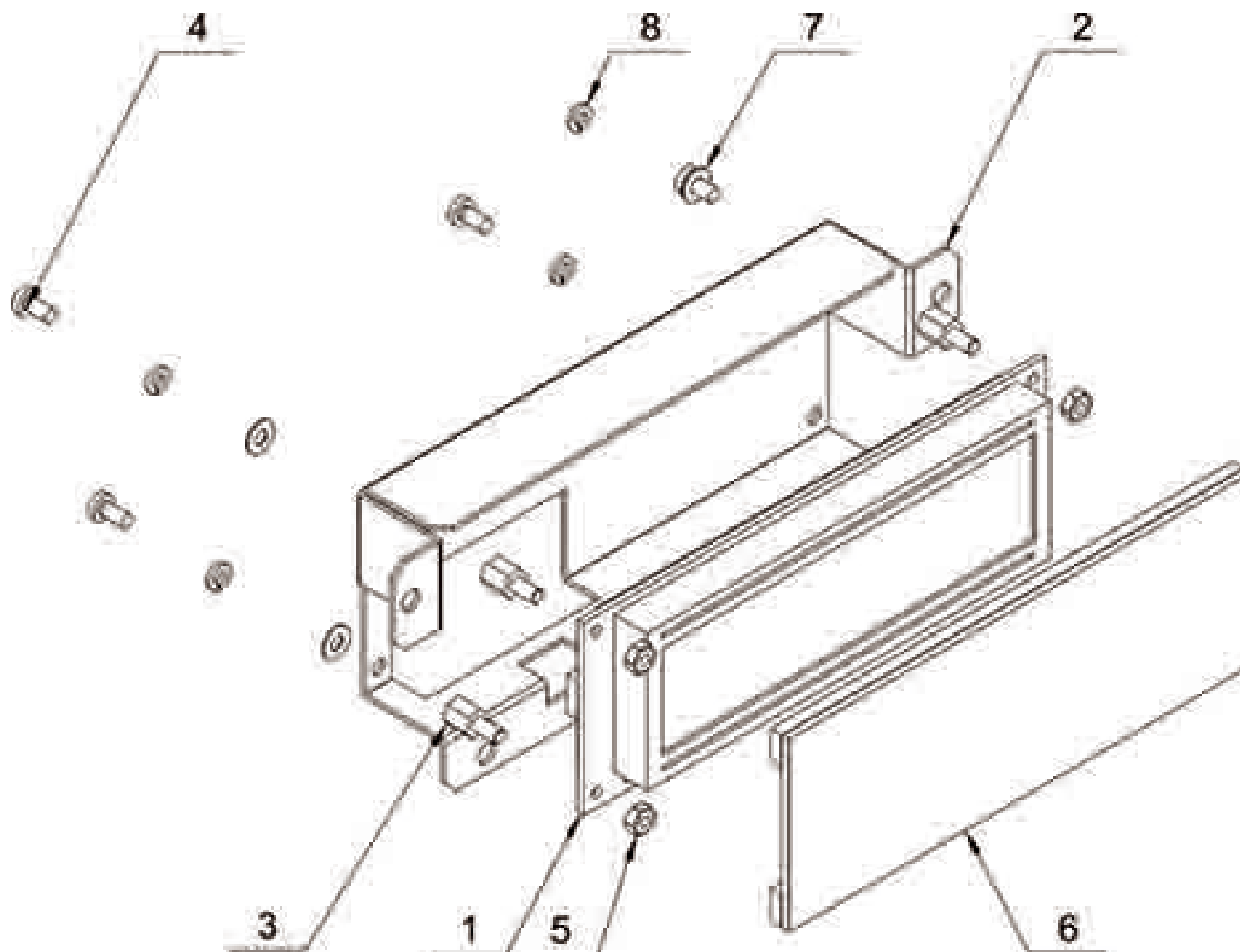


| SANCK TRAY-DOUBLE HELIXASSEMBLY |            |            |                                                |     |
|---------------------------------|------------|------------|------------------------------------------------|-----|
| ITEM                            | NOTE       | PART NO.   | PART DESCRIPTION                               | QTY |
| 1                               |            | B217270004 | MOTOR,DOUBLE HELIX                             | 4   |
| 2                               |            | L217220004 | PRESSURE SPRING                                | 8   |
| 3                               |            | B26        | PLAIN WASHER φ4                                | 8   |
| 4                               | VCM2-4000S | B205250007 | DRAWER STORAGE BOX                             | 1   |
|                                 | VCM2-5000S | B217270005 |                                                |     |
| 5                               | VCM2-4000S | L205090001 | LABEL HOLDER                                   | 1   |
|                                 | VCM2-5000S | L217080057 |                                                |     |
| 6                               |            | A44        | CROSS RECESSED PAN HEAD TAPPING SCREW ST4.2×10 | 16  |
| 7                               | VCM2-4000S | 3870901    | PRICE LABEL                                    | 4   |
|                                 | VCM2-5000S |            |                                                | 5   |
| 8                               | VCM2-4000S | 3870902    | SELECTION STIP                                 | 4   |
|                                 | VCM2-5000S |            |                                                | 5   |
| 9                               |            | B217270002 | HELIX-RIGHT                                    | 4   |
| 10                              |            | B217270003 | HELIX-LEFT                                     | 4   |

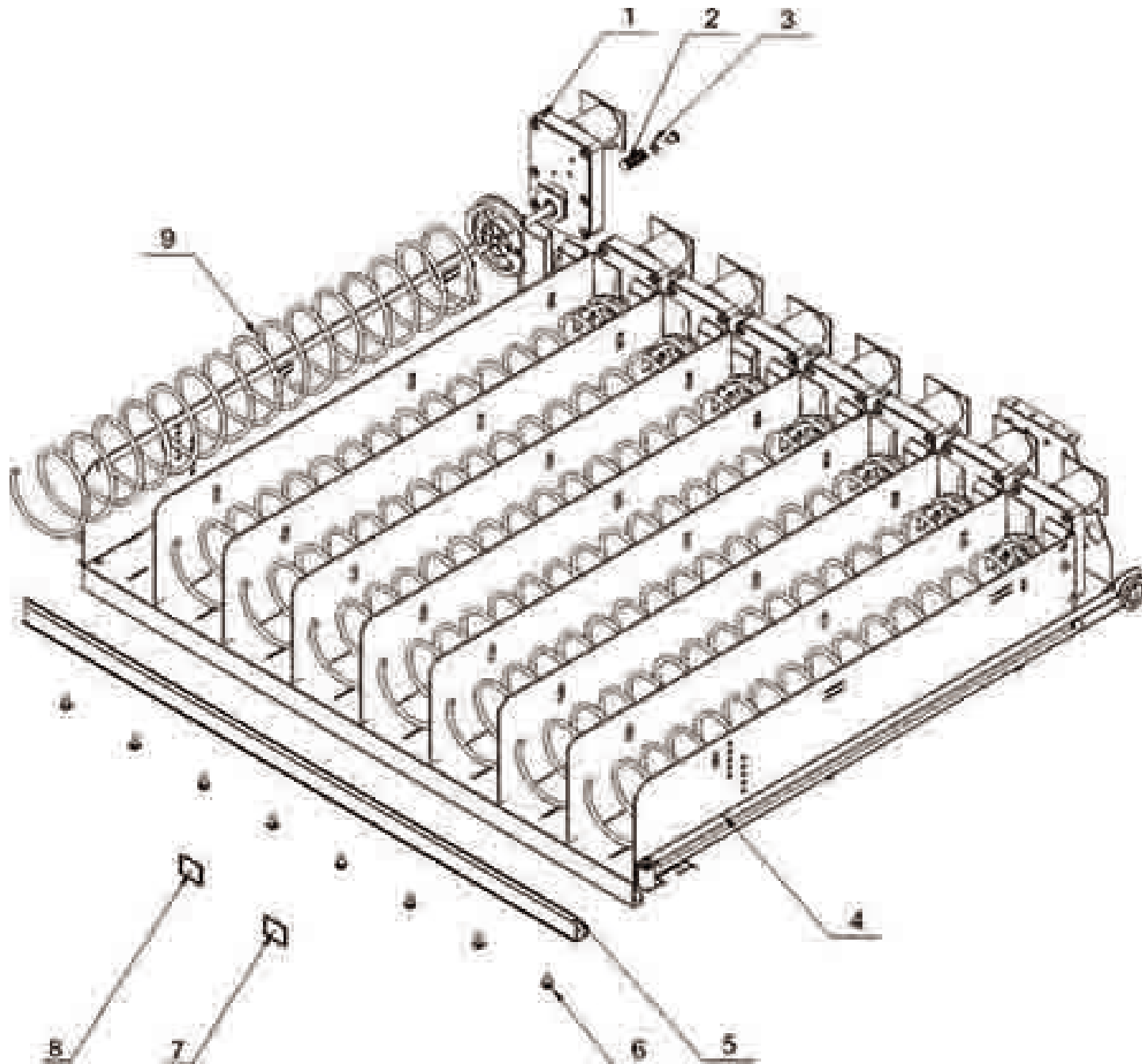


| MONETARY DOOR ASSEMBLY |      |             |                                     |     |
|------------------------|------|-------------|-------------------------------------|-----|
| ITEM                   | NOTE | PART NO.    | PART DESCRIPTION                    | QTY |
| 1                      |      | B205010008  | MONETARY PANEL                      | 1   |
| 2                      |      | A35         | CROSS RECESSED PAN HEAD SCREW M4X16 | 4   |
| 3                      |      | ZS10A.1.2.1 | COIN RETURN,ASSEMBLY                | 1   |
| 4                      |      | ZS10A.1.2.4 | COIN INSERT,ASSEMBLY                | 1   |
| 5                      |      | ZS10A.1.2-6 | WASHER M24                          | 1   |
| 6                      |      | ZS10A.1.2-5 | NUT M24                             | 1   |
| 7                      |      | ZS10A.1.2.2 | METAL KEYBOARD                      | 1   |
| 8                      |      | L205010280  | COIN BAFFLE                         | 1   |
| 9                      |      | W015000012  | DOOR SWITCH                         | 1   |
| 10                     |      | B28         | SPRING WASHERφ4                     | 6   |
| 11                     |      | L205010269  | BOARD-DOOR SWITCH                   | 1   |
| 12                     |      | ZS10A.1.3   | COIN RETURN BOX,ASSEMBLY            | 1   |
| 13                     |      | B18         | HEXAGON NUT M4                      | 26  |
| 14                     |      | W045030492  | LOCK-COIN BOX                       | 1   |
| 15                     |      | B205180004  | BRACKET-COIN BOX-WELD               | 1   |
| 16                     |      | 5302T-1     | INNER RAIL                          | 2   |
| 17                     |      | B205090001  | BOARD-COIN RETURN,ASSEMBLY          | 1   |
| 18                     |      | B205180005  | RIVET NUT M5                        | 1   |
| 19                     |      | L205010271  | COVER PLATE-CARD READER             | 1   |
| 20                     |      | A54         | CROSS RECESSED PAN HEAD SCREW M5X16 | 3   |
| 21                     |      | B25         | SPLIT WASHER φ3                     | 2   |
| 22                     |      | ZS8.6.3-8   | AXIS                                | 1   |
| 23                     |      | L205010267  | PUSH BOARD                          | 1   |
| 24                     |      | ZS8.6.3-7   | ACTIVE PLATE                        | 1   |
| 25                     |      | ZS8.6.3-9   | BRACKET PLATE                       | 1   |
| 26                     |      | ZS8.6.3-6   | TENSION SPRING                      | 1   |

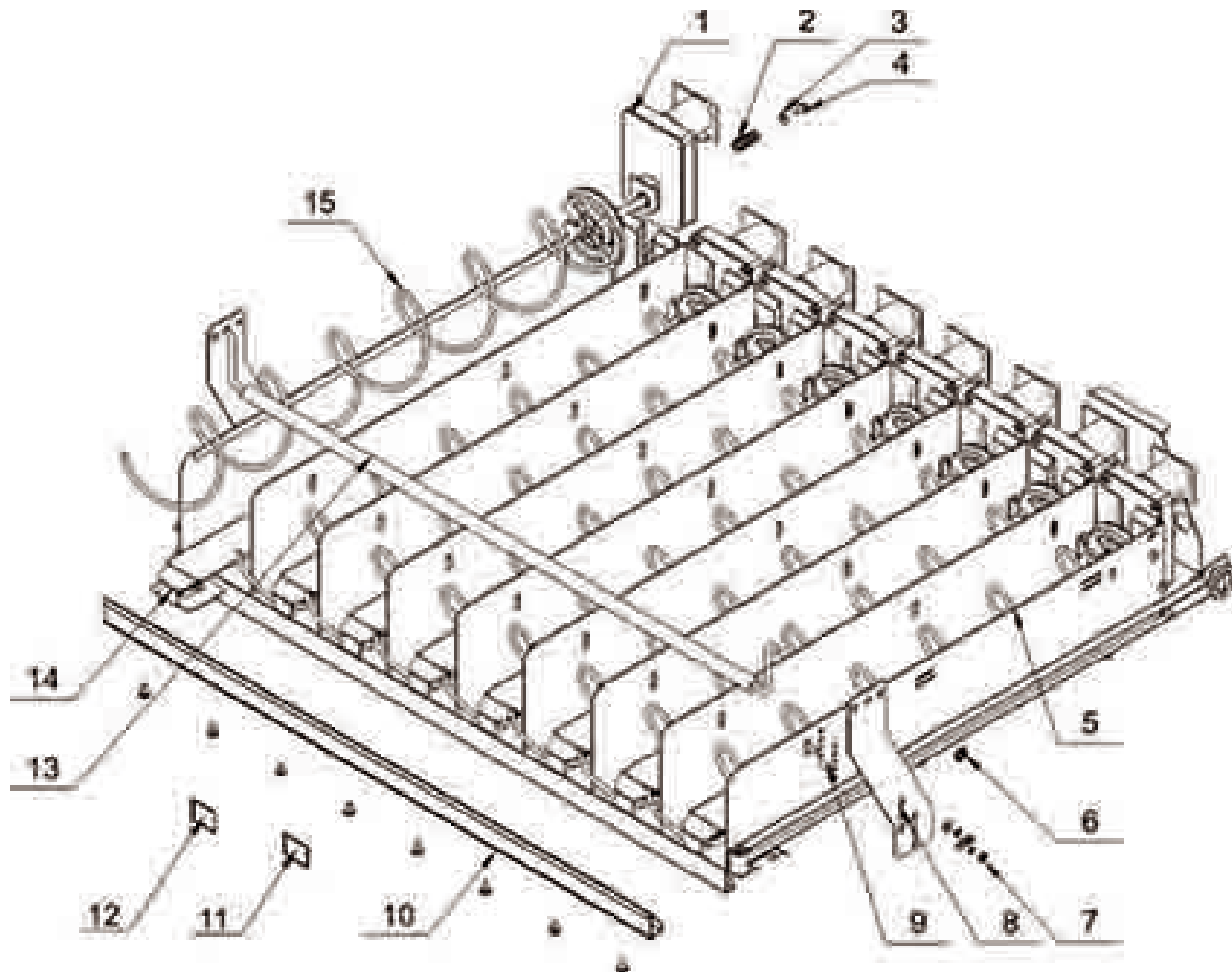
|    |  |            |                                              |    |
|----|--|------------|----------------------------------------------|----|
| 27 |  | L205010266 | BRACKET-COIN RETURN                          | 1  |
| 28 |  | B205080012 | COIN GUIDE,ASSEMBLY                          | 1  |
| 29 |  | W014000005 | BILL VALIDATOR                               | 1  |
| 30 |  | B205110005 | LCD SCREEN,ASSEMBLY                          | 1  |
| 31 |  | B205030002 | BRACKET- LCD SCREEN                          | 1  |
| 32 |  | W045030494 | 7 INCH LCD SCREEN                            | 1  |
| 33 |  | L214080069 | ORGANIC GLASS BOARD -LCD SCREEN              | 1  |
| 34 |  | B1         | PLAIN WASHERφ3                               | 4  |
| 35 |  | A7         | CROSS RECESSED PAN HEAD SCREW M3X8           | 4  |
| 36 |  | A21        | CROSS RECESSED PAN HEAD SCREW M4X10          | 8  |
| 37 |  | W012090011 | ORIENTATION POLE M3X10                       | 4  |
| 38 |  | W045030108 | PLASTIC NUT M3                               | 4  |
| 39 |  | W012090051 | ORIENTATION POLE 45mm                        | 4  |
| 40 |  | B26        | PLAIN WASHERφ4                               | 22 |
| 41 |  | L205190017 | CONTROL BOARD                                | 1  |
| 42 |  | A63        | CROSS RECESSED PAN HEAD TAPPING SCREWST3.5X7 | 14 |
| 43 |  | L205010259 | COVER PLATE-CONTROL BOARD                    | 1  |
| 44 |  | A44        | CROSS RECESSED PAN HEAD SCREW ST4.2X7        | 15 |
| 45 |  | 4501T-1    | INNER RAIL                                   | 1  |
| 46 |  | B205010011 | FRAME-MONETARY DOOR,ASSEMBLY                 | 1  |



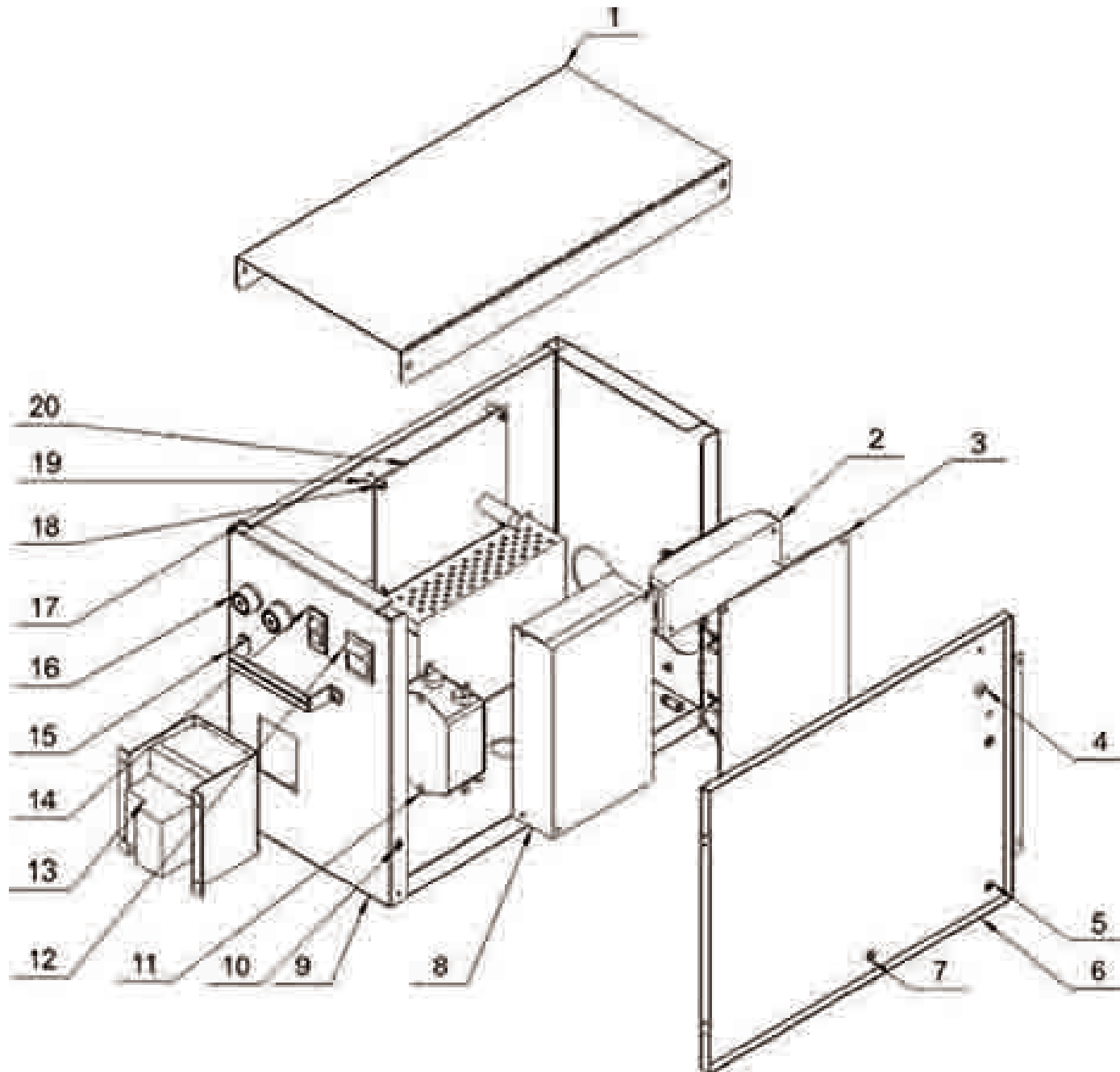
| LCD SCREEN ASSEMBLY |      |            |                                    |     |
|---------------------|------|------------|------------------------------------|-----|
| ITEM                | NOTE | PART NO.   | PART DESCRIPTION                   | QTY |
| 1                   |      | B205110004 | LCD SCREEN ASSEMBLY                | 1   |
| 2                   |      | L205010262 | BRACKET- LCD SCREEN                | 1   |
| 3                   |      | W012090093 | ORIENTATION POLE M3X6              | 4   |
| 4                   |      | A7         | CROSS RECESSED PAN HEAD SCREW M3X8 | 4   |
| 5                   |      | W045030108 | PLASTIC NUT M3                     | 4   |
| 6                   |      | B214110002 | BOARD- LCD SCREEN                  | 1   |
| 7                   |      | B1         | PLAIN WASHER $\phi 3$              | 4   |
| 8                   |      | B40        | SPRING WASHER $\phi 3$             | 4   |



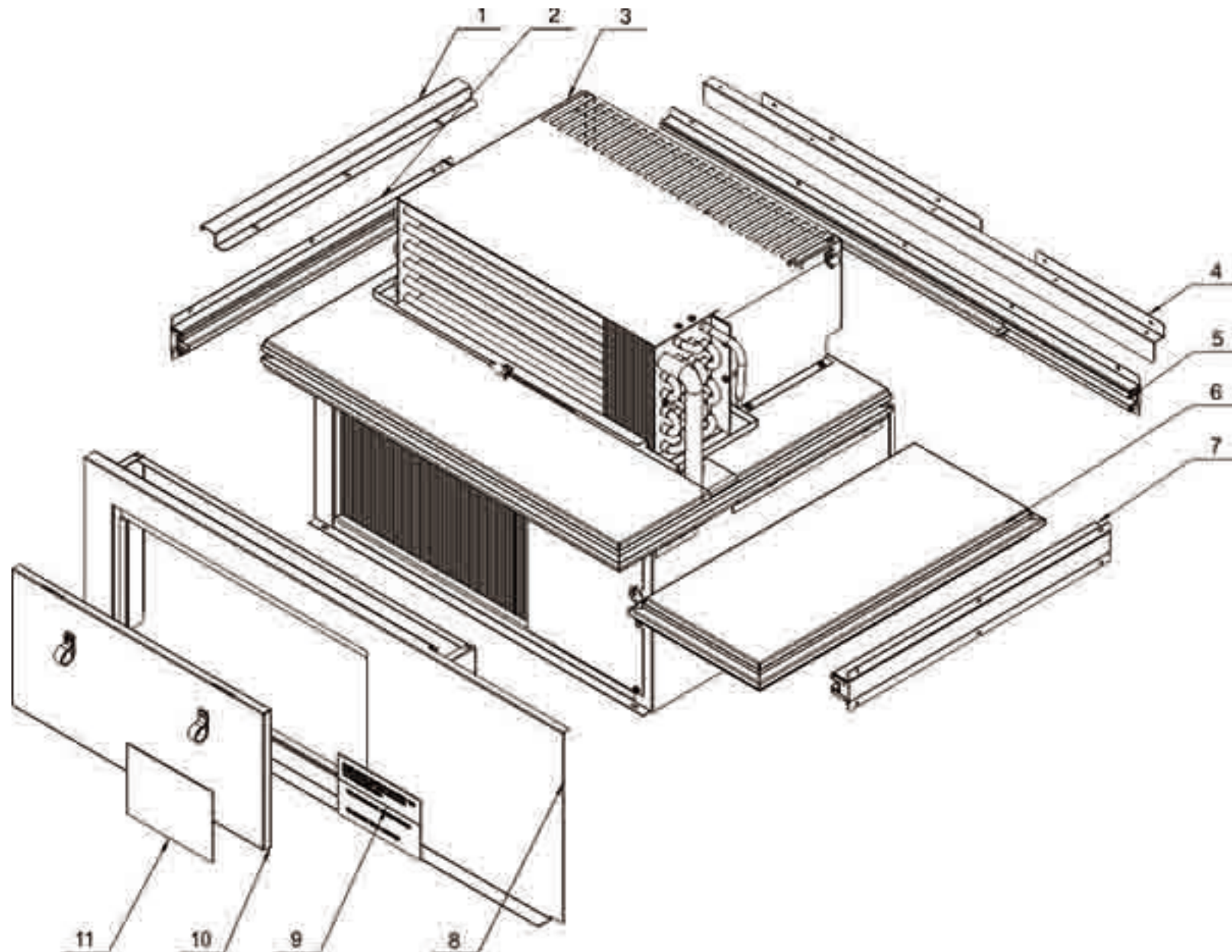
| SANCK TRAY-SINGLE HELIX ASSEMBLY |            |            |                                                |     |
|----------------------------------|------------|------------|------------------------------------------------|-----|
| ITEM                             | NOTE       | PART NO.   | PART DESCRIPTION                               | QTY |
| 1                                |            | B217260003 | MOTOR,SINGLE HELIX                             | 8   |
| 2                                |            | L217220004 | PRESSURE SPRING                                | 8   |
| 3                                |            | Z004000014 | PLAIN WASHER φ4                                | 8   |
| 4                                | VCM2-4000S | B205250008 | DRAWER STORAGE BOX                             | 1   |
|                                  | VCM2-5000S | B217260002 |                                                |     |
| 5                                | VCM2-4000S | L205090001 | LABEL HOLDER                                   | 1   |
|                                  | VCM2-5000S | L217080057 |                                                |     |
| 6                                |            | Z006030007 | CROSS RECESSED PAN HEAD TAPPING SCREW ST4.2×10 | 16  |
| 7                                | VCM2-4000S | 3870901    | PRICE LABEL                                    | 8   |
|                                  | VCM2-5000S |            |                                                | 10  |
| 8                                | VCM2-4000S | 3870902    | SELECTION STIP                                 | 8   |
|                                  | VCM2-5000S |            |                                                | 10  |
| 9                                |            | B217270003 | HELIX-LEFT                                     | 8   |



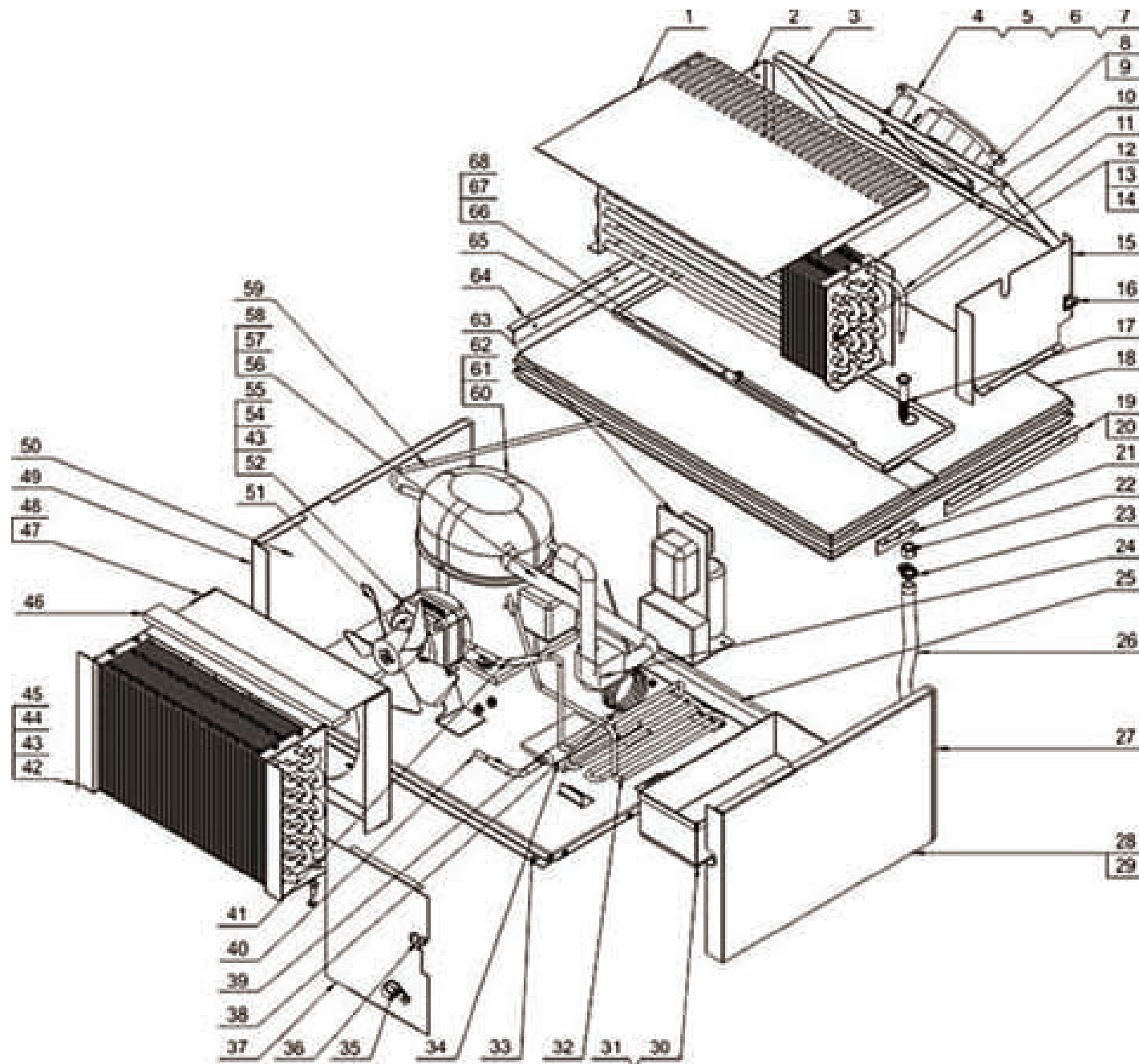
| BOTTLED DRINK TRAY,ASSEMBLY |            |            |                                                |     |
|-----------------------------|------------|------------|------------------------------------------------|-----|
| ITEM                        | NOTE       | PART NO.   | PART DESCRIPTION                               | QTY |
| 1                           |            | B217260003 | MOTOR,SINGLE HELIX                             | 8   |
| 2                           |            | L217220004 | PRESSURE SPRING                                | 8   |
| 3                           |            | Z004000014 | PLAIN WASHER φ4                                | 8   |
| 4                           |            | Z006030007 | CROSS RECESSED PAN HEAD TAPPING SCREW ST4.2×10 | 16  |
| 5                           | VCM2-4000S | B205250008 | DRAWER STORAGE BOX                             | 1   |
|                             | VCM2-5000S | B217260002 |                                                |     |
| 6                           |            | B38        | WHORL GASKET M5                                | 2   |
| 7                           |            | C7         | WHORL GASKET M4                                | 3   |
| 8                           |            | L217010202 | BRACKET-STAFF,BLOCK WATER BOTTLED              | 2   |
| 9                           |            | Z003510002 | FLAT HEAD STUDS M4X10                          | 4   |
| 10                          | VCM2-4000S | L205090001 | LABEL HOLDER                                   | 1   |
|                             | VCM2-5000S | L217080057 |                                                |     |
| 11                          | VCM2-4000S | 3870901    | PRICE LABEL                                    | 8   |
|                             | VCM2-5000S |            |                                                | 10  |
| 12                          | VCM2-4000S | 3870902    | SELECTION STIP                                 | 8   |
|                             | VCM2-5000S |            |                                                | 10  |
| 13                          |            | B205250009 | STAFF-BLOCK DRINK BOTTLED                      | 1   |
| 14                          |            | L217010198 | SUPPORT BAR                                    | 8   |
| 15                          |            | B217260004 | HELIX                                          | 8   |



| POWER PANEL ASSEMBLY |      |            |                                                    |     |
|----------------------|------|------------|----------------------------------------------------|-----|
| ITEM                 | NOTE | PART NO.   | PART DESCRIPTION                                   | QTY |
| 1                    |      | L205010283 | COVER PLATE-POWER SWITCH ASSEMBLY                  | 1   |
| 2                    |      | W045030461 | POWER SUPPLY-LED LIGHT                             | 1   |
| 3                    |      | B205100003 | REFRIGERATION CONTROL BOARD                        | 1   |
| 4                    |      | Z006030030 | CROSS RECESSED PAN HEAD TAPPING SCREW<br>ST4.2X9.5 | 10  |
| 5                    |      | Z004000010 | PLAIN WASHER $\phi 3$                              | 16  |
| 6                    |      | L205010286 | BOARD- CURCUIT BOARD-RIGHT                         | 1   |
| 7                    |      | Z003080038 | CROSS RECESSED PAN HEAD SCREW M3X6                 | 16  |
| 8                    |      | W012090026 | POWER SWITCH SW128-4BAC                            | 2   |
| 9                    |      | B205370005 | RIVET-POWER PANEL                                  | 1   |
| 10                   |      | Z006040011 | CROSS RECESSED PAN HEAD TAPPING SCREWST3.5X9.5     | 12  |
| 11                   |      | W045030459 | FILTER                                             | 1   |
| 12                   |      | W015000011 | TWO CIRCUIT ROCKER SWITCH                          | 1   |
| 13                   |      | W015000009 | LEAKAGE PROTECTOR                                  | 1   |
| 14                   |      | W015000010 | ROCKER SWITCH-HEATING GLASS                        | 1   |
| 15                   |      | L205010287 | GRIP                                               | 1   |
| 16                   |      | W045030458 | FUSE ASSEMBLY                                      | 2   |
| 17                   |      | L205010285 | BOARD- CURCUIT BOARD                               | 1   |
| 18                   |      | Z002000030 | NUT M3                                             | 8   |
| 19                   |      | W012090011 | ORIENTATION POLE M3X10                             | 8   |
| 20                   |      | B205100004 | BOARD-LIFTING GATE                                 | 1   |



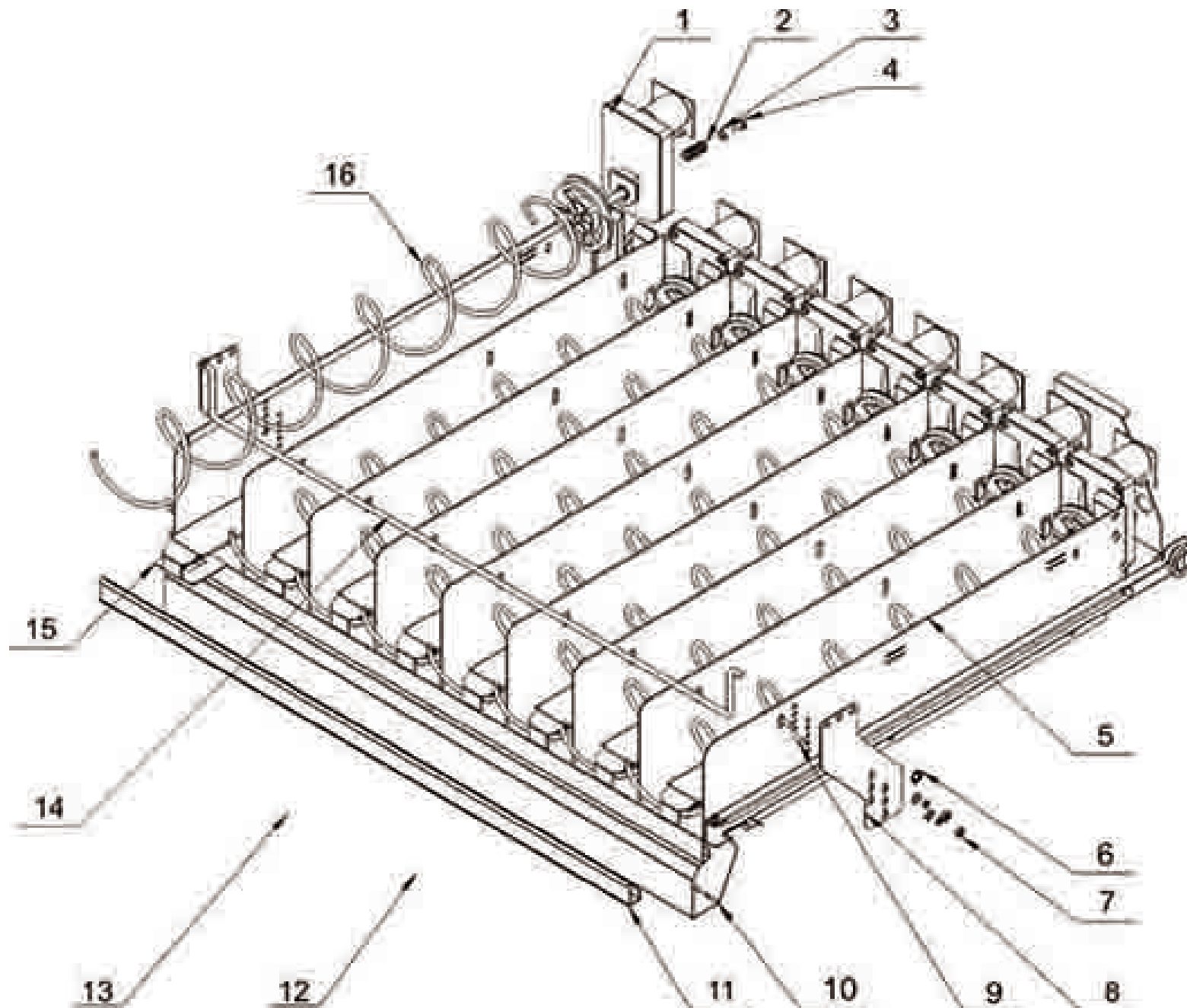
| REFRIGERATION MODULE |            |            |                                 |     |
|----------------------|------------|------------|---------------------------------|-----|
| ITEM                 | NOTE       | PART NO.   | PART DESCRIPTION                | QTY |
| 1                    |            | L205010376 | CABLE COVER-LEFT                | 1   |
| 2                    |            | B205350012 | BRACKET-INSULATION-LEFT         | 1   |
| 3                    | VCM2-4000S | B205350022 | REFRIGERATION MODULE            | 1   |
|                      | VCM2-5000S | B205350029 |                                 |     |
| 4                    | VCM2-4000S | L205010365 | CABLE COVER                     | 1   |
|                      | VCM2-5000S | L205010382 |                                 |     |
| 5                    | VCM2-4000S | B205350015 | BRACKET-INSULATION,ASSEMBLY     | 1   |
|                      | VCM2-5000S | B205350026 |                                 |     |
| 6                    |            | A28        | SCREW ST4.2X10                  | 3   |
| 7                    | VCM2-4000S | B205350011 | INSULATION,LEFT AND RIGHT       | 4   |
|                      | VCM2-5000S | B205350025 |                                 |     |
| 8                    |            | B205350013 | BRACKET-INSULATION-RIGHT        | 4   |
| 9                    | VCM2-4000S | B205350009 | AIR DUCT,ASSEMBLY               | 1   |
|                      | VCM2-5000S | B205350027 |                                 |     |
| 10                   |            |            | WARNING LABEL                   | 1   |
| 11                   |            | B205350010 | DOOR BOARD-REFRIGERATION MODULE | 1   |
| 12                   |            |            | CLEANING LABEL                  | 1   |



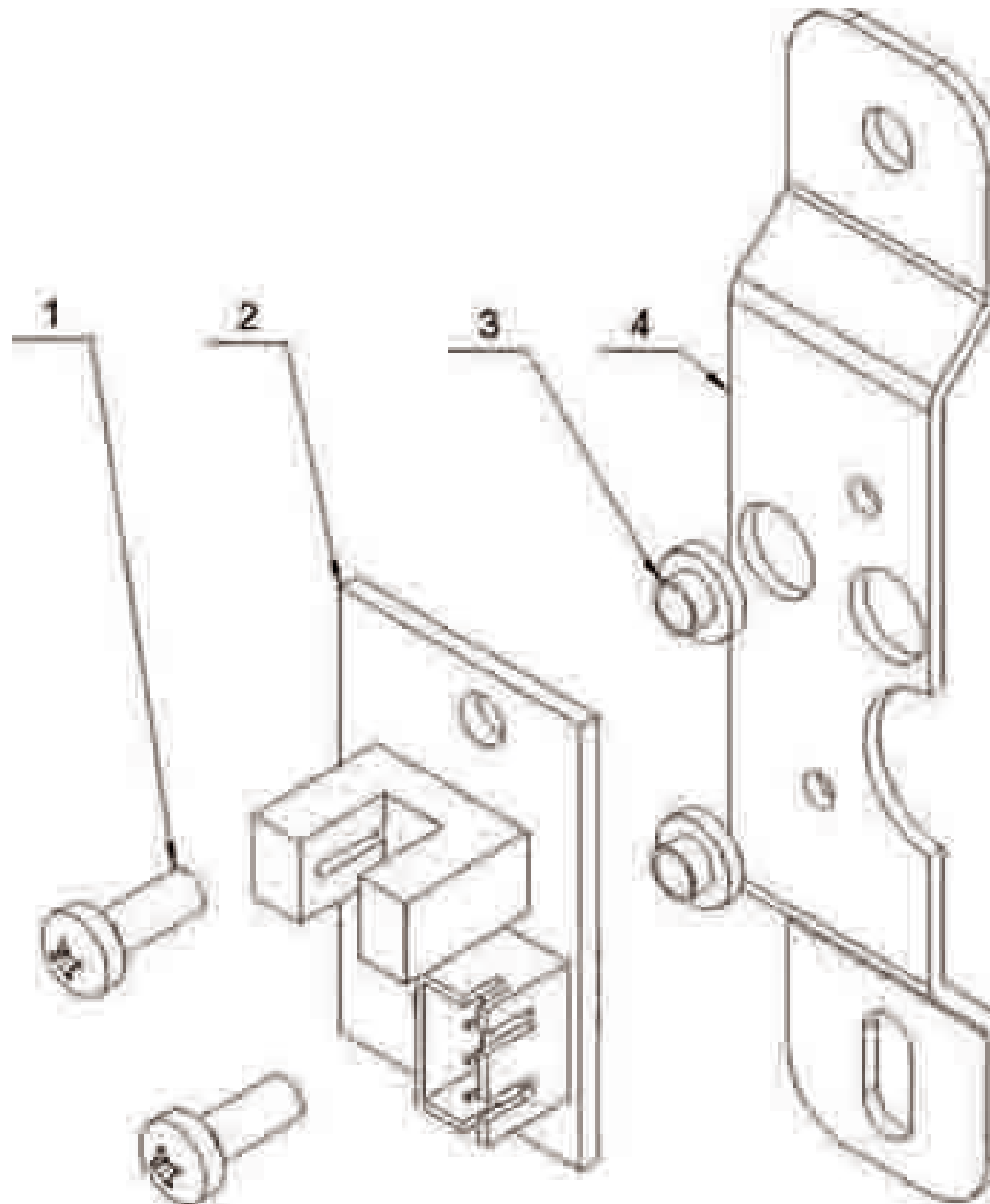
| REFRIGERATION SYSTEM ASSEMBLY |      |              |                                |     |
|-------------------------------|------|--------------|--------------------------------|-----|
| ITEM                          | NOTE | PART NO.     | PART DESCRIPTION               | QTY |
| 1                             |      | L205010370   | COVER PLATE-EVAPORATOR         | 1   |
| 2                             |      | L205010468   | BOARD-AIR DUCT-LEFT            |     |
| 3                             |      | L205010374   | BRACKET-EVAPORATOR             |     |
| 4                             |      |              | EVAPORATOR FAN                 | 1   |
| 5                             |      |              | INNER HEXAGON SCREW M4X16      | 4   |
| 6                             |      | B26          | PLAIN WASHER $\phi 4$          | 4   |
| 7                             |      | B28          | SPRING WASHER $\phi 4$         | 4   |
| 8                             |      |              | BRASS SCREW M4X8               |     |
| 9                             |      |              | EMBOSS GASKET                  |     |
| 10                            |      |              | EVAPORATOR                     | 1   |
| 11                            |      | ZS10B.3.1-5A | INLET CONNECTION-EVAPORATOR    | 1   |
| 12                            |      |              | TEMPERATURE SENSOR             | 1   |
| 13                            |      | zs7.5.2-1    | CLAMP-TEMPERATURE SENSOR       | 1   |
| 14                            |      | A5           | SCREW ST3X6                    | 2   |
| 15                            |      | L205010361   | BOARD-AIR DUCT-RIGHT           |     |
| 16                            |      |              | PLASTIC RACK                   |     |
| 17                            |      |              | WATER OUTLET                   | 1   |
| 18                            |      | B205350021   | INSULATION ASSEMBLY            |     |
| 19                            |      | L205010357   | BRACKET-INSULATION-RIGHT       |     |
| 20                            |      | A28          | SCREW ST4.2X10                 | 6   |
| 21                            |      | L205010356   | BRACKET-INSULATION-RIGHT,SHORT |     |
| 22                            |      | B16          | NUT M12                        | 1   |
| 23                            |      |              | CLAMP                          | 1   |
| 24                            |      |              | SEALING MUDPLATE               |     |
| 25                            |      |              | PLASTIC WATER TUBE             |     |

|    |            |            |                               |   |
|----|------------|------------|-------------------------------|---|
| 26 |            |            | SPONGE BAR-BACK               | 1 |
| 27 |            |            | SPONGE BAR-RIGHT              | 1 |
| 28 |            | L205010352 | COVER PLATE-RIGHT             |   |
| 29 |            |            | INSULATION-COVER PLATE-RIGHT  |   |
| 30 |            | ZS6.7-5    | WATER PLATE                   | 1 |
| 31 |            |            | INSULATION COTTON             | 4 |
| 32 |            | L205130005 | COOLANT CONNECTOR             |   |
| 33 |            | L205010351 | BASEBOARD                     |   |
| 34 |            |            | CUSHION-FILTER                |   |
| 35 |            |            | R STYLE CORD CLAMP            |   |
| 36 |            |            | CABLE PROTECTOR               | 1 |
| 37 |            | L205010358 | BOARD-CONDENSER-FRONT         |   |
| 38 | VCM2-4000S |            | TUBE                          |   |
|    | VCM2-5000S |            |                               |   |
| 39 |            |            | DRY FILTER                    | 1 |
| 40 |            | ZS16B.3-9A | CONDENSER OUTLET-FILTER INLET |   |
| 41 |            | ZS6.7-2    | BRACKET-COOLING AIR MACHINE   | 1 |
| 42 |            |            | CONDENSER                     | 1 |
| 43 |            | A34        | BOLT M6X16                    | 2 |
| 44 |            | B3         | PLAIN WASHER $\phi 6$         | 2 |
| 45 |            | B23        | LOCK NUT M6                   |   |
| 46 |            |            | INSULATION-UPPER              |   |
| 47 |            | ZS6.7-1    | COVER-COOLING AIR MACHINE     | 1 |
| 48 |            | A32        | RIVET $\phi 3$                | 4 |
| 49 |            | L205010348 | COVER PLATE-LEFT              |   |
| 50 |            |            | INSULATION-COVER PLATE-RIGHT  |   |
| 51 |            |            | ALUMINUM PROPELLER $\phi 200$ | 1 |
| 52 |            |            | MOTOR-COOLING AIR MACHINE     | 1 |

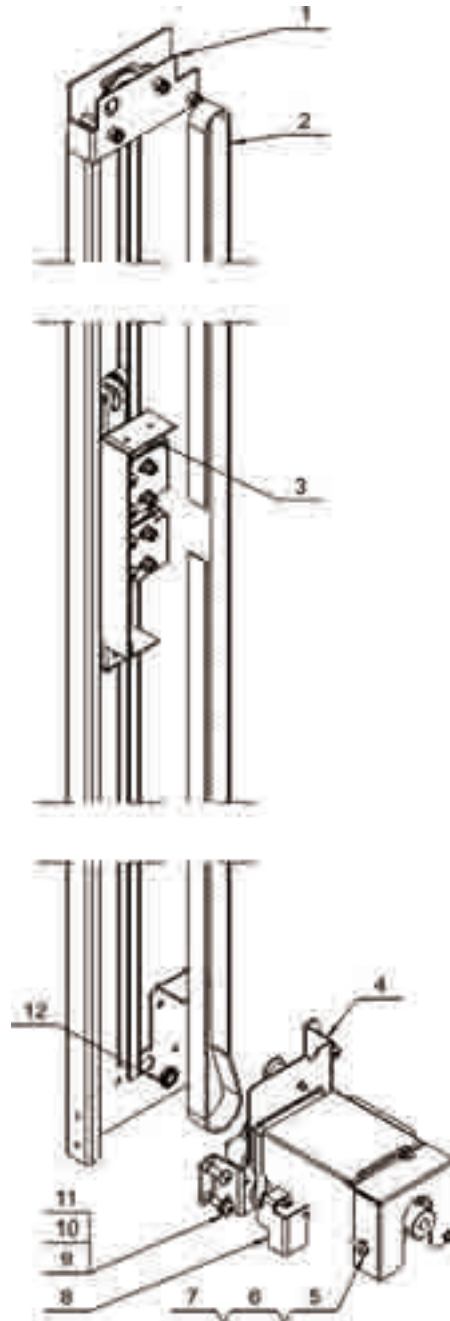
|    |            |              |                                    |    |
|----|------------|--------------|------------------------------------|----|
| 53 |            | A36          | BOLT M4X8                          | 2  |
| 54 |            | B26          | PLAIN WASHER φ4                    | 2  |
| 55 |            | B22          | LOCK NUT M4                        | 2  |
| 56 |            | L205130006   | EVAPORATOR OUTLET-COMPRESSOR INLET |    |
| 57 |            |              | INSULATION PIPEφ10                 | 1  |
| 58 |            |              | TIE                                | 10 |
| 59 |            | ZS10B.3-1A   | PROCESS TUBE                       | 1  |
| 60 | VCM2-4000S |              | COMPRESSOR SC15G                   | 1  |
|    | VCM2-5000S |              | COMPRESSOR SC21G                   |    |
| 61 |            |              | RUBBER WASHER                      | 4  |
| 62 |            |              | RETAINING ACCESSORY                | 1  |
| 63 |            |              | COMPRESSOR ACCESSORY               | 1  |
| 64 |            | L205010355   | BRACKET-INSULATION                 |    |
| 65 |            | ZS10B.3.1-14 | WATER PLATE-EVAPORATOR             | 1  |
| 66 |            |              | TEMPERATURE SENSOR                 | 1  |
| 67 |            |              | HEAT SHRINKABLE TUBE               |    |
| 68 |            |              | R STYLE CORD CLAMP                 | 2  |



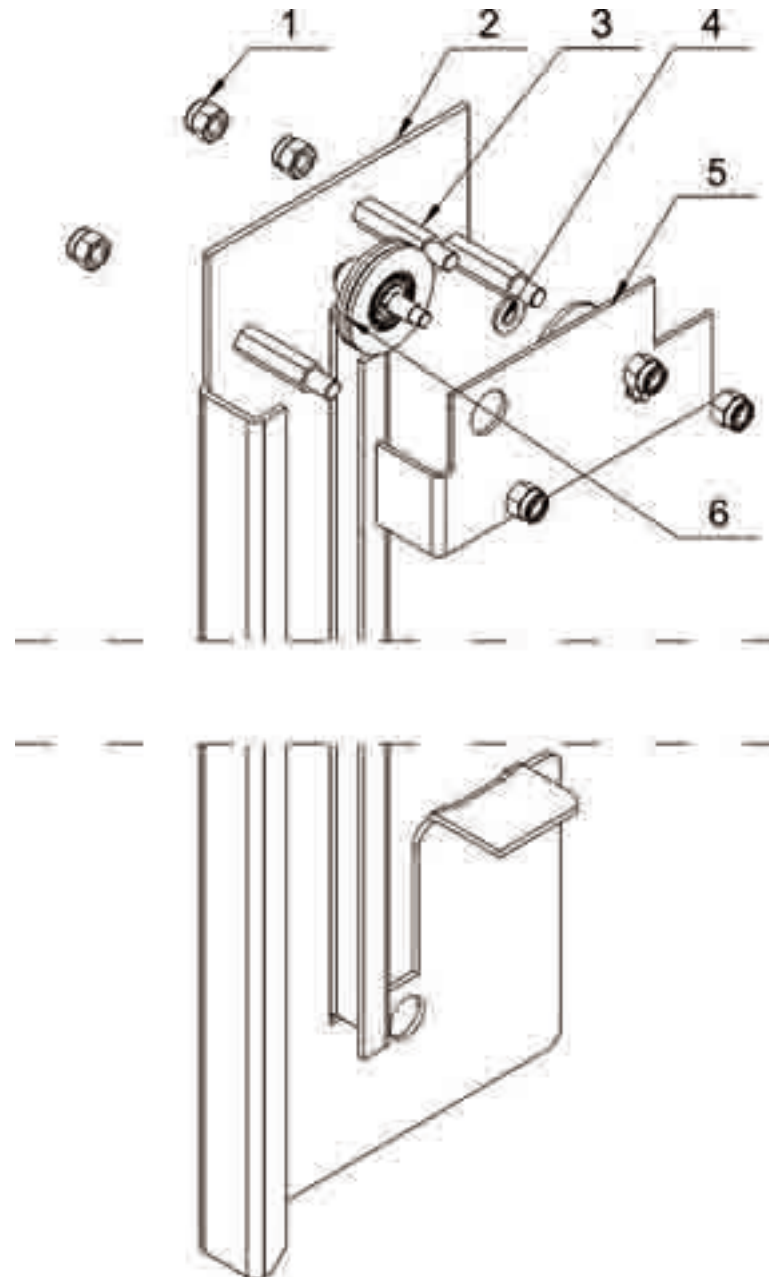
| CANNED DRINK TRAY ASSEMBLY |            |            |                                                |     |
|----------------------------|------------|------------|------------------------------------------------|-----|
| ITEM                       | NOTE       | PART NO.   | PART DESCRIPTION                               | QTY |
| 1                          |            | B217260003 | MOTOR,SINGLE HELIX                             | 8   |
| 2                          |            | L217220004 | PRESSURE SPRING                                | 8   |
| 3                          |            | Z004000014 | PLAIN WASHER φ4                                | 8   |
| 4                          |            | A44        | CROSS RECESSED PAN HEAD TAPPING SCREW ST4.2×10 | 16  |
| 5                          | VCM2-4000S | B205250008 | DRAWER STORAGE BOX                             | 1   |
|                            | VCM2-5000S | B217260002 |                                                |     |
| 6                          |            | B38        | WHORL GASKET M5                                | 2   |
| 7                          |            | C7         | WHORL GASKET M4                                | 4   |
| 8                          |            | L217010200 | BRACKET-STAFF,BLOCK WATER CANNED               | 2   |
| 9                          |            | A31        | FLAT HEAD STUDS M4X10                          | 4   |
| 10                         |            | L205010593 | STAFF-BLOCK DRINK CANNED-DOWN                  | 1   |
| 11                         | VCM2-4000S | L205090001 | LABEL HOLDER                                   | 1   |
|                            | VCM2-5000S | L217080057 |                                                |     |
| 12                         | VCM2-4000S | 3870901    | PRICE LABEL                                    | 8   |
|                            | VCM2-5000S |            |                                                | 10  |
| 13                         | VCM2-4000S | 3870902    | SELECTION STIP                                 | 8   |
|                            | VCM2-5000S |            |                                                | 10  |
| 14                         |            | L205140009 | STAFF-BLOCK DRINK CANNED                       | 1   |
| 15                         |            | L217010198 | SUPPORT BAR                                    | 8   |
| 16                         |            | B217260004 | HELIX                                          | 8   |



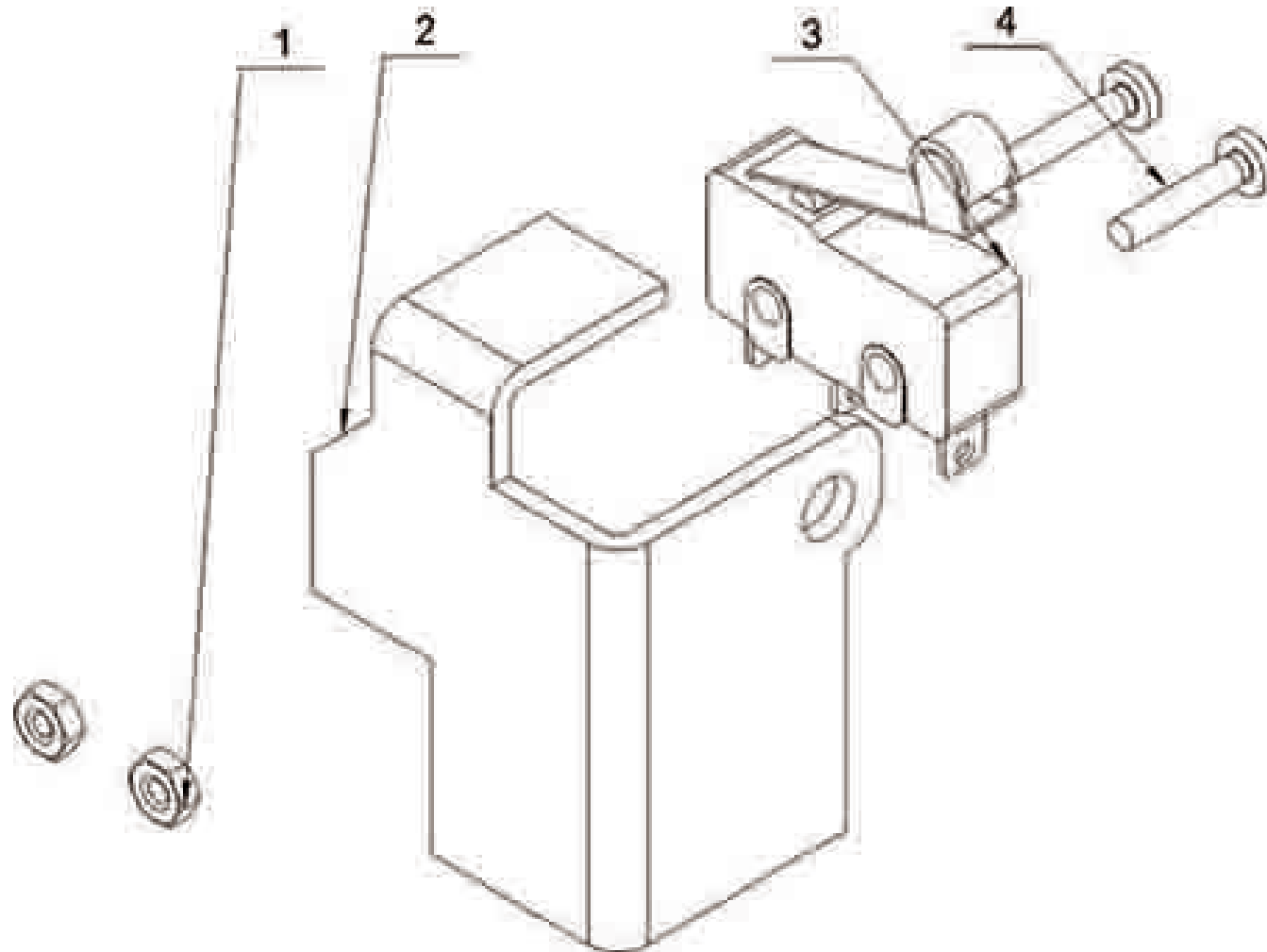
| BRACKET-INDUCTIVE SWITCH ASSEMBLY |      |            |                                    |     |
|-----------------------------------|------|------------|------------------------------------|-----|
| ITEM                              | NOTE | PART NO.   | PART DESCRIPTION                   | QTY |
| 1                                 |      | A7         | CROSS RECESSED PAN HEAD SCREW M3X8 | 2   |
| 2                                 |      | L205170047 | CIRCUIT BOARD-VEND SENSOR          | 1   |
| 3                                 |      | W045030303 | INSULATING WASHER-LED LIGHT        | 2   |
| 4                                 |      | L205010445 | BRACKET-INDUCTIVE SWITCH           | 1   |



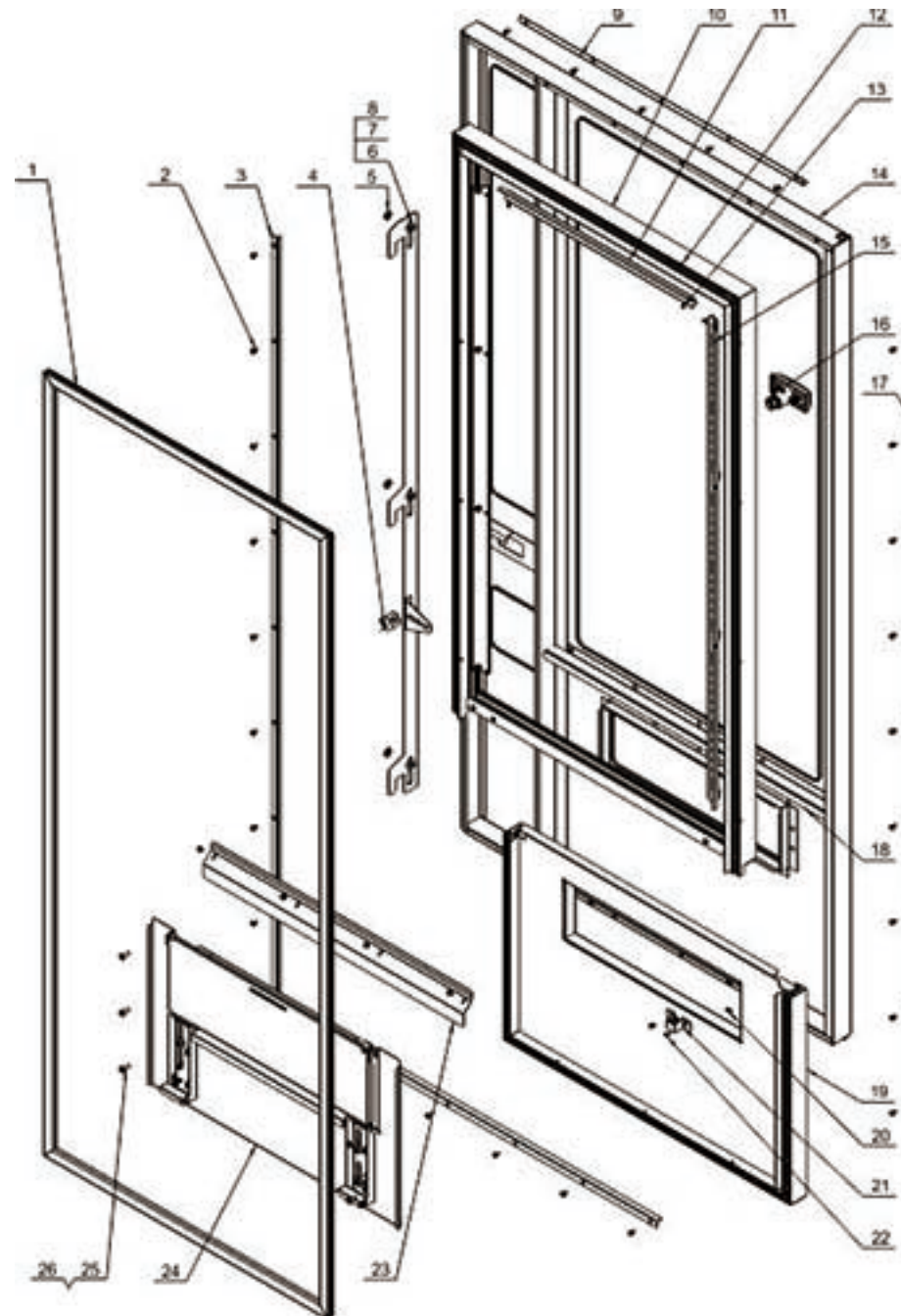
| LIFTING ASSEMBLY |      |            |                                       |     |
|------------------|------|------------|---------------------------------------|-----|
| ITEM             | NOTE | PART NO.   | PART DESCRIPTION                      | QTY |
| 1                |      | B205050021 | LIFTING SLIDEWAY,ASSEMBLY             | 1   |
| 2                |      | W001000001 | SYNCHRONOUS BELT 3225-T5-15           | 1   |
| 3                |      | B205050020 | PULLEY ASSEMBLY,UP AND DOWN           | 1   |
| 4                |      | B205050024 | MOTOR,ASSEMBLY                        | 1   |
| 5                |      | A38        | CROSSED RECESSED PAN HEAD SCREW M4X10 | 1   |
| 6                |      | Z004100041 | SPRING WASHERφ4                       | 1   |
| 7                |      | Z004000014 | PLAIN WASHERφ4                        | 1   |
| 8                |      | B205050026 | BOTTOM SWITCH ASSEMBLY                | 1   |
| 9                |      | A43        | BOLT M5X12                            | 4   |
| 10               |      | B5         | SPRING WASHERφ5                       | 3   |
| 11               |      | B2         | PLAIN WASHERφ5                        | 3   |
| 12               |      | W003000004 | BEARING MF128ZZ                       | 1   |



| LIFTING SLIDEWAY ASSEMBLY |      |            |                                     |     |
|---------------------------|------|------------|-------------------------------------|-----|
| ITEM                      | NOTE | PART NO.   | PART DESCRIPTION                    | QTY |
| 1                         |      | B24        | HEXAGON NUT WITH NONMETAL INSERT M5 | 6   |
| 2                         |      | L205010436 | LIFTING SLIDEWAY                    | 1   |
| 3                         |      | L205140011 | ORIENTATION POLE 22.5mm             | 3   |
| 4                         |      | B2         | PLAIN WASHERφ5                      | 1   |
| 5                         |      | B205050014 | COVER PLATE                         | 1   |
| 6                         |      | B205050022 | PULLEY ASSEMBLY                     | 1   |

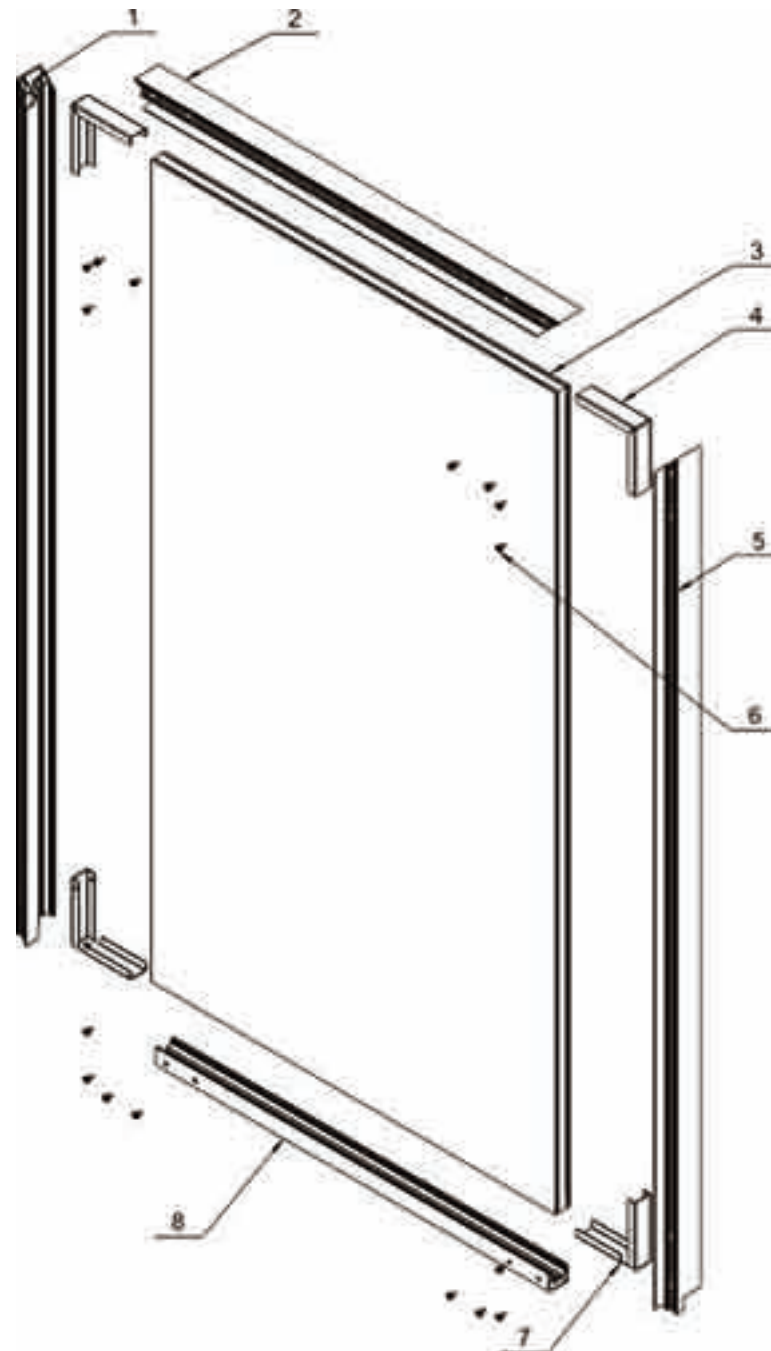


| BOTTOM SWITCH ASSEMBLY |      |            |                                     |     |
|------------------------|------|------------|-------------------------------------|-----|
| ITEM                   | NOTE | PART NO.   | PART DESCRIPTION                    | QTY |
| 1                      |      | B40        | NUT M2                              | 2   |
| 2                      |      | L205010441 | BRACKET-SENSITIVE SWITCH            | 1   |
| 3                      |      | W045030495 | SENSITIVE SWITHC                    | 1   |
| 4                      |      | A58        | CROSS RECESSED PAN HEAD SCREW M2X10 | 2   |

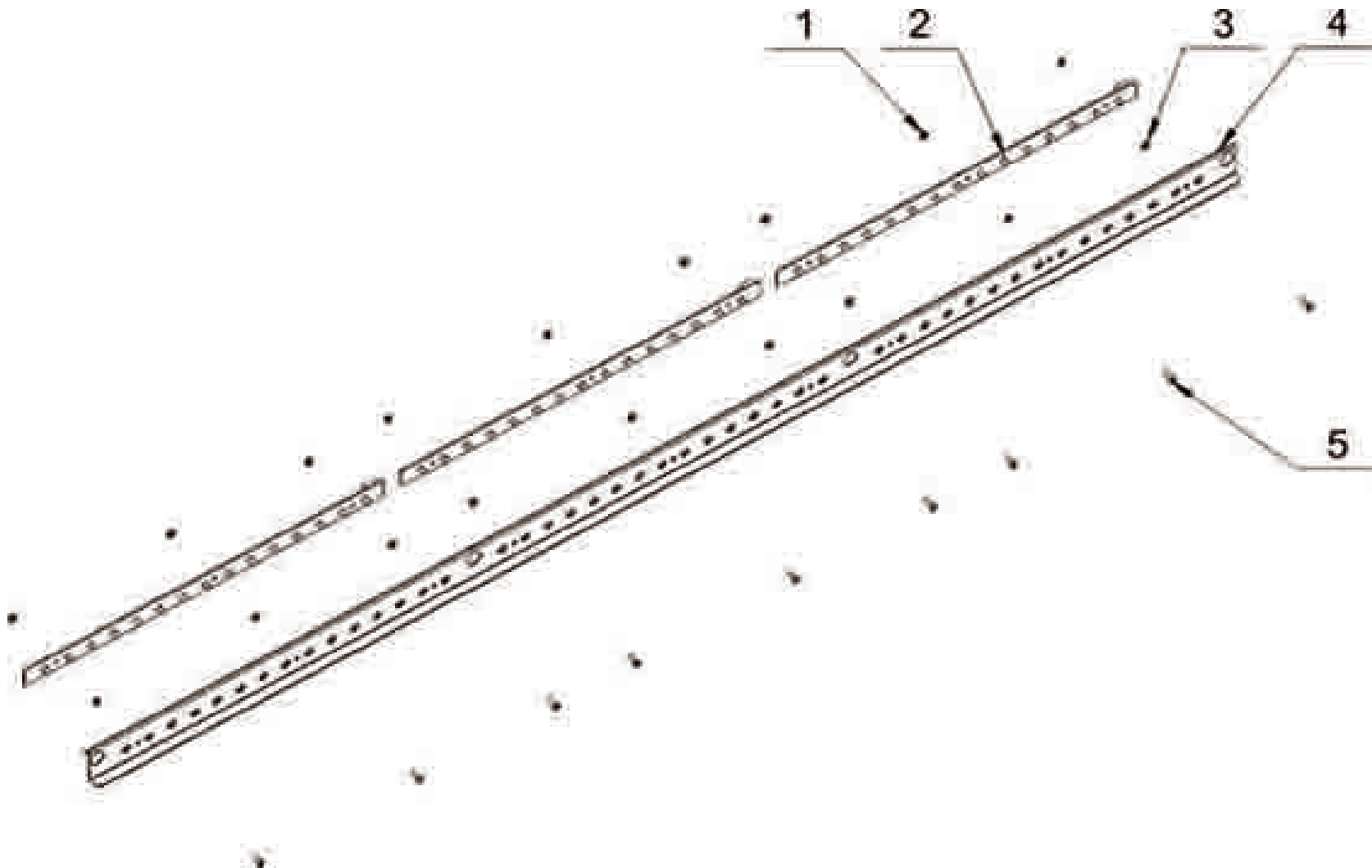


| OUTER DOOR ASSEMBLY |            |            |                                                |     |
|---------------------|------------|------------|------------------------------------------------|-----|
| ITEM                | NOTE       | PART NO.   | PART DESCRIPTION                               | QTY |
| 1                   | VCM2-4000S | B205170001 | GASKET-OUTER DOOR                              | 1   |
|                     | VCM2-5000S | B205170002 |                                                |     |
| 2                   |            | Z006030007 | CROSS RECESSED PAN HEAD TAPPING SCREW ST4.2X10 | 37  |
| 3                   |            | L205010410 | BRACKET BAR-DOOR GASKET FRAME-RIGHT            | 1   |
| 4                   |            | B217320003 | SHIFTING FORK                                  | 1   |
| 5                   |            | L205160018 | PLASTIC WASHER                                 | 3   |
| 6                   |            | B3         | PLAIN WASHERφ6                                 | 3   |
| 7                   |            | B22        | HEXAGON NUT WITH NONMETAL INSERT M4            | 3   |
| 8                   |            | B205320003 | LOCKING PLATE                                  | 1   |
| 9                   |            | L205010394 | BRACKET BAR-DOOR GASKET FRAME-UP AND DOWN      | 2   |
| 10                  | VCM2-4000S | B205040004 | DOOR GLASS,ASSEMBLY                            | 1   |
|                     | VCM2-5000S | B205040005 |                                                |     |
| 11                  | VCM2-4000S | L205010395 | BRACKET-LED LIGHT-UPPER                        | 1   |
|                     | VCM2-5000S | B205160005 |                                                |     |
| 12                  |            | W045030108 | PLASTIC NUT M3                                 | 10  |
| 13                  |            | A20        | CROSS RECESSED PAN HEAD SCREW M3X6             | 10  |
| 14                  | VCM2-4000S | B205010014 | OUTER DOOR-WELD                                | 1   |
|                     | VCM2-5000S | B205010021 |                                                |     |
| 15                  |            | B205160003 | LED LIGHT STRIP-LEFT AND RIGHT                 | 2   |
| 16                  |            | W012060042 | CIRCULAR LOCK                                  | 1   |
| 17                  |            | L205010409 | BRACKET BAR-DOOR GASKET FRAME-LEFT             | 1   |
| 18                  | VCM2-4000S | L205160023 | INSULATION-GLASS SUPPORT PLATE-DOWN            | 1   |
|                     | VCM2-5000S | L205160025 |                                                |     |
| 19                  |            | B205010015 | GASKET FRAME-DELIVERY BOX                      | 1   |
| 20                  |            | A32        | OPEN ROUND HEAD RIVET M3X8                     | 4   |
| 21                  |            | W045030493 | SENSITIVE SWITCH SM5-01N-17-C5                 | 1   |

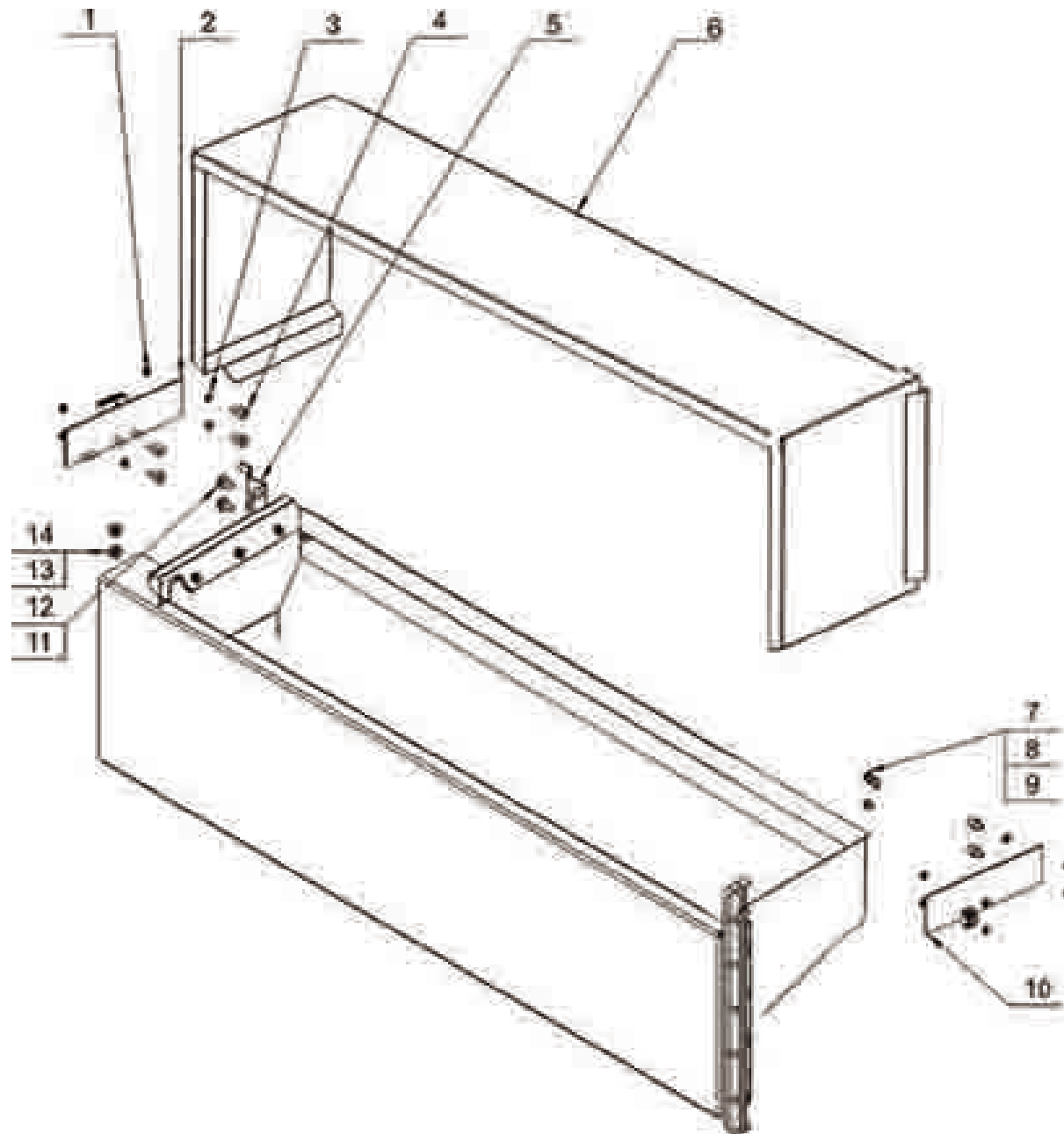
|    |            |            |                                                            |   |
|----|------------|------------|------------------------------------------------------------|---|
| 22 |            | A63        | CROSS RECESSED COUNTERSUNK HEAD TAPPING<br>SCREW ST3.5X9.5 | 2 |
| 23 | VCM2-4000S | L205010413 | DECORATIVE PLATE-GLASS DOOR-DOWN                           | 1 |
|    | VCM2-5000S | L205010415 |                                                            |   |
| 24 | VCM2-4000S | B205050008 | LIFTING DELIVERY DOOR,ASSEMBLY                             | 1 |
|    | VCM2-5000S | B205010020 |                                                            |   |
| 25 |            | A54        | CROSS RECESSED PAN HEAD SCREW M5X16                        | 6 |
| 26 |            | B2         | PLAIN WASHERφ5                                             | 6 |



| DOOR GLASS ASSEMBLY |            |            |                                               |     |
|---------------------|------------|------------|-----------------------------------------------|-----|
| ITEM                | NOTE       | PART NO.   | PART DESCRIPTION                              | QTY |
| 1                   |            | L205080071 | GASKET FRAME-DOOR GLASS-LEFT                  | 1   |
| 2                   | VCM2-4000S | L205080084 | GASKET FRAME-UP AND DOWN                      | 1   |
|                     | VCM2-5000S | L205080087 |                                               |     |
| 3                   | VCM2-4000S | B205040003 | INSULATING TEMPERED GLASS                     | 1   |
|                     | VCM2-5000S | B205040006 |                                               |     |
| 4                   |            | L205010389 | ANGLE SUPPORT-DOOR GASKET FRAME-UPPER         | 2   |
| 5                   |            | L205080072 | GASKET FRAME-DOOR GLASS-RIGHT                 | 1   |
| 6                   |            | A39        | CROSS RECESSED PAN HEAD TAPPING SCREWST4.2X10 | 16  |
| 7                   |            | L205010388 | ANGLE SUPPORT-DOOR GASKET FRAME-BOTTOM        | 2   |
| 8                   | VCM2-4000S | L205080085 | DOOR FRAME-BOTTOM                             | 1   |
|                     | VCM2-5000S | L205080086 |                                               |     |



| LED LIGHT STRIP ASSEMBLY |      |            |                                    |     |
|--------------------------|------|------------|------------------------------------|-----|
| ITEM                     | NOTE | PART NO.   | PART DESCRIPTION                   | QTY |
| 1                        |      | W045030108 | PLASTIC NUT M3                     | 9   |
| 2                        |      | W045030304 | BOARD-LED LIGHT                    | 3   |
| 3                        |      | W045030303 | INSULATION WASHER-LED LIGHT        | 9   |
| 4                        |      | L205010385 | BRACKET-LED LIGHT-LEFT AND RIGHT   | 1   |
| 5                        |      | A7         | CROSS RECESSED PAN HEAD SCREW M3X8 | 9   |



| LIFTING DELIVERY BOX ASSEMBLY |            |            |                                     |     |
|-------------------------------|------------|------------|-------------------------------------|-----|
| ITEM                          | NOTE       | PART NO.   | PART DESCRIPTION                    | QTY |
| 1                             |            | W045030108 | PLASTIC NUT M3                      | 8   |
| 2                             |            | L205170048 | RECEIVE BOARD-VEND SENSOR           | 1   |
| 3                             |            | W045030303 | INSULATION WASHER-LED LIGHT         | 8   |
| 4                             |            | W045030497 | ORIENTATION POLE 6mm                | 8   |
| 5                             |            | L205010456 | WAFER                               | 1   |
| 6                             | VCM2-4000S | L205010451 | ANTITHEFT COVER                     | 1   |
|                               | VCM2-5000S | L205010463 |                                     |     |
| 7                             |            | A20        | CROSS RECESSED PAN HEAD SCREW M3X6  | 8   |
| 8                             |            | B40        | SPRING WASHER $\phi$ 3              | 8   |
| 9                             |            | B1         | PLAIN WASHER $\phi$ 3               | 8   |
| 10                            |            | L205170049 | LAUNCH BOARD-VEND SENSOR            | 1   |
| 11                            |            | A21        | CROSS RECESSED PAN HEAD SCREW M4X10 | 2   |
| 12                            |            | B28        | SPRING WASHER $\phi$ 4              | 2   |
| 13                            |            | B26        | PLAIN WASHER $\phi$ 4               | 4   |
| 14                            |            | B22        | HEXAGON NUT WITH NONMETAL INSERT M4 | 2   |